# ENGINE FUEL & EMISSION CONTROL SYSTEM

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EF & EC

## Contents – ENGINE FUEL & EMISSION CONTROL SYSTEM

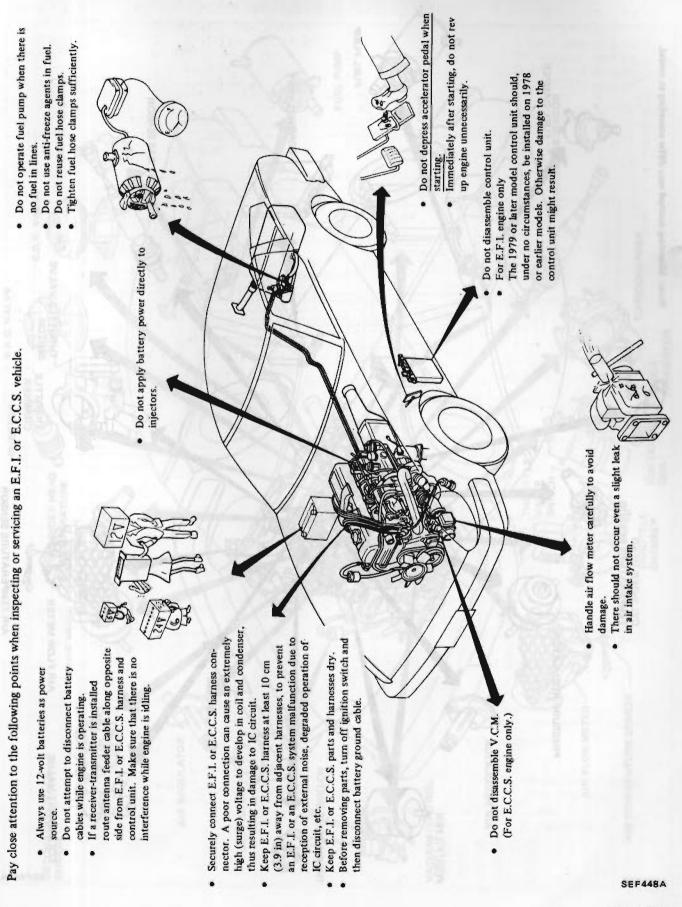
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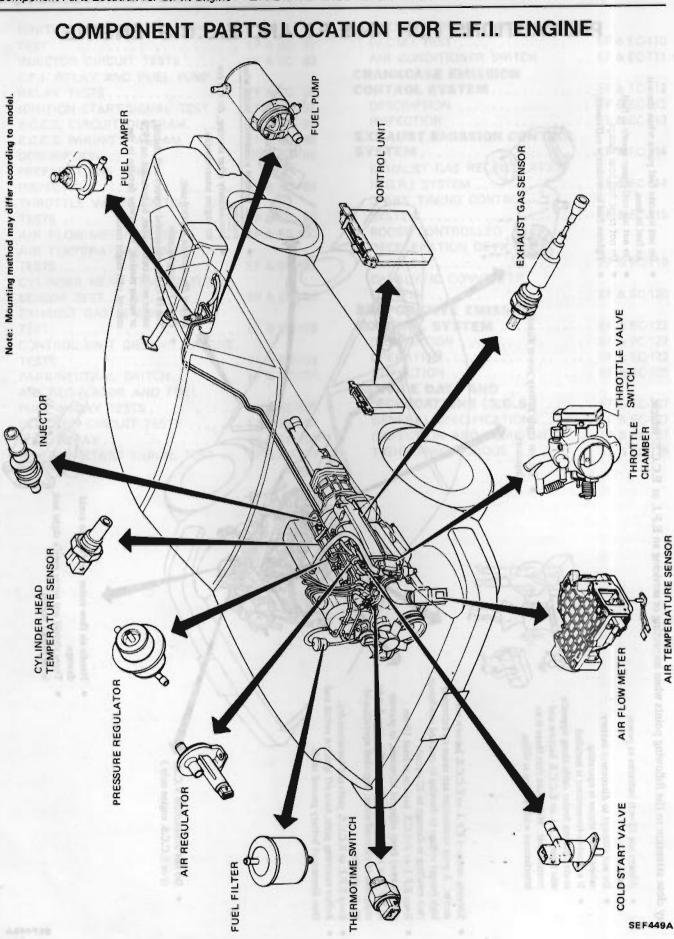
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# PRECAUTIONS FOR AN E.F.I. AND E.C.C.S. ENGINE

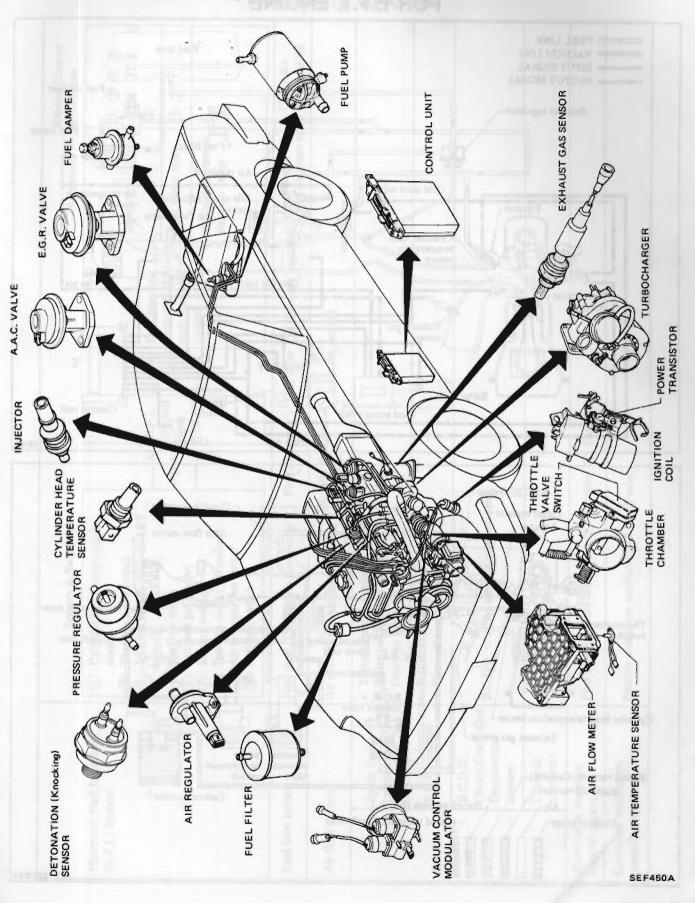


Component Parts Location for E.F.I. Engine - ENGINE FUEL & EMISSION CONTROL SYSTEM



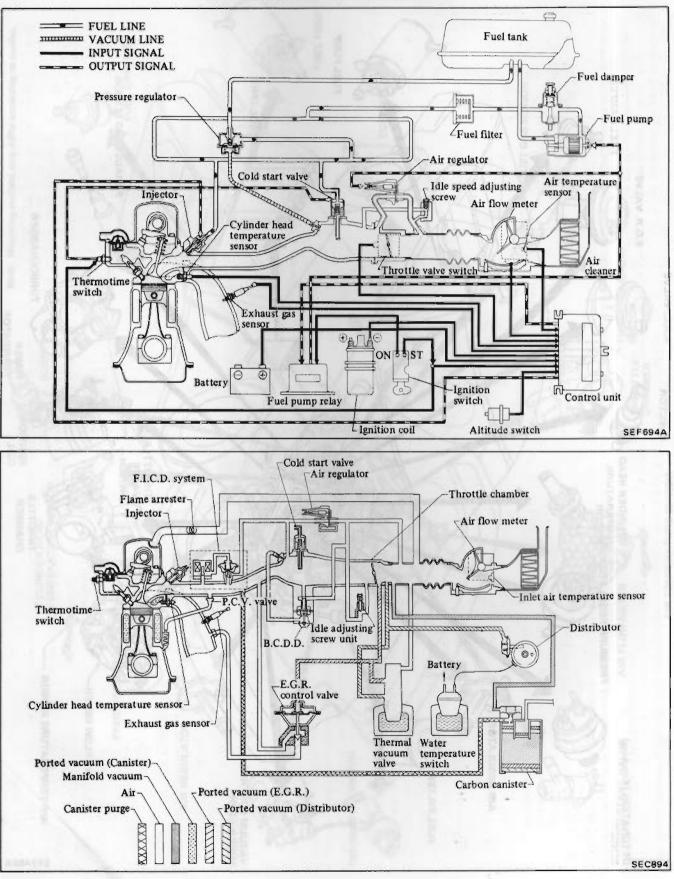
ENGINE FUEL & EMISSION CONTROL SYSTEM - Component Parts Location for E.C.C.S. Engine

# COMPONENT PARTS LOCATION FOR E.C.C.S. ENGINE



Engine and Emission Control System Diagram for E.F.I. Engine - ENGINE FUEL & EMISSION CONTROL SYSTEM

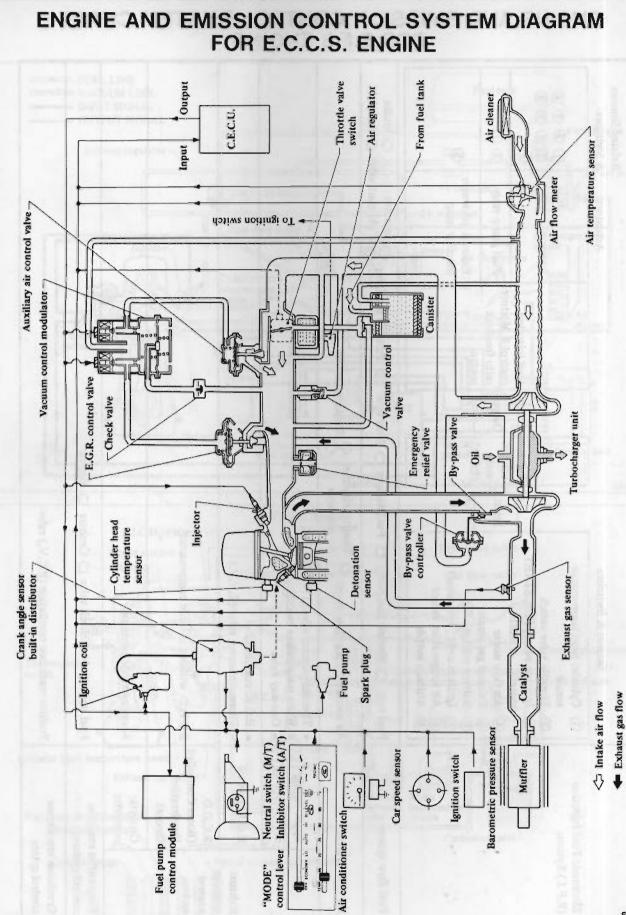
## ENGINE AND EMISSION CONTROL SYSTEM DIAGRAM FOR E.F.I. ENGINE



#### - Engine and Emission Control ENGINE FUEL & EMISSION CONTROL SYSTEM System Chart for E.F.I. Engine

Fuel tank (그) Electric fuel pump (그) Fuel damper (그) Fuel filter (그) Pressure regulator (그) Unjector	Battery voltage Ignition coil (⊖ terminal) Air temperature sensor Altitude switch	Air flow meter [Input] Control Output] Exhaust gas sensor		CD onito	Output Fuel Output cont ratio	e.F. damper [E.F.	Electronic Fuel Injection (E.F.I.) System Fuel flow system Air flow system Air flow system Exhaust control system B.C.D.D. B.C.D.D. B.C.D.D. Controlled Deceleration Device) Catalytic converter Exhaust emission B.C.D.D.
Air cleaner () Air flow meter ()         ark timing         ark timing         • Thermal vacuum valve (T.V.V.)         • Water temperature switch         • One-way valve         3.R. control         • E.G.R. control valve         • Thermal vacuum valve (T.V.V.)         • One-way valve         • One-way valve         • One-way valve         • C.D.D.         • Thermal vacuum valve (T.V.V.)         • One-way valve         • C.D.D.         • One-way valve         • E.G.R. control valve         • C.D.D.         • Thermal vacuum valve (T.V.V.)         • One-way valve         • Thermal vacuum valve         • Thermal vacuum valve         • Thermal vacuum valve         • Thermal vacuum valve         • One-way valve         • Thermal vacuum valve         • Thermal vacuum valve         • One-way         • Thermal vacuum valve         •	n     Fuel tank the lectric fuel pump the fuel damper the fuel filter the Pressure regulator the Cold start valve       Air cleaner the Air flow meter the Air regulator     Intrake manifold       Air cleaner the Air flow meter the Air regulator     Intrake manifold       ark timing     • Thermal vacuum valve (T.V.V)       ark timing     • Water temperature switch       tutol     • Beck control valve       One-way valve     One-way valve       S.R. control     • E.G.R. control valve       O.B.D.     • Thermal vacuum valve (T.V.V)       S.D.D.     • C.D.D. without altitude compensator       adytic     3-way catalytic converter	(a) Battery voltage       (E.C.U)       (control       Exhaust gas sensor         (a) Ignition coil (⊖ terminal)       (E.C.U)       (control       Exhaust gas sensor         (a) Altitude switch       (a) Altitude switch       (E.C.U)       (control       Exhaust gas sensor         (a) Altitude switch       (a) Altitude switch       (E.C.U)       (control       Exhaust gas sensor         (a) Altitude switch       (a) Altitude switch       (E.C.U)       (control       (control         (a) Ari cleaner (b) Air regulator       (b) Intake manifold       (cold start valve         ark timing       (control valve       (control valve       (cold start valve         (control       (control valve       (T.V.V)       (control valve       (control valve         (control       (Control valve       (C.D.D. without altitude compensator       (control valve       (control valve         (control       (C.D.D. without altitude compensator       (control valve       (control valve       (control valve       (control valve         (control       (C.D.D. without altitude compensator       (control valve       <				Fuel tank 🖒 Fuel check valve 🖒 Canister 🖒 Engine	ission
Air cleaner 🗘 Air flow meter 🖄 Air regulator         ark timing <ul> <li>Throtule chamber</li> <li>Air regulator</li> </ul> ark timing <ul> <li>Thermal vacuum valve (T.V.V.)</li> <li>Water temperature switch</li> <li>One-way valve</li> <li>B.G.R. control valve</li> <li>Thermal vacuum valve (T.V.V.)</li> <li>Thermal vacuum valve</li> <li>E.G.R. control valve</li> <li>E.G.R. control valve</li> <li>C.D.D. without altitude compensator</li> <li>Vice)</li> </ul>	n     Fuel tank the Electric fuel pump the fuel damper the Fuel filter the Pressure regulator the Cold start valve       Air cleaner the Air flow meter the Air regulator     Intake manifold       Air cleaner the Air flow meter the Air regulator     Intake manifold       Air cleaner the Air flow meter the Air regulator     Intake manifold       Air cleaner the Air flow meter     Air regulator     Intake manifold       Air cleaner the Air flow meter     Air regulator     Intake manifold       Air cleaner the Air flow meter     Air regulator     Intake manifold       Air timing     • Thermal vacuum valve (T.V.V.)     • Water temperature switch       Air control     • B.G.R. control valve     • One-way valve       A. Control     • B.C.D.D. without altitude compensator     • D.D.	(a) Battery voltage       (b) Exhaust gas sensor         (a) Ignition coil (⊖ terminal)       (b) Ignition coil (⊖ terminal)         (a) Altitude switch       (b) Altitude switch         (a) Altitude switch       (b) Altitude switch         (a) Fuel tank () Electric fuel pump () Fuel damper () Fuel filter () Pressure regulator () Cold start valve         Air cleaner () Air cleaner () Air fuel damper () Intake manifold         ark timing       (Thermal vacuum valve (T.V.V.)         ark timing       (B) Altitude compensature switch         (10)       (C)				3-way catalytic converter	ataly tic onverter
Air cleaner 🖒 Air flow meter 🖒 Throttle chamber         Air regulator         ark timing         • Thermal vacuum valve (T.V.V.)         • Water temperature switch         • One-way valve         3.R. control         • Thermal vacuum valve (T.V.V.)	n       Fuel tank ▷ Electric fuel pump ▷ Fuel damper ▷ Fuel filter ▷ Pressure regulator ♡ Injector         Air cleaner ▷ Air flow meter ♡ Throttle chamber ♡ Intake manifold         Air cleaner ▷ Air flow meter ♡ Air regulator         Air cleaner ▷ Air flow meter ♡ Air regulator         Air cleaner ▷ Air flow meter ♡ Air regulator         Cold start valve         ark timing         • Thermal vacuum valve (T.V.)         • Thermal vacuum valve (T.V.)         • Water temperature switch         • One-way valve         • Control         • E.G.R. control valve         • Thermal vacuum valve (T.V.)	(a) Battery voltage       (bettud)       (bettud)       Exhaust gas sensor       (control         (a) Ignition coil (⊖ terminal)       (bettud)       (bettud)       Exhaust gas sensor       (control         (a) Altitude switch       (control       Exhaust gas sensor       (control       (control       Exhaust gas sensor         (a) Altitude switch       (control       (control       temperature sensor       (control       (control         (a) Altitude switch       (control       (control       (control       (control       (control         (control       (control       (control       (control       (control       (control       (control         (control				B.C.D.D. without altitude compensator	3.C.D.D. Boost Controlled Deceleration Device)
Air cleaner ()       Air flow meter ()       Air regulator         ark timing       • Thermal vacuum valve (T.V.V.)         ark timing       • Water temperature switch         • One-way valve	n       Fuel tank ▷ Electric fuel pump ▷ Fuel damper ▷ Fuel filter ▷ Pressure regulator ♡ Injector         Air cleaner ▷ Air flow meter ♡ Throttle chamber ♡ Intake manifold         ark timing         • Thermal vacuum valve (T.V.V.)         • Thermal vacuum valve (T.V.V.)         • One-way valve	(a)       Battery voltage       (E.C.U)       (E.C.U)       (Exhaust gas sensor       (a)         (a)       Air temperature sensor       (a)       Air temperature sensor       (a)       (Exhaust gas sensor       (a)         (a)       Air temperature sensor       (a)       (E.C.U)       (b)       (control       Exhaust gas sensor       (a)         (a)       Air temperature sensor       (a)       (E.C.U)       (control       (control       (c)         (b)       Altitude switch       (E.C.U)       (E.C.U)       (control       (c)       (c)         (c)       Air tell switch       (c)       (c)       (c)       (c)       (c)       (c)         (c)       Air cleaner (c)       Air regulator       (c)       Intake manifold       (c)	and the second			e (T	E.G.R. control
Air cleaner $\Box$ Air flow meter $\Box$ Air regulator	n Fuel tank ⇔ Electric fuel pump ⇔ Fuel damper ⇔ Fuel filter ⇔ Pressure regulator ⇔ Injector Air cleaner ⇔ Air flow meter ⇔ Air regulator ⇔ Intake manifold			- 19 M		<ul> <li>Thermal vacuum valve (T.V.V.)</li> <li>Water temperature switch</li> <li>One-way valve</li> </ul>	Spark timing control
	Fuel tank 🖒 Electric fuel pump 🖒 Fuel damper 🖒 Fuel filter 🖒 Pressure regulator 🖒 Injector	(a) Ignition coll ( $\ominus$ terminal)       (E.C.U.)       (E.C.U.)       (Exhaust gas sensor         (a) Ignition coll ( $\ominus$ terminal)       (E.C.U.)       (E.C.U.)       (Exhaust gas sensor         (a) Air temperature sensor       (a) Altitude switch       (E.C.U.)       (E.C.U.)       (E.C.U.)         (b) Altitude switch       (E.C.U.)       (E.C.U.)       (E.C.U.)       (E.C.U.)       (E.C.U.)         (c) Ignition coll ( $\ominus$ terminal)       (E.C.U.)       (E.C.U.)       (E.C.U.)       (E.C.U.)       (E.C.U.)         (c) Air temperature sensor       (E.C.U.)			J Intake manifold	A Throttle chamber Air regulator	Щ
Air flow meter Exhaust gas sensor Battery voltage Ignition coil ( () terminal) Air temperature sensor Altitude switch	Air flow meter Input Control Control & Mixture Fuel pump relay 3 Exhaust gas sensor		00		1	Cylinder head temperature sensor Throttle valve switch Ignition switch (ON, START signal)	el Injection :m
Injection       ① Cylinder head temperature sensor       ① Cylinder head temperature sensor       ① Cylinder head temperature sensor         ③ Throttle valve switch       ③ Throttle valve switch       ③ Throttle valve switch       ③ Throttle valve switch       ④         ③ Throttle valve switch       ③ Throttle valve switch       ⑤ Station switch (ON, START signal)       E.F.I.       ● <td< td=""><td>Injection       ① Cylinder head temperature         Sensor       sensor         ③ Throttle valve switch       ③ E.F.I.         ③ Ignition switch (ON, START signal)       E.F.I.         ④ Air flow meter       Injection         ④ Air flow meter       Output unit         ⑤ Exhaust gas sensor       Output natio feedback</td><td>Injection       ① Cylinder head temperature       ① ② ③         Injection       ③ Throttle valve switch       ① ③ ③         ③ Ignition switch (ON, START isignal)       E.F.I.       Injection</td><td>6</td><td>Injector</td><td>-</td><td>Sensors &amp; Switches</td><td></td></td<>	Injection       ① Cylinder head temperature         Sensor       sensor         ③ Throttle valve switch       ③ E.F.I.         ③ Ignition switch (ON, START signal)       E.F.I.         ④ Air flow meter       Injection         ④ Air flow meter       Output unit         ⑤ Exhaust gas sensor       Output natio feedback	Injection       ① Cylinder head temperature       ① ② ③         Injection       ③ Throttle valve switch       ① ③ ③         ③ Ignition switch (ON, START isignal)       E.F.I.       Injection	6	Injector	-	Sensors & Switches	

Engine and Emission Control System Diagram for E.C.C.S. Engine -- ENGINE FUEL & EMISSION CONTROL SYSTEM



SEC844

	EN	IG	INE	E AN	DI					ol s Ngin		M CH	ART
Related Sensors & Switches	() () () () () () () () () () () () () (	( <b>J</b> ( <b>5</b> )	1 3 3 1	Ð	() () () () () () () () () () () () () (	(1) (1) (1) (1) (1) (1) (1) (1) (1) (1) (1)	0 0 0 0 0 0 0 0 0 0	() (					
Actuators	Injector	Fuel pump relay	Fuel pump control modulator	Exhaust gas sensor monitor lamp	Ignition	Coll Power transistor	A.A.C. valve	V.C.M. L E.G.R. control valve	Injector	) Intake manifold)			
Controlled Item	Fuel injection	Mixture	ratio feedback	control		opark timing control	Idle speed control	E.G.R. control	Pressure regulator 🗘 I	Throttle chamber (C) Air regulator (C)			
					Output					harger 🖒			
				E.C.C.S.	unit	(C.E.C.U.)			C Fuel filter	🗘 Turbocharger	Engine		
	[				Indul				Fuel damper	low meter	er 🗘 Eng		
Sensors & Switches	_	(2) UMINUEL DEAU LEMPERATURE SENSOR	-		<ul> <li>Park/Neutra switch</li> <li>Air conditioner switch</li> </ul>		(13) Barometric pressure sensor		Fuel tank 🖒 Electric fuel pump 🖒 Fuel	Turbocharger system (Air cleaner 🖒 Air flo	Fuel tank 🖒 Fuel check valve 🖒 Caniste	Positive crankcase ventilation (P.C.V.) valve	3-way catalytic converter
				Electronic Concen- trated Rn	gine Con-	(E.C.C.S.)			Fuel flow system	Air flow system	Evaporative control system	Crankcase ventilation system	Catalyzer

## **DIAGNOSTIC PROCEDURE FOR PROBLEMS**

## DIAGNOSIS

#### INTERMITTENT PROBLEM

DIAGNOSTIC CHARTS CANNOT BE USED TO DIAGNOSE INTER-MITTENT FAILURES. This is because many intermittent problems are caused at electrical connections, and if intermittent problems are not corrected, unnecessary component replacement will be indicated and the problems may remain. Therefore, DIAGNOSIS OF INTERMITTENT PROBLEMS SHOULD START WITH A VISUAL AND PHYSICAL IN-SPECTION OF THE CONNECTORS involved in the circuit, especially control unit, air flow meter, cylinder head temperature sensor and exhaust gas sensor connectors.

#### CAUTION:

When connecting or disconnecting E.F.I. or E.C.C.S. harness connector to or from any E.F.I. or E.C.C.S. unit, ensure that the ignition switch is in the "OFF" position and that the negative battery terminal is disconnected. Removing and installing these connectors with the ignition switch left in the "ON" position will damage control unit. DIAGNOSTIC PROCEDURE FOR E.F.I. ENGINE

	.F.I. system for air leaks, etc.	N.G. Locate air leak and repair.
O.K.		
		P Dillion of Stational
Perform ignition osc	illoscope check.	Correct, repair or replace components as follows:
O.K.	N.G.	<ul> <li>Distributor cap</li> <li>Distributor air gap</li> <li>Rotor</li> <li>IC ignition unit</li> </ul>
Their during system	A CONTRACTOR A	<ul> <li>Secondary wires</li> </ul>
14 14	<ul> <li>Ignition con</li> </ul>	<ul><li>Spark plugs</li><li>Ignition coil</li></ul>
•		• Ignition con
	g, idle RPM and throttle valve	
switch.	INC.	and the second first and show a second
О.К.	N.G.	Adjust to specifications.
	_	
Peril 1		• The last of the
Check exhaust gas se	nsor and circuit. N.G.	Repair or replace components as necessary.
О.К.		
- Another	אר.G.	and an manufacture REM and Standle wire
Check idle CO%.	N.G.	Adjust to specifications.
0.K.		
	mala Rent Julie III Later Ch.	NO I Brick a reduce one Dath senergers in
Perform driveability	check. O.K.	END END
N.G.	and the first	
Clean injectors.		
elean injectors.		
•		
+		N.G. Paneir or caplese components as pacessa
	lectric Fuel Injection test.	Repair or replace components as necessar
O.K.		
ſ		
. Check idle CO% and	idle RPM. N.G.	Adjust to specifications.
0.K.		
Air flow meter chec	k CO%. Below	
See Table B.		Replace air flow meter.
Above		

## IMPROPER IDLING

inspect engine and i	C.F.I. system for air leaks.	N.G.	Lo	cate air leak and repair.
0.K.				
1			stast a dife	A DESCRIPTION OF THE OWNER
Perform ignition osc	illoscope check	AND F	Renair or replace	components as follows:
0.K.	N.G.			cap • Distributor air ga • IC ignition unit wires
Perform complete F	ectric Fuel Injection test.	N.G	Panair or rankas	components as necessary
O.K.	cettier injection test.		Repair of replace	components as necessary
				_
Check exhaust gas se	ensor. N.G.		Repair or replace	components as necessary
0.K.		Ľ	Repair of replace	components as necessary
	Alter burger of hull A			just to specifications.
O.K. O.K. Check idle CO%.	N.G.		Ad	just to specifications.
O.K. Check idle CO%.	Third -			just to specifications.
O.K. Check idle CO%.	Third -	]	→ Ad Adjust	just to specifications.
O.K. Check idle CO%.	Third -		→ Ad Adjust	just to specifications.
O.K. Check idle CO%.	Third -		Adjust 7.	just to specifications.
O.K. Check idle CO%.	GKB		Adjust 7.	just to specifications. uble Not adjustable Clean injectors.
O.K. Check idle CO%.	END		Adjust 7.	just to specifications. uble Not adjustable Clean injectors.
O.K. Check idle CO%.	END		Adjust 7.	just to specifications. uble Not adjustable Clean injectors.
O.K. Check idle CO%.	END		Adjust 7.	just to specifications. uble Not adjustable Clean injectors.
O.K. Check idle CO%.	END   Adjust to qualifacture.		Adjust 7.	just to specifications. uble Not adjustable Clean injectors.

## ENGINE FUEL & EMISSION CONTROL SYSTEM - Diagnostic Procedure for Problems

## ENGINE STARTABILITY

I. Inspect engine and E.F.I. system for	air leaks, etc. N.G.		ocate air leak and repair.
O.K.	1 / 12 / 14		
2. Check battery and charging system i	for battery N.G.	Correct renai	r or replace components as applicabl
O.K.	of battery.	Correct, repair	
0.K.			
B. Check starting system. N.G.	why a	Repair or repl	ace parts and circuits as necessary.
0.K.	() Discount dan Bute		1 10 10
	2-1 Contract (III Contract)		
. Check fuel. N.G.	No. of Concession, Name	Supply fuel of	r change to the recommended fuel.
0.K.	(Coner, Grey) frame di	strinking,	
nijed.			
. Perform ignition oscilloscope check.			lace the following parts as applicable
0.K. N.G.		<ul><li>Distribu</li><li>Rotor</li></ul>	tor cap • Distributor air gap • IC ignition unit
	and the second se		
Ry high si they firing workings.		<ul> <li>Seconda</li> </ul>	iry wires
Ryangerstan Integration.		Spark pl	lugs
unite an or and repair.		and the second se	lugs
Ry 1996 - 1 Jaw Bring vertrage. 11 - Belles - velicage - 3. Alexandrad, milite en as and reput. Clinich landsom strange, 1000 years		Spark pl	lugs
unite on a col repute		Spark pl	lugs
unite on a col repute	ection test. N.G.	Spark pl     Ignition	lugs
Cases of an analysis of the second se	ection test. N.G.	Spark pl     Ignition	lugs coil
5. Perform complete Electric Fuel Inje	ection test. N.G.	Spark pl     Ignition	lugs coil
5. Perform complete Electric Fuel Inje	ection test. N.G.	Spark pl     Ignition	lugs coil
. Perform complete Electric Fuel Inje	ection test. N.G.	Spark pl     Ignition	lugs coil lace components as necessary.
5. Perform complete Electric Fuel Inje O.K. 7. Perform startability test. O.K.	ection test. N.G.	Spark pl     Ignition	lugs coil lace components as necessary.
5. Perform complete Electric Fuel Inje O.K. 7. Perform startability test. O.K.	ection test. N.G.	Spark pl     Ignition     Repair or repl     8. Check idle	lugs coil lace components as necessary.
<ul> <li>Perform complete Electric Fuel Inje</li> <li>O.K.</li> <li>Perform startability test,</li> <li>O.K.</li> <li>END</li> </ul>		Spark pl     Ignition     Repair or repl     8. Check idle	lugs coil lace components as necessary. CO% and adjust it if necessary.
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5. Perform complete Electric Fuel Inje O.K. 7. Perform startability test. O.K. END		Spark pl     Ignition     Repair or repl     8. Check idle	lugs coil ace components as necessary. CO% and adjust it if necessary.

. Inspect engine and E.F.I. system for air leaks, etc. O.K. . Perform complete Electric Fuel Injection test. O.K. Repair or replace con	9.K
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. Check fuel shut-off system. N.G. Repair or replace con	anonants as nacessar
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### ENGINE FUEL & EMISSION CONTROL SYSTEM – Diagnostic Procedure for Problems

#### DIAGNOSTIC STEPS FOR DRIVEABILITY

1. Inspect engine and E.F.I. system for leaks.

(1) Check clamps at all air intake components.

(2) Check vacuum hoses for leakage.

(3) Check air cleaner filter for clogging.

(4) Visually inspect for leaks at the following:

- Dipstick
- Intake manifold gasket
- Valve rocker cover
- E.G.R. valve gasket
- Oil filler cap
- Air intake hoses and duct

(5) Check E.G.R. valve seat and operation.

(6) Check air regulator operation.

Perform ignition oscilloscope test.
 Warm engine to operating temper-

ature.

(2) Check ignition system for unusually high or low firing voltage.

(3) If firing voltage is abnormal, determine cause and repair.

3. Check ignition timing, idle rpm and throttle valve switch.

(1) Checking and adjusting ignition timing.

Checks and adjustments are made with the air conditioning compressor "OFF".

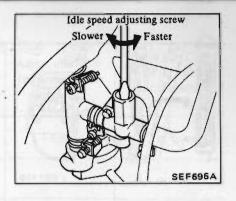
- a) Verify that the engine is still at operating temperature.
- b) Rev the engine to 4,000 rpm two or three times under no-load, then allow it to run at idle speed for one minute.
- c) Check idle speed

M/T:

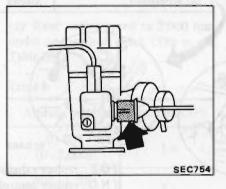
700±100 rpm A/T:

700±100 (in "D" position)

If necessary, adjust to the specified rpm by turning the idle speed adjusting screw.



- d) Disconnect distributor vacuum hose from distributor vacuum controller, and plug hose with proper plug.
- e) Disconnect harness connector (Color: Gray) from distributor.



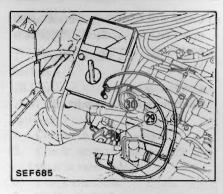
f) Then, check ignition timing with a timing light.

8°±2° B.T.D.C.

Adjust as necessary.

(2) Check throttle valve switch adjustment.

- a) Disconnect the throttle valve switch harness connector from the throttle switch body.
- b) Connect an ohmmeter between terminals 29 and 30, make sure continuity exists.
- c) Increase engine speed. The ohmmeter should show continuity until 900 rpm ±20 rpm, and at that point the circuit should break and cause the ohmmeter to indicate and open circuit. If incorrect, adjust as follows:



1) Hold engine speed at 900 rpm by manually opening the throttle.

Important: Do not use the idle speed screw.

- Loosen the throttle switch mounting screws and turn the switch body until the ohmmeter shows a closed circuit.
- Slowly rotate the switch counterclockwise until the ohmmeter indicates an open circuit; at that exact point, tighten the mounting screws.
- 4) Recheck the adjustment.
- 5) Reset idle speed if necessary.
- 4. Check exhaust gas sensor. (Refer to page 42).

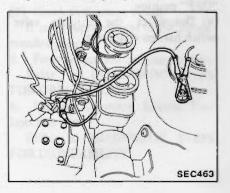
(1) Verify that the engine is still at operating temperature.

(2) Run engine at about 2,000 rpm for about 2 minutes under no-load.

(3) Make sure that inspection lamp on

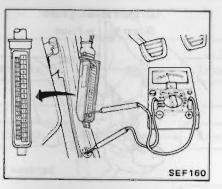
control unit goes on and off more than 5 times during 10 seconds. If not, perform the following test.

- (4) Check exhaust gas sensor harness.
- a) Turn off engine and disconnect battery ground cable.
- b) Disconnect E.F.I. 35-pin connector from control unit.
- c) Disconnect exhaust gas sensor harness connector and connect terminal for exhaust gas sensor to ground with a jumper wire.



 d) Check for continuity between terminal NO. 31 of E.F.I. 35-pin connector and ground metal on car body.

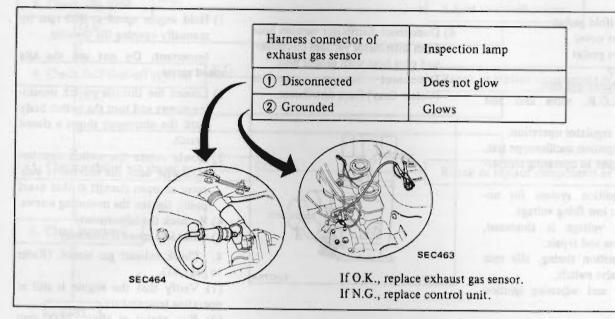
Continuity exists ..... O.K. Continuity does not exist ... N.G.



If N.G., correct or replace E.F.I. harness.

(5) Check E.F.I. control unit.

Start engine and check inspection lamp on control unit for the following conditions.



#### 5. Check idle CO%.

The checking or adjustment of idle CO% requires the use of a CO meter. It is essential that the meter be fully warmed up and calibrated before any adjustment is made.

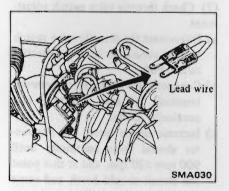
(1) Verify that the engine is at operating temperature.

(2) With the hood open, run the engine at 2,000 rpm for 2 minutes at no-load, to stabilize its condition.

(3) Turn the ignition switch to the "OFF" position.

(4) Disconnect the throttle valve switch harness connector.

(5) Connect a lead wire, as shown between terminals No. 24 and No. 30 of the throttle valve harness connector.



(6) Disconnect exhaust gas sensor harness connector.

(7) Rev. the engine to 4,000 rpm 2 or 3 times under no-load, finally, allow it to run at idle speed for one minute.

(8) Reset idle speed to the specified speed.

(9) Check CO% at the applicable altitude as per Table A, Column I and if necessary, adjust to the specified point at the applicable altitude as per Table A, Column 2. The CO% adjustment is made by turning the air bypass screw on the air-flow meter.

On models equipped with altitude switch, disconnect altitude switch connector before checking idle CO%.

#### ENGINE FUEL & EMISSION CONTROL SYSTEM - Diagnostic Procedure for Problems

Table A

Altitude m (ft)	Check idle CO% (full enrichment) Column 1	Adjust idle CO% (full enrichment) Column 2	Check idle CO% (W/O full enrichment) Column 3
0 - 600 (0 - 2,000)	0.8 -5.9	1.8	2.7 or lower
600 - 1,200 (2,000 - 4,000)	2.3 - 7.2	3.3	4.1 or lower
1,200 - 1,800 (4,000 - 6,000)	3.3 - 8.0	4.4	0.2 - 5.0
Above 1,800 (6,000)	4.4 - 8.8	5.6	1.2 - 6.0

(10) Stop engine, remove the lead wire and reconnect the throttle valve switch harness to the throttle valve switch.

(11) Check the idle speed. Readjust to the specified speed.

(12) Recheck to verify that CO% is still within specifications (See Table A, Column 3).

After rechecking CO%, reconnect exhaust gas sensor harness connector.

6. Perform driveability test.

(1) Evaluate effectiveness of adjustments by driving vehicle.

(2) If unsatisfactory, proceed to step 7.

7. Clean injectors.

8. Perform complete Electronic Fuel Injection Test.

(1) Use the Kent-Moore J-25400 E.F.I. Analyzer and J-25400-36 Adapter.

(2) Follow procedure in the Datsun Electronic Fuel Injection Manual, beginning on page 101.

(3) Repair system as necessary.

9. Check idle CO% and idle rpm.

(1) Follow the procedure from step 5, operations (1) through (9).

(2) Proceed to step 10.

10. Air flow meter check – confirm engine temperature – warm up if necessary.

(1) Check idle CO% and idle rpm. Follow procedure in step 5. (2) Raise engine speed to 2,000 rpm under no-load and check CO% as per Table B.

#### Table B

Altitude m (ft)	Minimum CO%
0 - 600 (0 - 2,000)	1.6
600 - 1,200 (2,000 - 4,000)	3.1
1,200 - 1,800 (4,000 - 6,000)	4.2
Above 1,800 (6,000)	5.2

(3) If CO% is above the specified point, go to operation.

(4) If CO% is below the specified point, replace the air flow meter and adjust idle CO% and rpm per step 5.

(5) Stop engine, remove the lead wire and reconnect the throttle valve switch harness to the throttle valve switch.

(6) Recheck the idle speed, adjust to the specified speed.

(7) Recheck to verify that CO% is still within specifications (see Table A, Column 3).

After rechecking CO%, reconnect exhaust gas sensor harness connector.

11. Perform driveability test.

Re-evaluate vehicle performance.

#### DIAGNOSTIC STEPS FOR IMPROPER IDLING

1. Inspect engine and E.F.I. system for leaks.

2. Perform ignition oscilloscope test.

3. Perform complete Electric Fuel Injection Test.

4. Check exhaust gas sensor.

5. Check ignition timing, idle rpm and throttle valve switch.

- 6. Check idle CO%.
- 7. Clean injectors.

Refer to DIAGNOSTIC STEPS FOR DRIVEABILITY on the inspection procedure of each item.

#### DIAGNOSTIC STEPS FOR ENGINE STARTABILITY

1. Inspect engine and E.F.I. system for leaks.

Refer to DIAGNOSITC STEPS FOR DRIVEABILITY.

2. Check battery and charging system for battery.

(1) Check battery voltage.

(2) If poor battery voltage, check charging system for battery.

- Alternator
- Voltage regulator
- Others

Refer to EL section.

- 3. Check starting system.
- (1) Check starter operation.

(2) If it does not operate, check the following:

- Starter
- Ignition relay
- Ignition switch
- Others
  - Refer to EL section.
- 4. Check fuel.
- (1) Check fuel level.

If low or empty, add fuel.

(2) Check fuel octane rating.

If not proper, change to the recommended gasoline.

5. Perform ignition oscilloscope test. Refer to DIAGNOSTIC STEPS FOR DRIVEABILITY.

6. Perform complete Electric Fuel Injection test.

Refer to DIAGNOSTIC STEPS FOR DRIVEABILITY.

7. Perform startability test.

(1) Start engine with the recommended starting procedure.

(2) If engine does not start, proceed to step 8.

8. Check and adjust idle CO%.

Check idle CO%. Follow the procedure from step 5, operations (1) through (9) in DIAGNOSTIC STEPS FOR DRIVEABILITY.

#### DIAGNOSTIC STEPS FOR ENGINE STALL

1. Inspect engine and E.F.I. system for leaks.

Refer to DIAGNOSTIC STEPS FOR DRIVEABILITY.

2. Perform complete Electric Fuel Injection test.

Refer to DIAGNOSTIC STEPS FOR DRIVEABILITY. 3. Check idle rpm.

Check idle rpm. Follow the procedure from step 3-(1), operations a) through c) in DIAGNOSTIC STEPS FOR DRIVEABILITY.

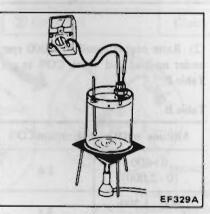
4. Check fuel shut-off system.

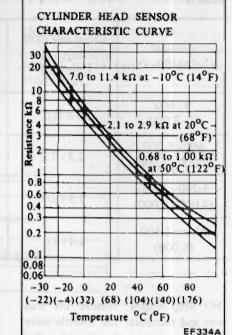
(1) Check engine speed signal (ignition coil-trigger input transmitted to E.C.U. from ignition coil.

(2) Check cylinder head temperature sensor.

 Check circuits and system with the Kent-Moore J-25400 E.F.I. Analyzer and J-25400-36 Adapters. (Refer to DIAGNOSTIC STEPS FOR DRIVEABILITY.)

Check component as follows:





5. Check exhaust gas sensor and circuit.

Refer to DIAGNOSTIC STEPS FOR DRIVEABILITY. 6. Clean injectors.

(3) If COM is shown the specified of the specification of the specified of the specification of the specificati

(71) RecLevit in water (and COW is soil worker specification (new Table A, Column I).

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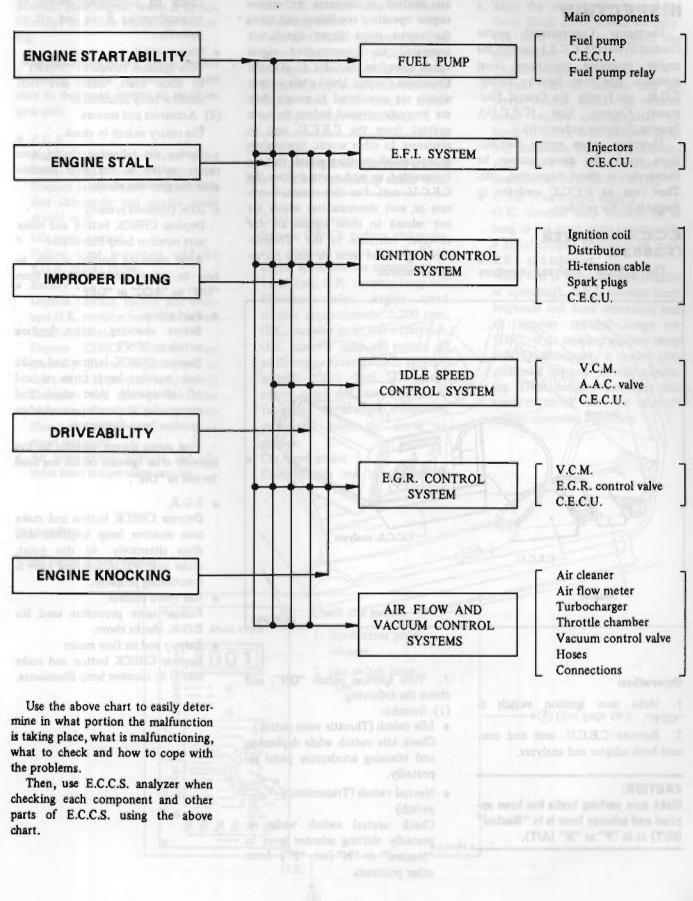
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FOR DRIVEABILITY.

## **TROUBLE-SHOOTING CHART FOR E.C.C.S. ENGINE**



## E.C.C.S. ANALYZER INSPECTION

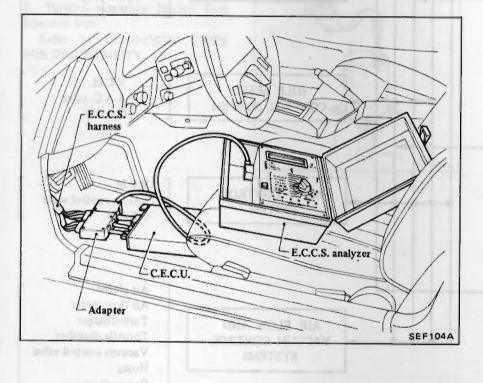
Electronic Concentrated engine Control System (E.C.C.S.) controls the engine operating conditions (Fuel injection, Idle rpm, Ignition timing, E.G.R., etc.) with the Central Electronic Control Unit (C.E.C.U.), Sensors, Switches and so forth.

Therefore, when engine malfunctions occur, the causes cannot be found by a visual inspection, etc. Then, use an E.C.C.S. analyzer to diagnose of the problem.

#### E.C.C.S. ANALYZER (J-28835)

The E.C.C.S. analyzer monitors

several input and output signals that are emitted in response to various engine operating conditions and when the engine stops. Input signals are compared to computerized signal values stored in the C.E.C.U. (Central Electronic Control Unit) while output signals are monitored to ensure they are properly attuned before they are emitted from the C.E.C.U. unit to actuators. In other words, this analyzer analyzes all electrical signals that are transmitted to and emitted from the C.E.C.U. unit. For this reason, if system or unit abnormalities which are not related to these signals are discovered, reference to the "Troubleshooting" chart must be made for remedial action.



#### Operation

1. Make sure ignition switch is "OFF".

2. Remove C.E.C.U. unit and connect both adapter and analyzer.

#### CAUTION:

Make sure parking brake has been applied and selector lever is in "Neutral" (M/T) or in "P" or "N" (A/T).

3. Turn ignition switch "ON", and check the following:

- (1) Switches
- Idle switch (Throttle valve switch) Check idle switch while depressing and releasing accelerator pedal repeatedly.
- Neutral switch (Transmission switch)

Check neutral switch while repeatedly shifting selector lever to "Neutral" or "N" (or: "P") from other positions.

- Air conditioner switch Check air conditioner switch by turning/moving it on and off repeatedly.
- Starter switch Turn ignition switch to "START". In these cases, make sure each monitor lamp illuminates.

(2) Actuators and sensors

Use rotary switch to check.

During the following checks, turn rotary switch to the next position after the previous check.

 IGN. (Ignition system) Depress CHECK button and make sure monitor lamp illuminates.

After checking ignition system, be sure to return ignition switch from "ON" to "ACC" or "OFF".

- Fuel pump
  - Before checking, return ignition switch to "ON".

Depress CHECK button and make sure monitor lamp turns on and off alternately. Also check fuel pump relay's operating sound when monitor lamp illuminates.

Fuel pump always operates for five seconds after ignition switch has been turned to "ON".

• E.G.R.

Depress CHECK button and make sure monitor lamp brightens and dims alternately. At this point, make sure V.C.M. solenoid valve is functioning properly.

- Idle speed control Follow same procedure used for E.G.R. checks above.
- Battery and air flow meter Depress CHECK button and make sure O.K. monitor lamp illuminates.

Use the above that its analy data mine in what pertion the multimetion is taking place, what is staff, and the what to check and here to once with the problems.

checking each component and ethe parts of S.C.C.S. using the above chart. (3) Turn rotary switch to "E.G.R." position. Start engine, warm it up sufficiently, and then check the following:

When turning rotary switch for the following checks, accelerator pedal may be depressed slightly to avoid engine stall.

• E.G.R.

Slightly depress accelerator pedal before CHECK button is depressed. Monitor lamp should brighten and dim alternately and engine speed should vary.

• Idle speed control Follow same procedure used for E.G.R. checks above.

 Battery Depress CHECK button and make

- sure O.K. monitor lamp illuminates. • Air flow meter
- Depress CHECK button, then gradually increase engine speed. In this case, O.K. monitor lamp should illuminate and then go out. Also make sure that O.K. monitor lamp illuminates and goes out as engine speed decreases.
- Air temperature, altitude and cylinder head temperature sensors

Depress CHECK button and make sure O.K. monitor lamp illuminates.

• Knocking sensor Depress CHECK button and then depress accelerator pedal forcibly so engine knocks. In this case, O.K. monitor lamp should illuminate. If engine does not knock, repeat above procedure until it does.

#### CAUTION:

Be sure parking brake has been applied firmly before conducting above tests.

Crank angle sensor

Depress CHECK button, and gradually increase engine speed. When engine speed reaches approximately 1,800 rpm, O.K. monitor lamp will illuminate; when engine speed reaches approximately 2,200 rpm, O.K. monitor lamp will extinguish. O.K. monitor lamp will remain off while engine speed exceeds approximately 2,200 rpm. Decreasing engine speed will cause O.K. monitor lamp to activate completely differently from the above sequence.

• Car speed sensor Conduct this test by one of the following two methods:

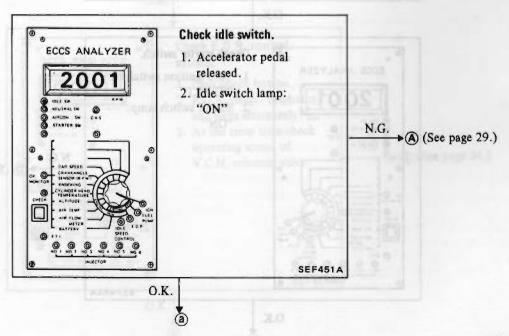
- a. Raise the rear wheels clear of the floor. Block front wheels securely. Use floor stands to support the side member.
- b. Chassis dynamometer test.

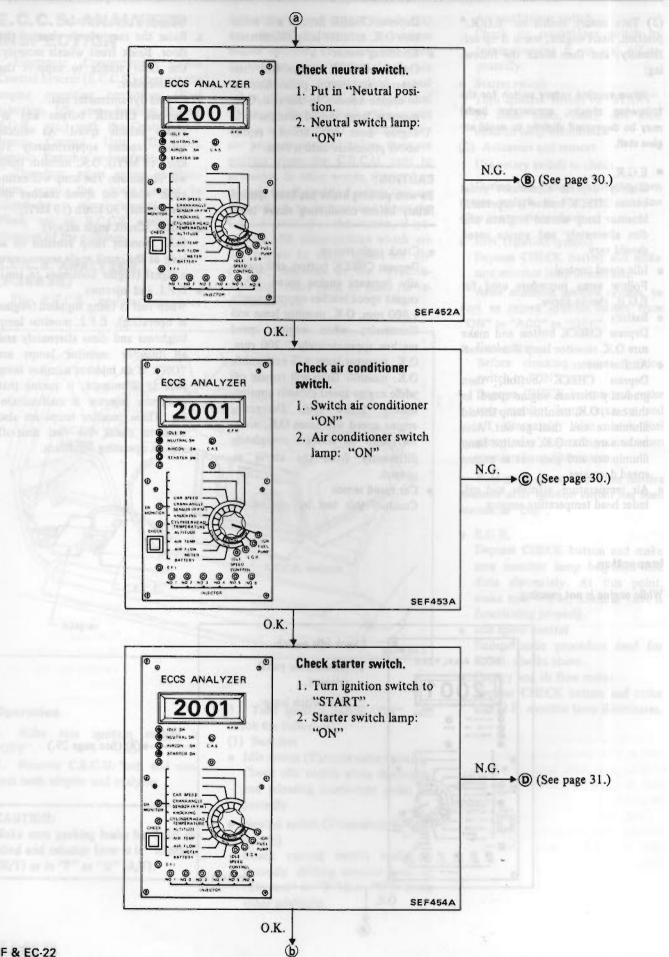
Depress CHECK button and increase vehicle speed. As vehicle speed reaches approximately 10 km/h (6 MPH), O.K. monitor lamp will illuminate. The lamp will extinguish when car speed reaches approximately 30 km/h (19 MPH).

- C.A.S. (Crank angle sensor) O.K. monitor lamp remains on as long as the crank angle sensor emits a signal (engine continues to run).
- E.F.I. and injectors When fuel is being supplied (engine is operating), E.F.I. monitor lamp brightens and dims alternately and all injector monitor lamps are "ON". If an injector monitor lamp fails to illuminate, it means that particular injector is malfunctioning. These monitor lamps are also used to check the fuel shut-off system operating condition.

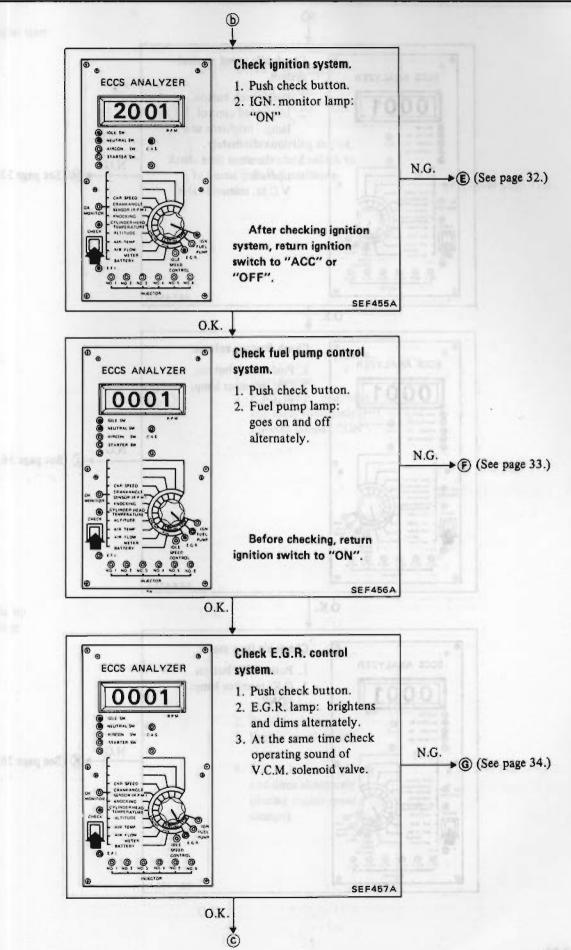
#### Inspection

While engine is not running:

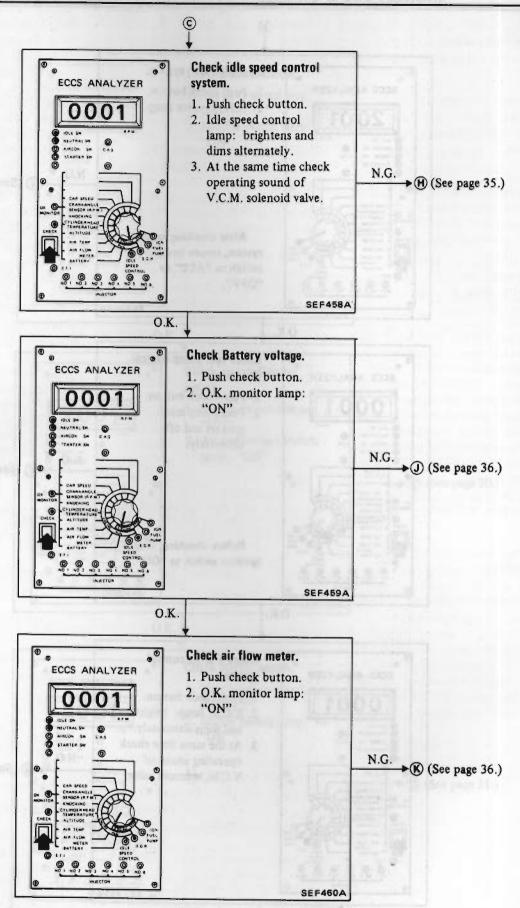




## ENGINE FUEL & EMISSION CONTROL SYSTEM - Diagnostic Procedure for Problems



EF & EC-23

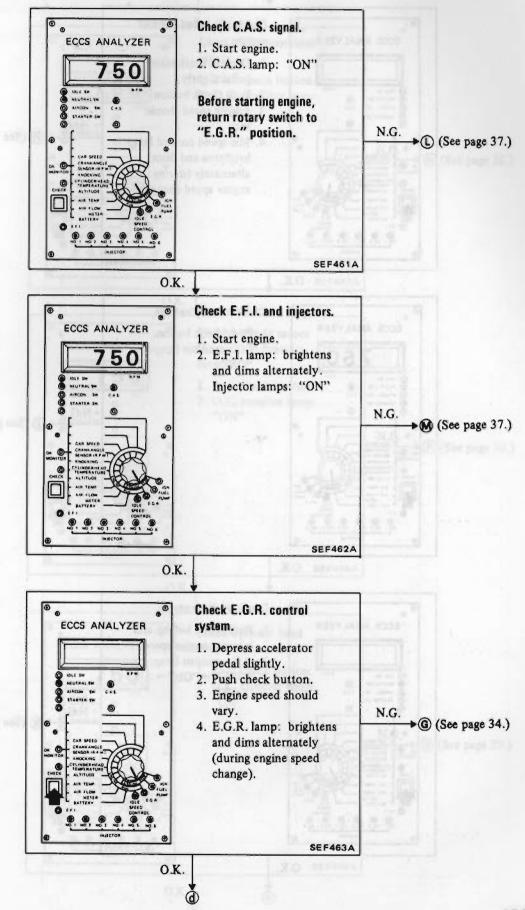


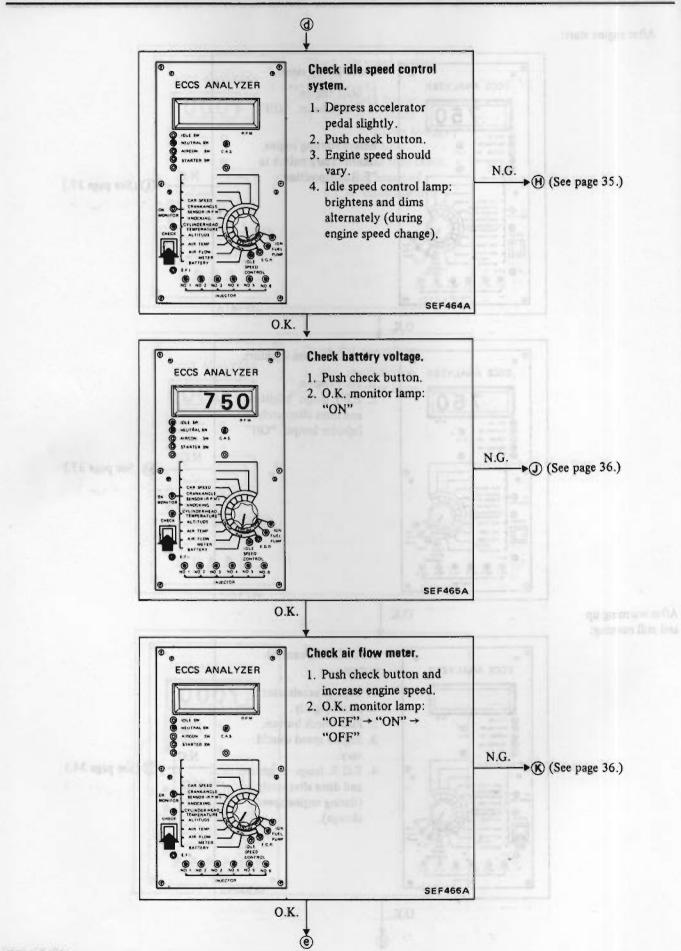
## ENGINE FUEL & EMISSION CONTROL SYSTEM - Diagnostic Procedure for Problems

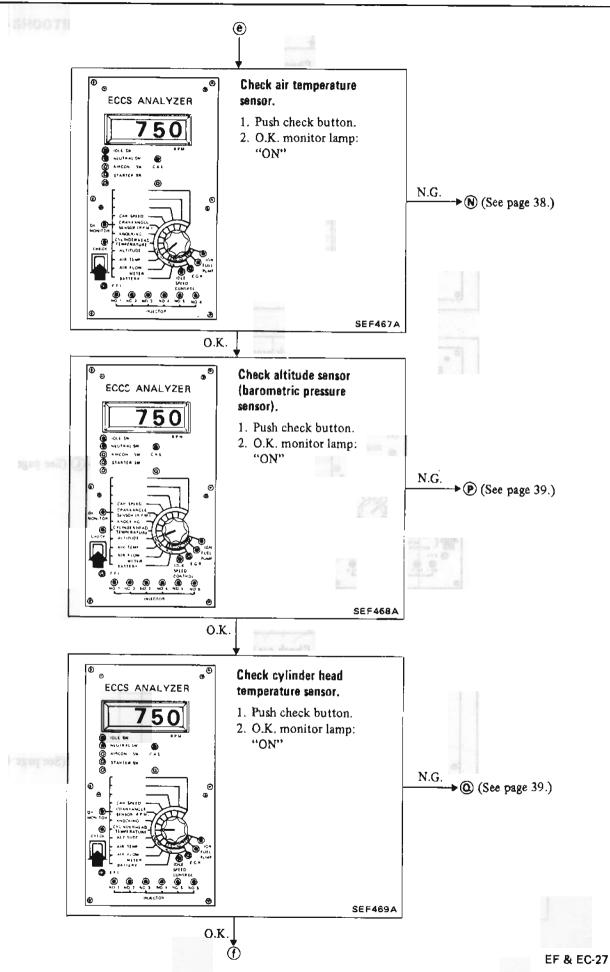
After engine start:

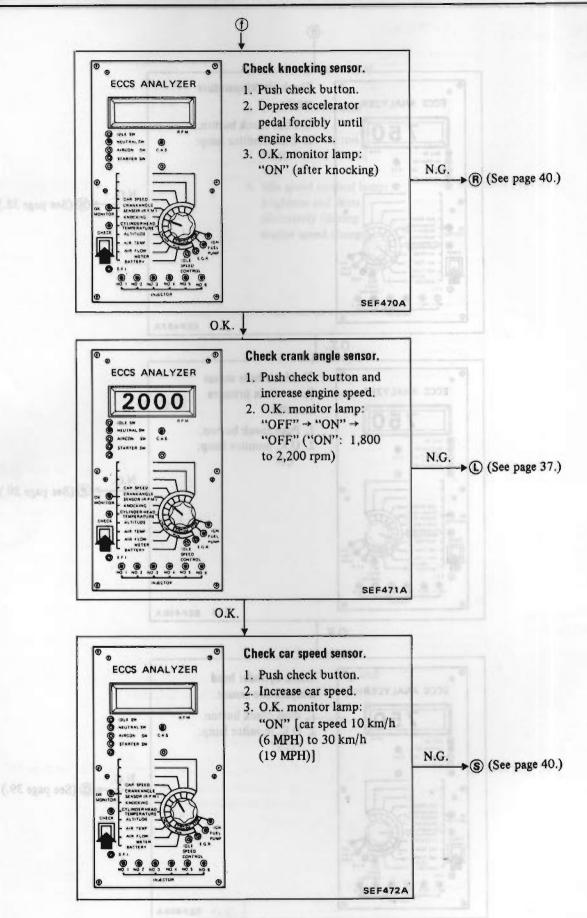
After warming up

and still running:





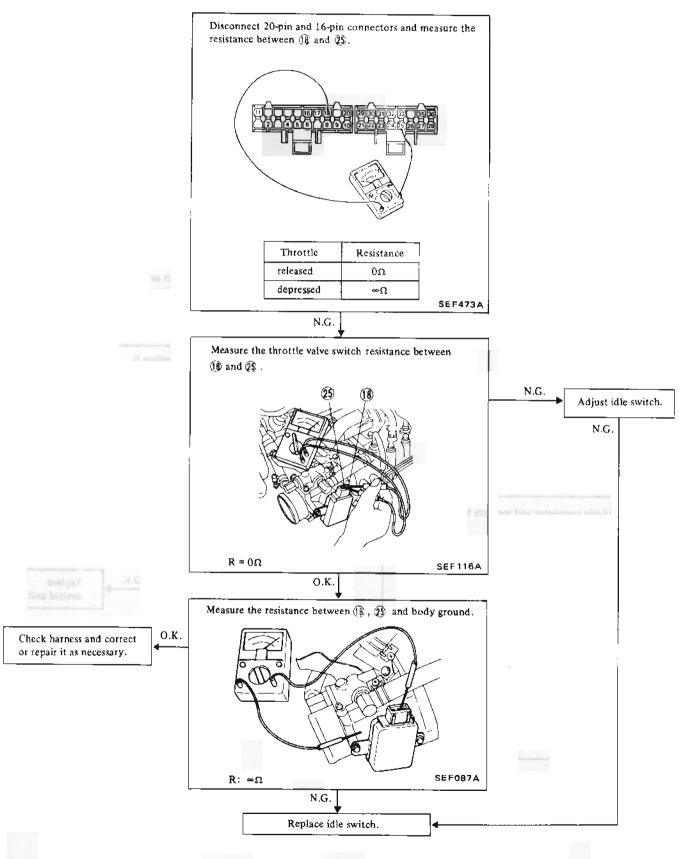




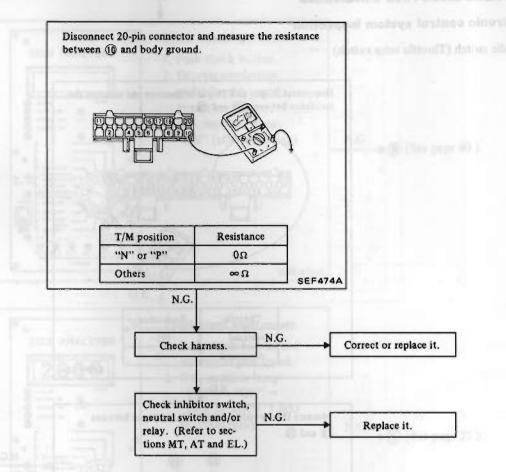
#### TROUBLE-SHOOTING DIAGNOSIS

## Electronic control system inspection

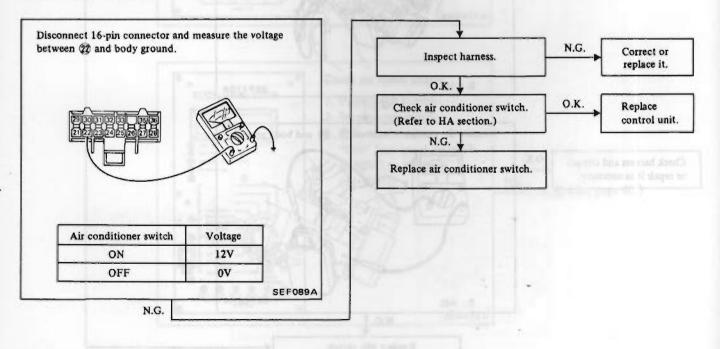
A Idle switch (Throttle valve switch)



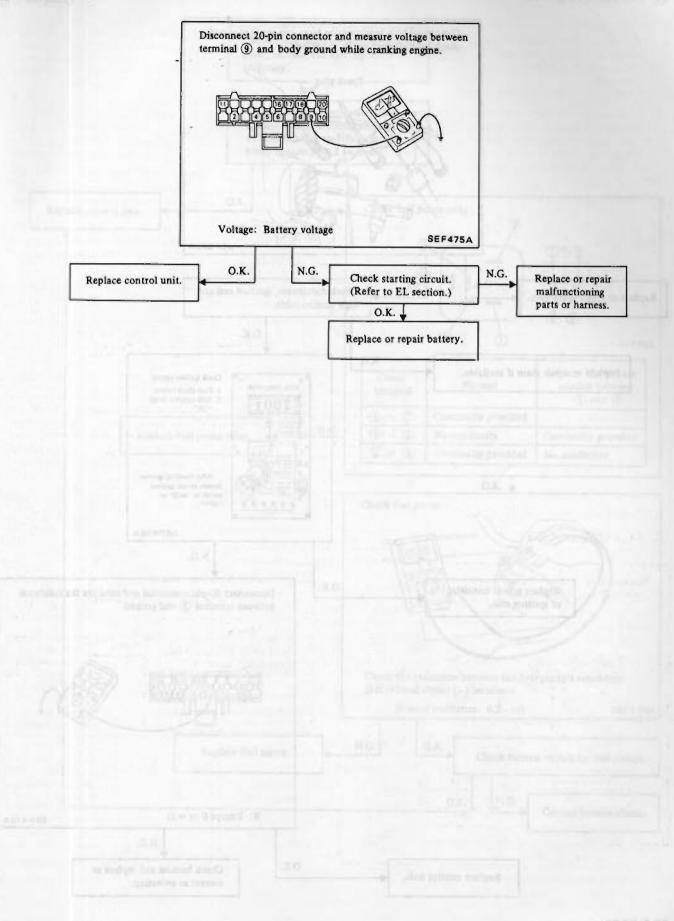
#### (B) Neutral/Parking switch



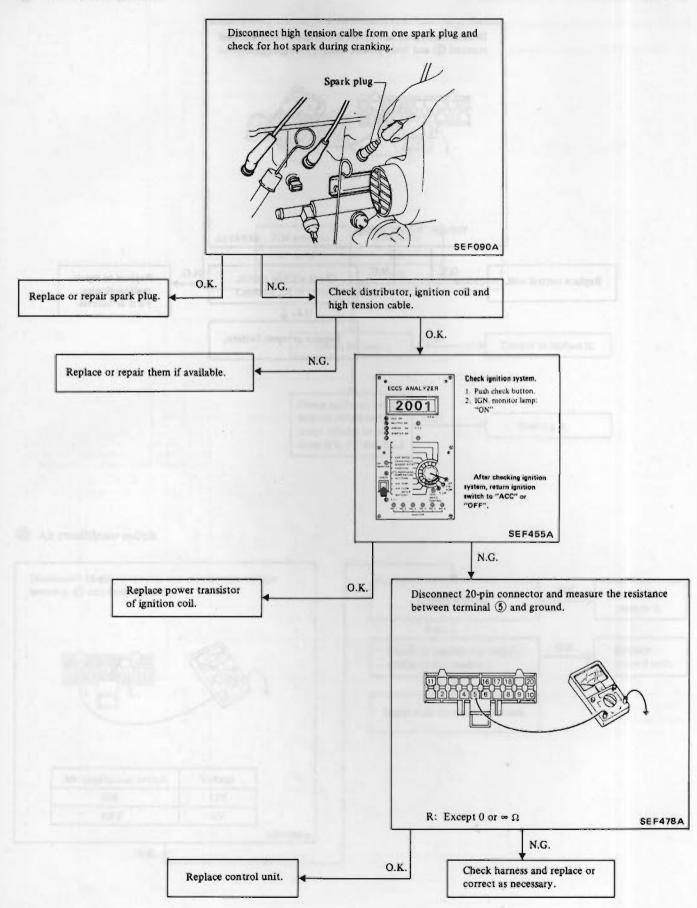
#### C Air conditioner switch



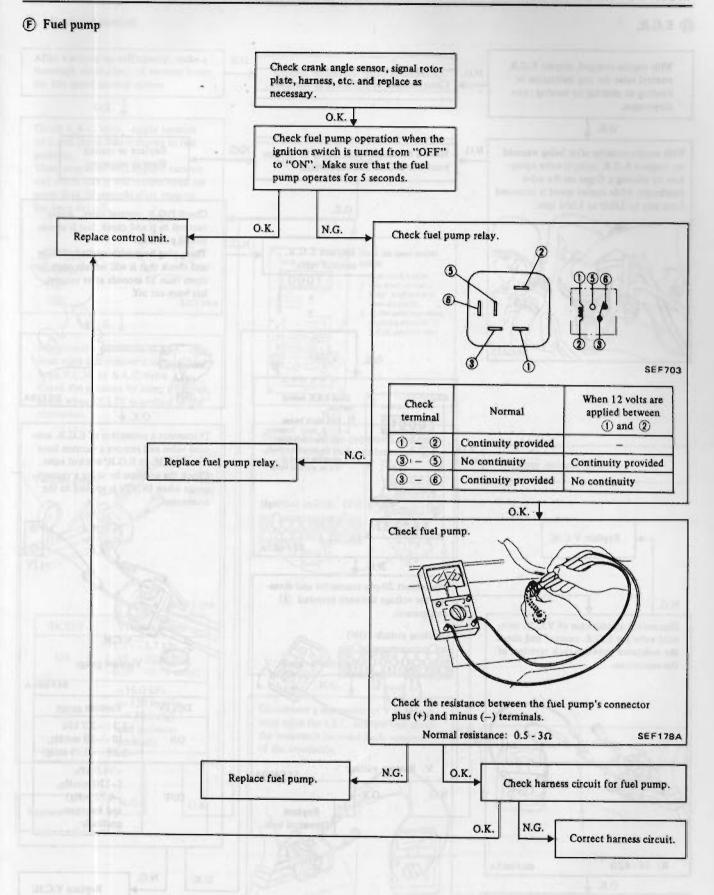
#### **D** Starter switch

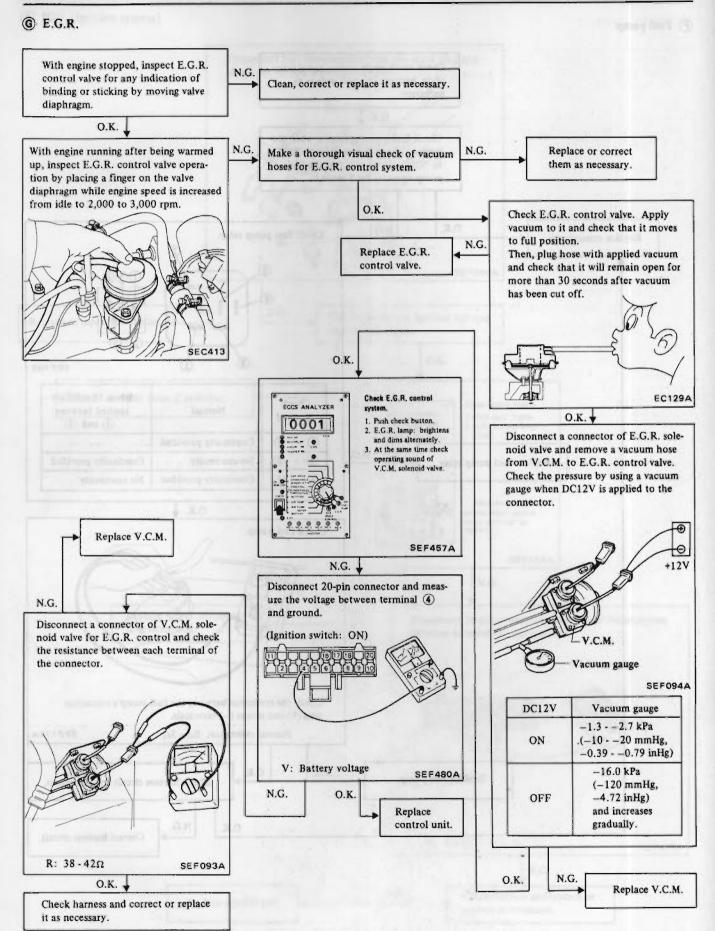


#### (E) IGN. (Ignition system)



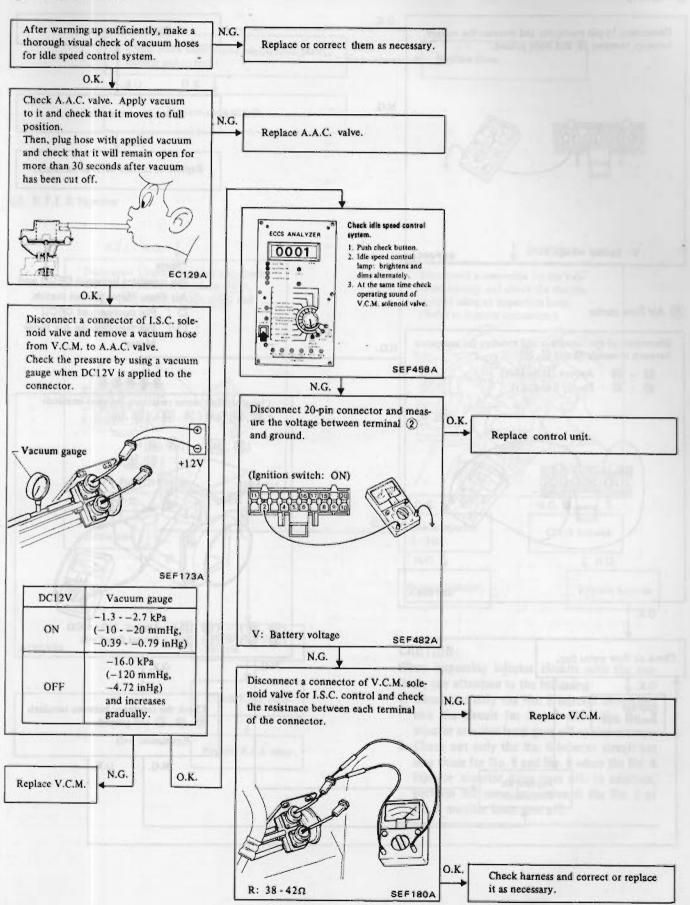
## ENGINE FUEL & EMISSION CONTROL SYSTEM - Diagnostic Procedure for Problems

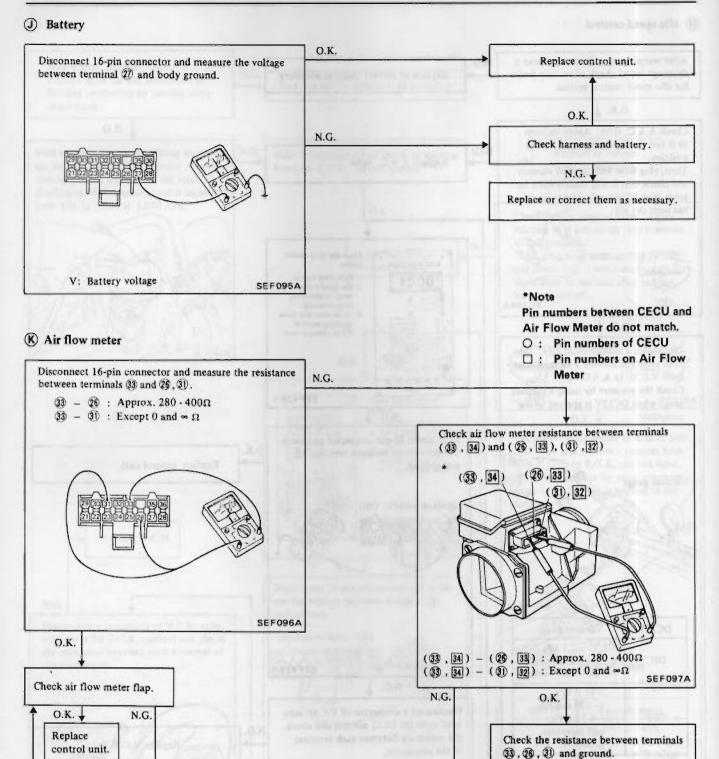




## ENGINE FUEL & EMISSION CONTROL SYSTEM - Diagnostic Procedure for Problems

#### (H) Idle speed control





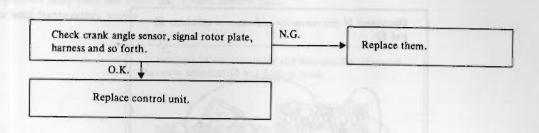
Resistance: ∞Ω N.G.

O.K.

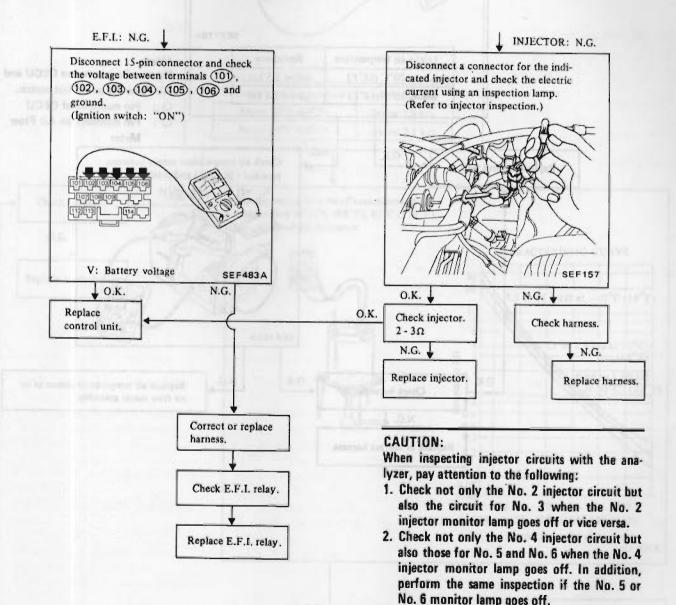
Replace air flow meter.

# ENGINE FUEL & EMISSION CONTROL SYSTEM - Diagnostic Procedure for Problems

# C.A.S. (Crank angle sensor)

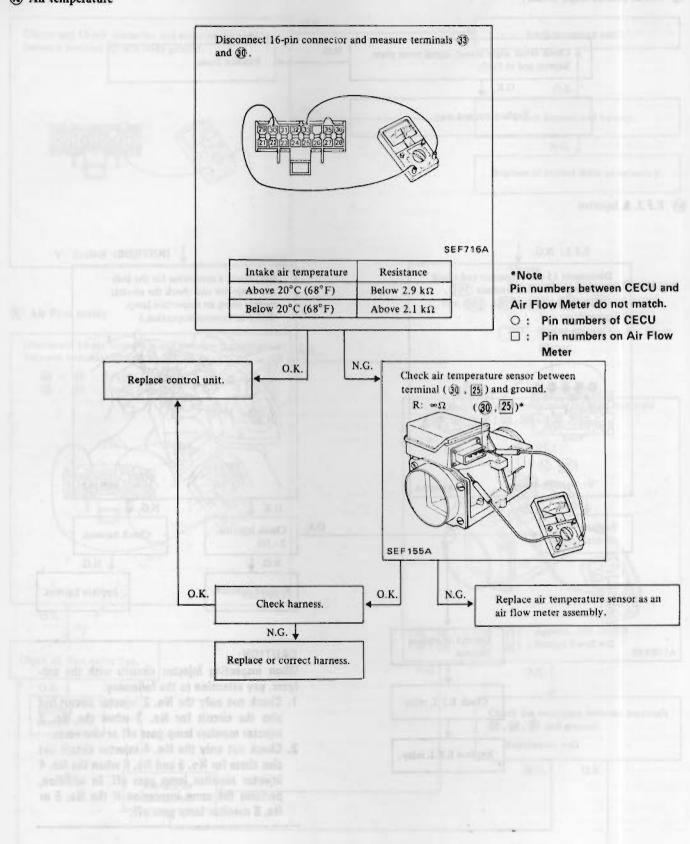


M E.F.I. & Injector



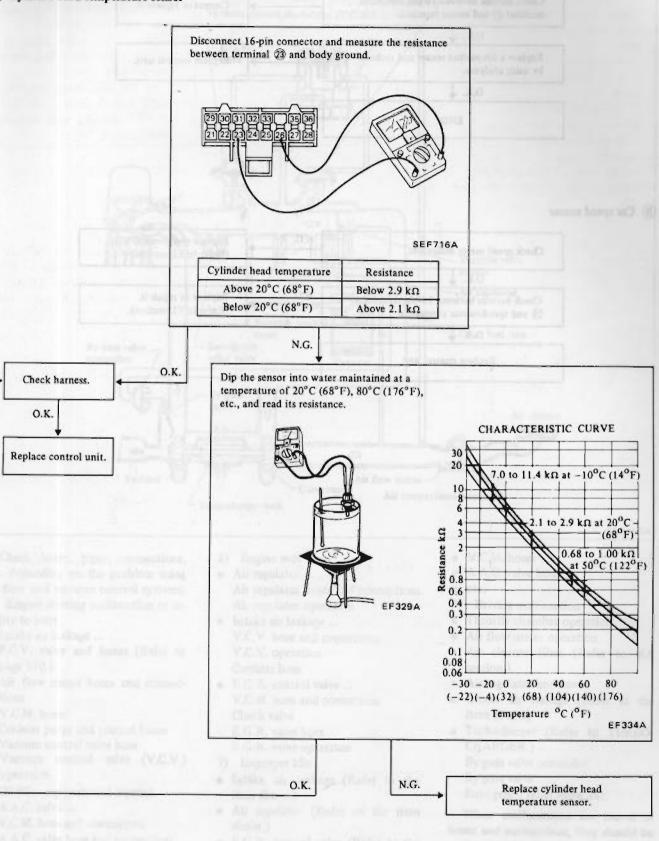
# Diagnostic Procedure for Problems - ENGINE FUEL & EMISSION CONTROL SYSTEM

# N Air temperature



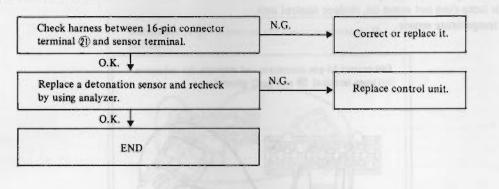
# P Altitude (Barometric pressure sensor)

- If O.K. monitor lamp does not come on, replace control unit.
- (a) Cylinder head temperature sensor

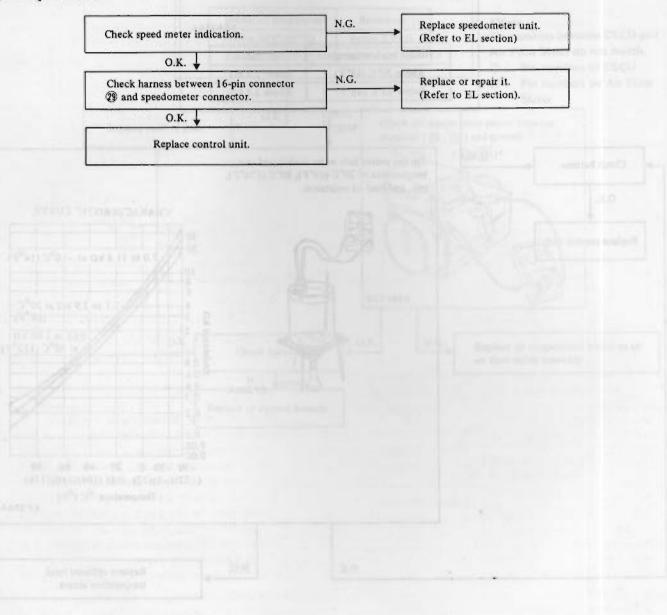


# Diagnostic Procedure for Problems - ENGINE FUEL & EMISSION CONTROL SYSTEM

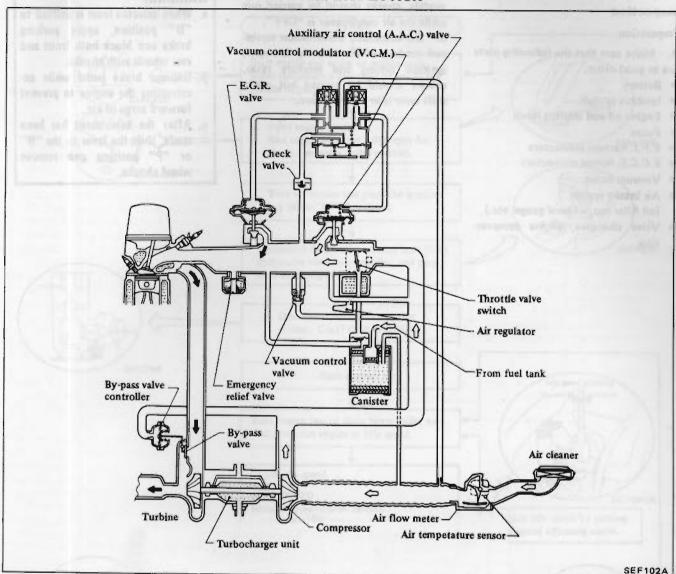
### (R) Knocking (Detonation sensor)



#### S Car speed sensor



# AIR FLOW AND VACUUM CONTROL SYSTEM INSPECTION



Check hoses, pipes, connections, etc. depending on the problem using air flow and vacuum control systems. 1) Engine starting malfunction or inability to start

Intake air leakage ...

P.C.V. valve and hoses (Refer to page 110.)

Air flow meter hoses and connections

V.C.M. hoses

Canister purge and control hoses Vacuum control valve hose Vacuum control valve (V.C.V.)

operation

Oil filler cap seals and dipstick

- A.A.C. valve ...
  - V.C.M. hose and connection
- A.A.C. valve hose and connection
- A.A.C. valve operation

- 2) Engine stall
- Air regulator ... Air regulator hoses and connections Air regulator operation
- Intake air leakage ...
   V.C.V. hose and connection
   V.C.V. operation
   Canister hose
- E.G.R. control valve ...
   V.C.M. hose and connection Check valve
   E.G.R. valve hose
   E.G.R. valve operation
  - E.G.R. valve operation
- 3) Improper idle
- Intake air leakage (Refer to the item above.)
- Air regulator (Refer to the item above.)
- E.G.R. control valve (Refer to the item above.)

- V.C.M. hoses
- A.A.C. valve hose
- etc.
- 4) Driving malfunction
- Throttle chamber operation
- Air flow meter operation
- Air cleaner filter (Refer to MA section.)
- Air regulator and hoses
- Intake air leakage (Refer to the item above.)
- Turbocharger (Refer to TURBO-CHARGER.) ... By-pass valve controller By-pass valve

Emergency relief valve, etc.

When malfunctions are found in hoses and connections, they should be replaced with new ones.

# Diagnostic Procedure for Problems - ENGINE FUEL & EMISSION CONTROL SYSTEM

### Mixture ratio feedback system inspection

#### Preparation

1. Make sure that the following parts are in good order.

- Battery
- Ignition system
- Engine oil and coolant levels
- Fuses
- E.F.I. harness connectors
- E.C.C.S. harnss connectors
- Vacuum hoses
- Air intake system (oil filler cap, oil level gauge, etc.)
- Valve clearance, engine compression

 On air conditioner equipped models, checks should be carried out while the air conditioner is "OFF".
 On automatic transmission equipped models, when checking idle rpm, ignition timing and mixture ratio, checks should be carried out while shift lever is in "D" position.

### WARNING:

- a. When selector lever is shifted to "D" position, apply parking brake and block both front and rear wheels with chocks.
- b. Depress brake pedal while accelerating the engine to prevent forward surge of car.
- c. After the adjustment has been made, shift the lever to the "N" or "P" position and remove wheel chocks.

Clark Look (Test according), the depending on the period setting the flow and reason control systems () Engine method with setting of the clark setting with setting of the

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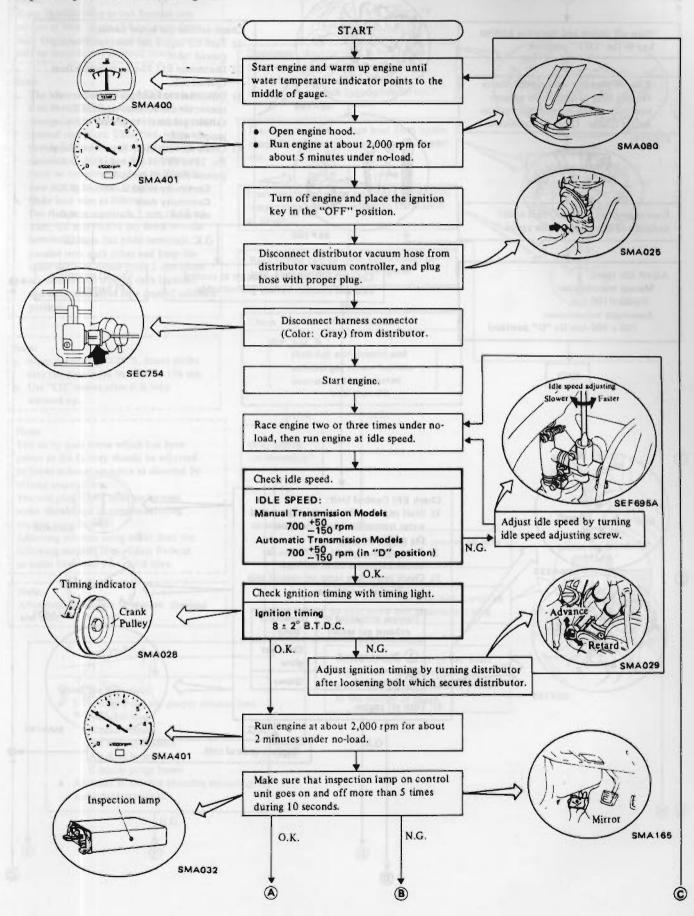
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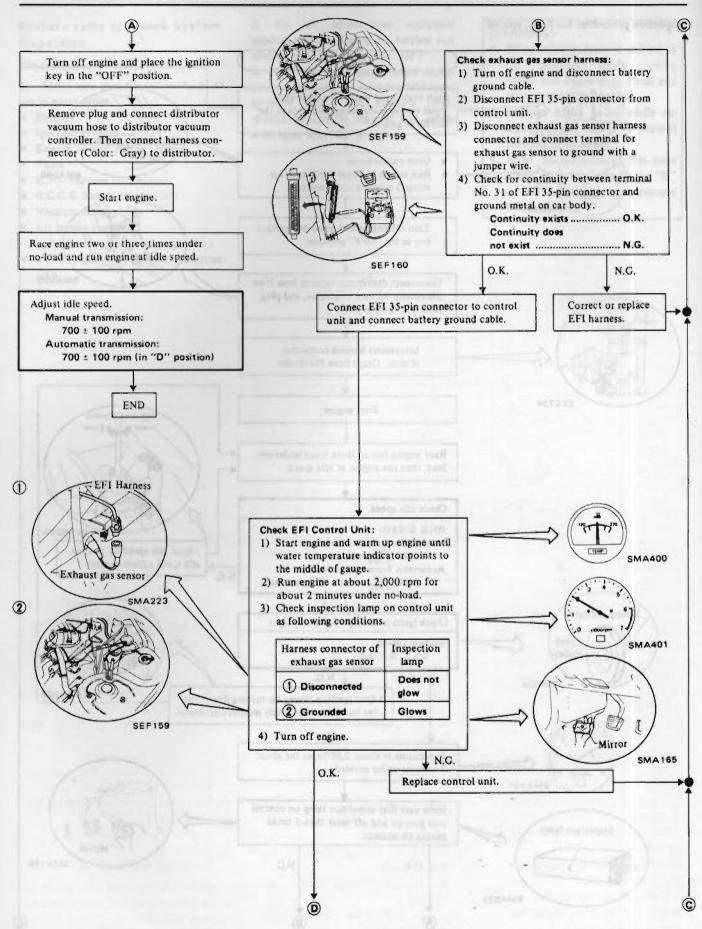
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# ENGINE FUEL & EMISSION CONTROL SYSTEM - Diagnostic Procedure for Problems

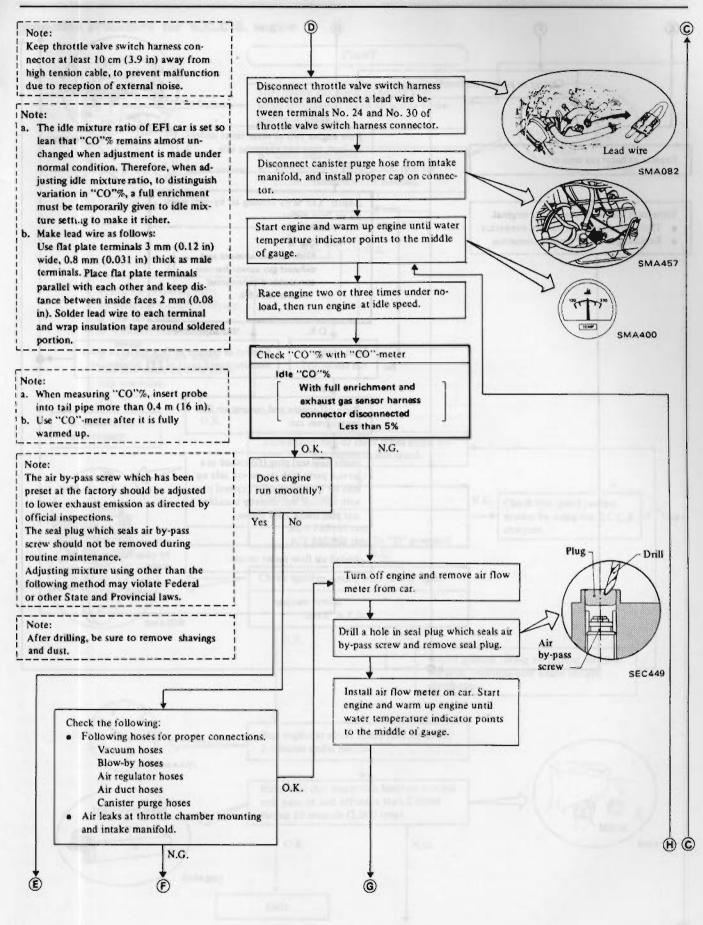
Inspection procedure for E.F.I. engine



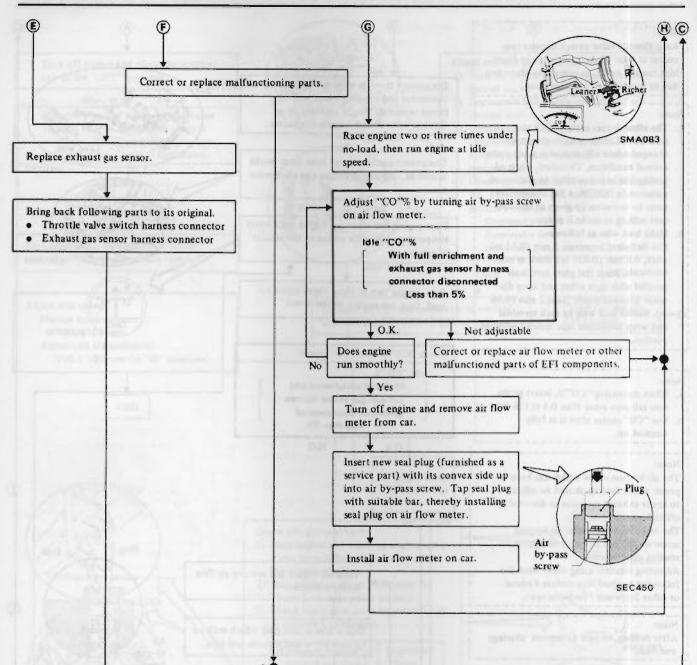
# Diagnostic Procedure for Problems - ENGINE FUEL & EMISSION CONTROL SYSTEM



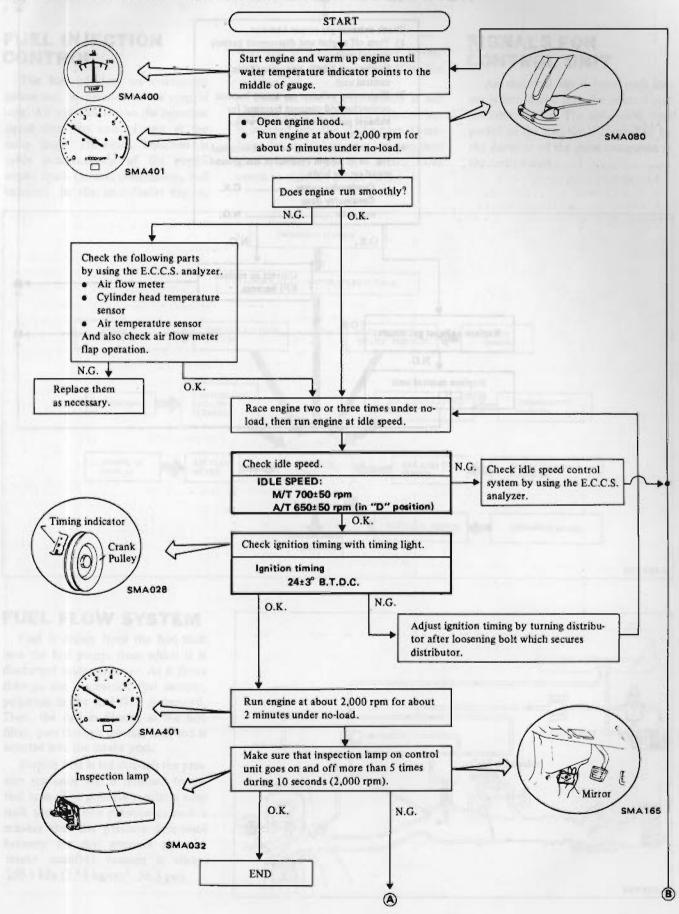
### ENGINE FUEL & EMISSION CONTROL SYSTEM - Diagnostic Procedure for Problems



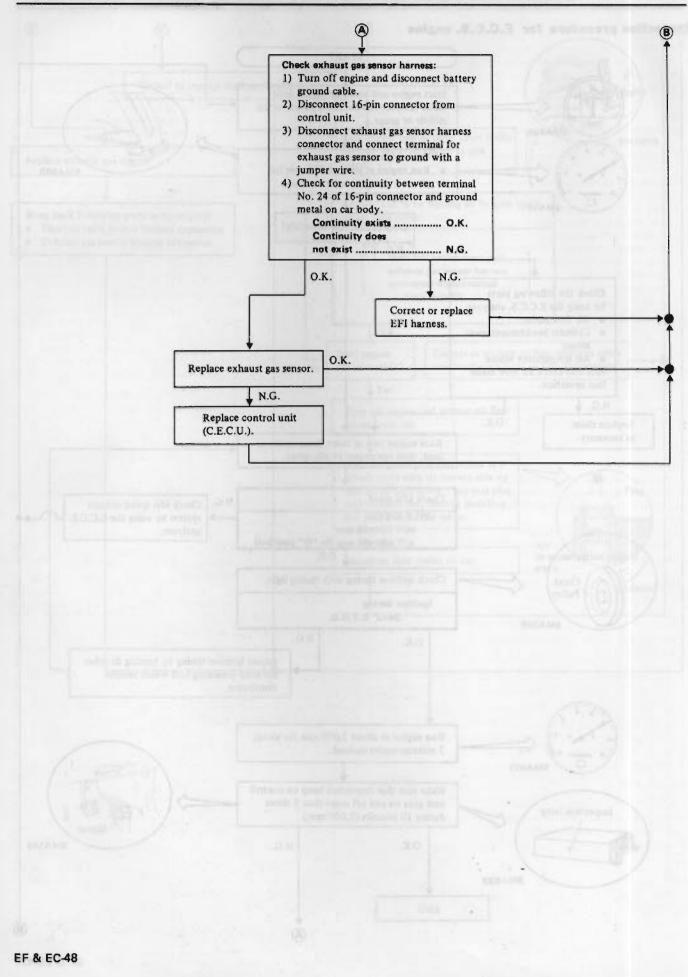
# Diagnostic Procedure for Problems - ENGINE FUEL & EMISSION CONTROL SYSTEM



### Inspection procedure for E.C.C.S. engine



# Diagnostic Procedure for Problems – ENGINE FUEL & EMISSION CONTROL SYSTEM



# E.F.I. SYSTEM OPERATION

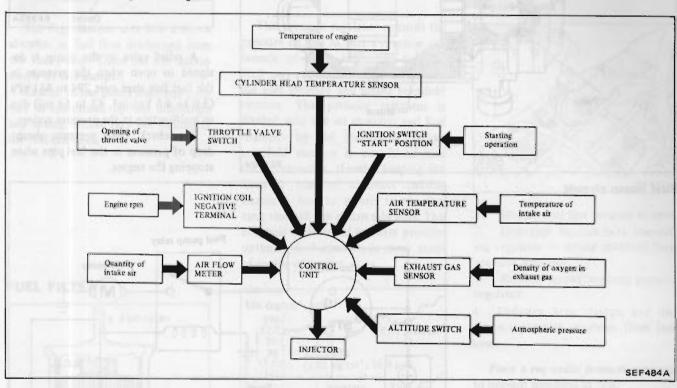
# FUEL INJECTION CONTROL

The fuel injectors are electrically connected, in parallel, in the control unit. All injectors receive the injection signal from the control unit at the same time. Therefore, injection is made independently of the engine stroke cycle (intake, combustion, and exhaust). In the six-cylinder engine, injection is made once every revolution of the engine, triggered by the ignition coil.

Fuel in this E.F.I. system is not injected directly into the cylinder, but is injected into the intake port. Therefore, the air-fuel mixture is drawn into the cylinder when the intake valve opens to start the intake stroke.

# SIGNALS FOR CONTROL UNIT

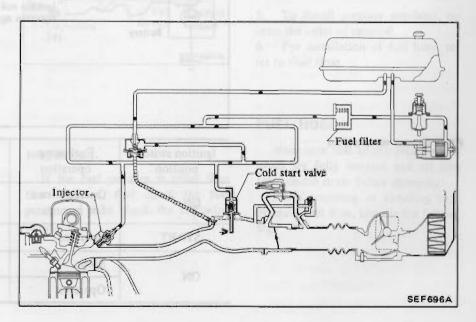
An electrical signal from each sensor is introduced into the control unit for computation. The open-valve time period of the injector is controlled by the duration of the pulse computed in the control unit.



# FUEL FLOW SYSTEM

Fuel is drawn from the fuel tank into the fuel pump, from which it is discharged under pressure. As it flows through the mechanical fuel damper, pulsation in the fuel flow is damped. Then, the fuel is filtered in the fuel filter, goes through the fuel line, and is injected into the intake port.

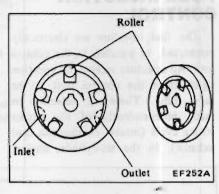
Surplus fuel is led through the pressure regulator and is returned to the fuel tank. The pressure regulator controls the injection pressure in such a manner that the pressure difference between the fuel pressure and the intake manifold vacuum is always 250.1 kPa (2.55 kg/cm<sup>2</sup>, 36.3 psi).



# E.F.I. System Operation - ENGINE FUEL & EMISSION CONTROL SYSTEM

# FUEL PUMP

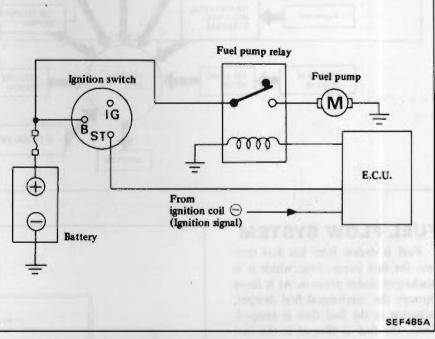
 The fuel pump is a wet type pump where the vane rollers are directly coupled to a motor which is filled with fuel.



A relief valve in the pump is designed to open when the pressure in the fuel line rises over 294 to 441 kPa  $(3.0 \text{ to } 4.5 \text{ kg/cm}^2, 43 \text{ to } 64 \text{ psi})$  due to malfunction in the pressure system.

The check valve prevents abrupt drop of pressure in the fuel pipe when stopping the engine.

# Fuel pump circuit

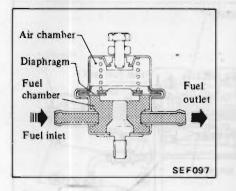


#### **Fuel pump operation**

Ignition switch position	Fuel pump operation	Engine speed	Fuel pump relay state
ON Operates for a few seconds		Stops	ON for a few seconds
START	Operates	Cranking speed	ON
ON	Stops	Below 50 rpm	OFF
	Operates	Above 50 rpm	ON

# ENGINE FUEL & EMISSION CONTROL SYSTEM - E.F.I. System Operation

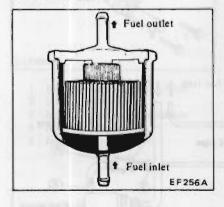
### FUEL DAMPER



The fuel damper acts like a shock absorber in fuel flow discharged from the fuel pump. There are not adjustments on this damper.

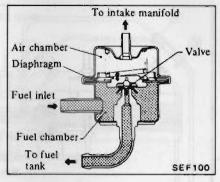
Change in the pump discharge pressure is monitored by the diaphragm and spring, which vary the volume of the fuel chamber.

### FUEL FILTER

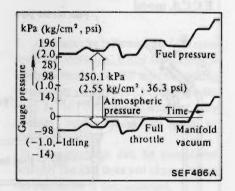


The fuel filter is placed between the fuel damper and the injector, and is used to remove foreign matter in the fuel. Water in the fuel is collected at the bottom of the filter casing.

### PRESSURE REGULATOR



The pressure regulator controls the pressure of fuel so that a pressure difference of 250.1 kPa (2.55 kg/cm<sup>2</sup>. 36.3 psi) can be maintained between the fuel pressure and intake manifold vacuum. The pressure regulator is divided into the air chamber and fuel chamber by the diaphragm. Intake manifold vacuum is introduced into the air chamber, thereby keeping differential pressure constant causing excessive fuel to return to the fuel tank through the return side port. This constant differential pressure provides optimum fuel injection in every mode of engine operation.

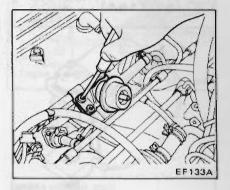


#### Inspection

If the fuel pressure is other than that specified, first check the fuel pump and then check the following items:

- If fuel pressure is too high:
  - Vacuum hose connected to pressure regulator poorly, clogged fuel return piping, or faulty pressure regulator.
- If fuel pressure is too low:
  - Clogged fuel pump, fuel filter, or fuel tank; leak in the fuel system, or faulty pressure regulator.

#### Replacement



Reduce fuel line pressure to zero.
 Disengage vacuum tube connecting regulator to intake manifold from pressure regulator.

3. Remove screws securing pressure regulator.

4. Unfasten hose clamps, and disconnect pressure regulator from fuel hose.

Place a rag under pressure regulator to prevent splashing of fuel.

5. To install pressure regulator, reverse the order of removal.

6. For installation of fuel hose, refer to Fuel Hose.

### **FUEL HOSE**

Make sure that all low pressure fuel hoses are fully inserted and are free from undue strain before clamping.

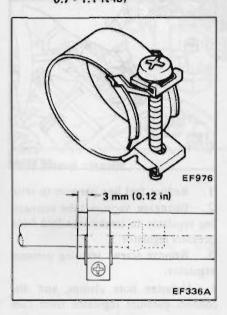
When removing or installing high pressure fuel hose, observe the following.

# E.F.I. System Operation - ENGINE FUEL & EMISSION CONTROL SYSTEM

#### CAUTION:

- a. Do not reuse fuel hose clamps after loosening.
- b. Clean dust and dirt from parts with compressed air when assembling.
- c. Tighten high pressure rubber hose clamp so that clamp end is 3 mm (0.12 in) from hose end or screw position (wider than other portions of clamp) is flush with hose end.
- (T): Fuel hose clamps 1.0 - 1.5 N·m

(0.10 - 0.15 kg-m, 0.7 - 1.1 ft-lb)



d. When tightening hose clamp, ensure that screw does not come into contact with adjacent parts.

Insert high pressure fuel hoses into their proper positions as instructed below.

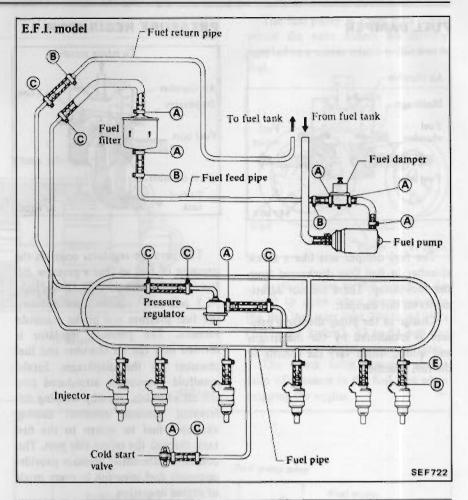
Type (A): Insert rubber hose until its end contacts unit.

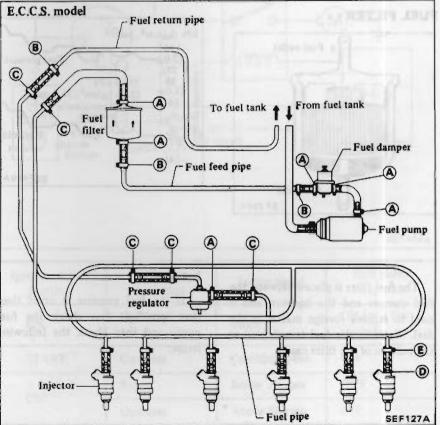
Type (B): Push end of rubber hose onto fuel pipe until it contacts inner bulge.

Type (C): Push end of rubber hose onto fuel pipe until it is 33 mm (1.30 in) from end of pipe.

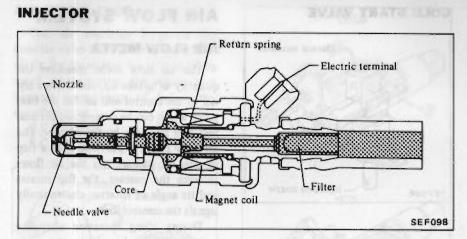
Type (D): Push end of rubber hose with hose socket onto unit by hand as far as they will go. Clamp is not necessary at this connection.

Type (E): Push end of injector rubber hose onto fuel pipe until it is 28 mm (1.10 in) from end of pipe.

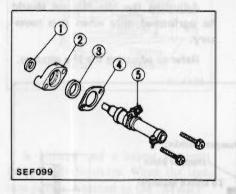




# ENGINE FUEL & EMISSION CONTROL SYSTEM - E.F.I. System Operation



The injector operates on the solenoid valve principle. When an electric signal is applied to the coil built into the injector, the plunger is pulled into the solenoid, thereby opening the needle valve for fuel injection. The quantity of injected fuel is in proportion to the duration of the pulse applied from the control unit.

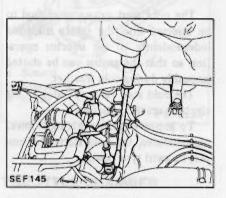


- 1 Injector lower rubber insulator
- 2 Injector lower holder
- 3 Injector upper rubber insulator
- 4 Injector upper holder
- 5 Injector

# Inspection

### When engine rotates

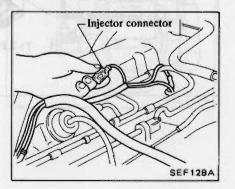
1. Start the engine and, using a screwdriver, determine whether operating noises can be heard from each injector.



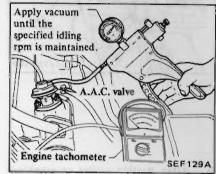
2. Release the idle and air-fuel ratio feedback controls. While the engine is idling, disconnect the injector wiring connectors one by one, beginning with No. 1, to determine whether any changes occur in idling speed or stability.

(1) The injection can be considered faulty if the idle does not change when the connector is disconnected.

(2) If the changes in the idle are even for each cylinder, the injector's operation can be considered normal.

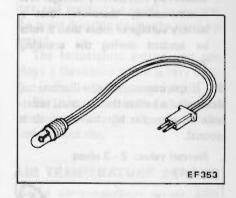


- a. Disconnect the exhaust gas sensor's harness to release the air-fuel ratio feedback control.
- b. To release the idle control, attach a vacuum handy pump to the A.A.C. valve hose, and adjust until the specified idle speed is reached. (E.C.C.S. model only)



#### Engine will not start

1. Inspection lamp, as shown in figure below, is required for this test.



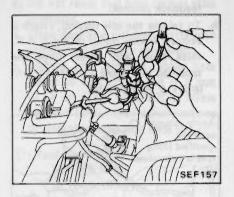
Make inspection lamp as follows: 1) Prepare 12V-3W lamp.

- 2) Prepare socket and set lamp in it,
- 3) Use flat plate terminals 3 mm (0.12 in) wide, 0.8 mm (0.031 in) thick as male terminals. Place flat plate terminals parallel with each other and keep distance between inside faces 2 mm (0.08 in). Then secure terminals by wrapping insulation tape or with suitable terminal body,

2. Disconnect injector harness connector.

# E.F.I. System Operation - ENGINE FUEL & EMISSION CONTROL SYSTEM

3. Connect inspection lamp to injector harness connector.

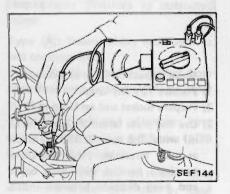


4. After starting engine or cranking engine, check inspection lamp to see if it flashes at regular intervals. If so, electric signals are being properly transmitted to injectors.

- a. The engine should be cranked at a speed of more than 80 rpm.
- b. The control unit may fail to generate a correct pulse signal at an excessively low battery voltage. It is recommended, therefore, that a battery voltage of more than 9 volts be applied during the cranking operation.

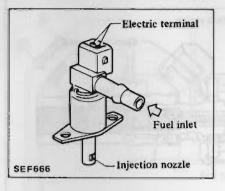
5. If the inspection light illuminates, determine whether the electrical resistance between the injector terminals is normal.

Normal value: 2 - 3 ohms



6. If the resistance value is abnormal, replace the injector.

### COLD START VALVE



The cold start valve causes fuel to be injected into the intake manifold independently of the injector operation so that the engine can be started smoothly during cold weather.

The cold start valve operates on the electromagnetic principle.

To improve fuel-air mixing at lower temperatures, the cold start valve employs a swirl type nozzle.

# **AIR FLOW SYSTEM**

### AIR FLOW METER

The air flow meter measures the quantity of intake air, and sends a signal to the control unit so that the base pulse width can be determined for correct fuel injection by the injector. The air flow meter is provided with a flap in the air passage. As the air flows through the passage, the flap rotates and its angle of rotation electronically signals the control unit.

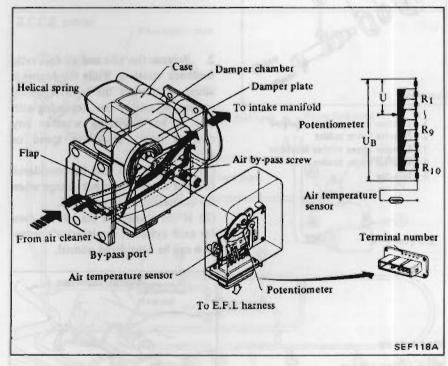
During idling operation when the amount of intake air is extremely small, the air flows parallel with the flap through the by-pass port so that the specified intake air flow can be provided correctly.

An air temperature sensor is installed in the air passage.

The by-pass port has the air by-pass screw which regulates the idle mixture ratio.

Adjusting the idle mixture should be performed only when it is necessary.

Refer to adjusting the idle mixture.

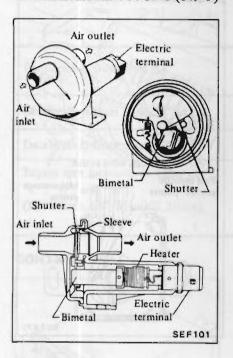


# ENGINE FUEL & EMISSION CONTROL SYSTEM - E.F.I. System Operation

### AIR REGULATOR

The air regulator by-passes the throttle valve to control the quantity of air for increasing the engine idling speed when starting the engine at a bimetal temperature of below the specified value.

E.F.I. models .... 80°C (176°F) E.C.C.S. models ... 65°C (149°F)

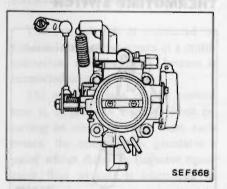


A bimetal and a heater are built into the air regulator. When the ignition switch is turned to the "START" position or engine running, electric current flows through the heater, and the bimetal, as it is heated by the heater, begins to move and closes the air passage in a few minutes. The air passage remains closed until the engine is stopped and the bimetal temperature drops to below the specified value.

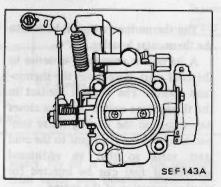
E.F.I. models . . . . 80°C (176°F) E.C.C.S. models . . . 65°C (149°F) COLD Air outlet Air inlet () HOT HOT () Bimetal 2 Shutter 3 Heater EF253A

# THROTTLE CHAMBER

E.F.I. Models



E.C.C.S. Models



The throttle chamber, located between the air flow meter or the turbocharger and the intake manifold, is equipped with a valve. This valve controls the intake air flow in response to accelerator pedal movement. The rotary shaft of this valve is connected to the throttle valve switch.

# ELECTRICAL SIGNAL SYSTEM

### CYLINDER HEAD TEMPERATURE SENSOR

The cylinder head temperature sensor, built into the cylinder head, monitors change in cylinder head temperature and transmits a signal to increase the pulse duration during the warm-up period.

The temperature sensing unit employs a thermistor which is very sensitive in the low temperature range.

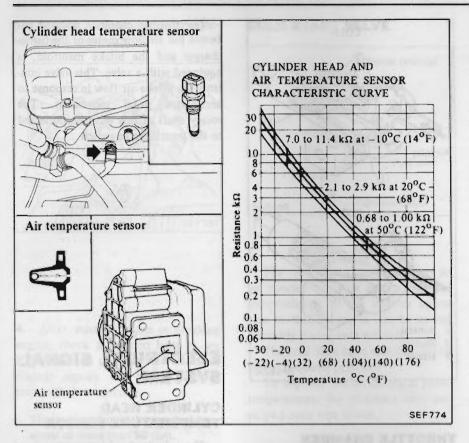
The electrical resistance of the thermistor decreases in response to the temperature rise.

### AIR TEMPERATURE SENSOR

The air temperature sensor, built into the air flow meter, monitors change in the intake air temperature and transmits a signal for the fuel enrichment to change the pulse duration.

The temperature sensing unit employs a thermistor which is very sensitive in the low temperature range.

The electrical resistance of the thermistor decreases in response to air temperature rise.

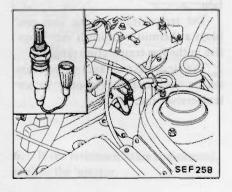


### EXHAUST GAS SENSOR

The exhaust gas sensor produces an electromotive force depending on airfuel mixture ratio.

The electromotive force varies directly with the density of oxygen in exhaust gases which is burned at the theoretically determined air-fuel ratio of the mixture; electromotive force increases when there is a richer mixture, and electromotive force decreases when there is a lean mixture.

The electromotive force is transmitted to the control unit by means of a signal which activates the control unit in order to provide the optimum amount of fuel injection.



Electric terminal

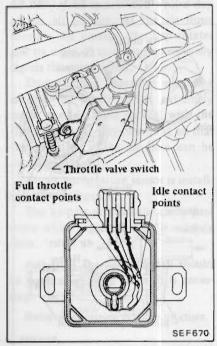
THERMOTIME SWITCH

The thermotime switch is built into the thermostat housing.

A harness is connected in series to the cold start valve from the thermotime switch. The bimetal contact in the thermotime switch opens or closes depending on the cooling water temperature, and sends a signal to the cold start valve so that an additional amount of fuel can be injected for starting operation of the engine.

### THROTTLE VALVE SWITCH

The throttle valve switch is attached to the throttle chamber and actuates in response to accelerator pedal movement. This switch has two sets of contact points. One set monitors the idle position and the other set monitors full throttle position.



### **Idle** contact

The idle contact closes when the throttle valve is positioned at idle and opens when it is at any other position. The idle contact compensates for after idle enrichment, and sends the fuel shut-off signal.

#### **Full throttle contact**

The full throttle contact closes only when the throttle valve is positioned at full throttle (more than 40 degree opening of the throttle valve). The contact is open while the throttle valve is at any other position.

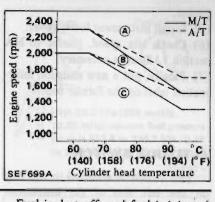
The full contact compensates for enrichment in full throttle.

# ENGINE FUEL & EMISSION CONTROL SYSTEM - E.F.I. System Operation

### FUEL SHUT-OFF

Fuel shut-off is accomplished during deceleration when the engine does not require fuel.

The graph below shows the fuel shut off range.



 Deceleration from zone "A"
 Fuel is shut off; and fuel is injected again in zone "C".

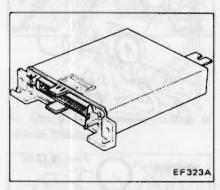
 Deceleration from zone "B"
 Fuel is not shut off.

 Deceleration from zone "C"
 Fuel is not shut off.

off.

Engine rpm increased in order of "C", "B", and "A". (Idle switch ON, downhill driving, etc.)

### CONTROL UNIT



This control unit must be installed on 1983 models only. If used on other

models, the control unit will be damaged. When checking this unit, be sure to follow the procedure outlined in Electrical System Inspection.

Fuel is not shut off in zones "C"

and "B"; in zone "A", fuel is shut

The control unit is connected to the E.F.I. harness by means of a multiconnector, and the E.F.I. harness is connected to other sensors.

The essential role of the control unit is to generate a pulse. Upon receiving an electrical signal from each sensor, the control unit generates a pulse whose duration (injector openvalve time period) is controlled to provide an optimum quantity of fuel according to the engine characteristics.

The control unit consists mainly of three integrated circuits formed on the printed circuit board. This construction provides superior control unit reliability.

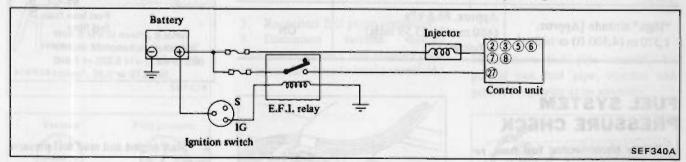
#### WARNING:

If your car is equipped with electronic controls, use of a transmitter, such as a radio transmitter (but not a receiver, such as a radio) may interfere with unshielded electronic controls and cause them to maifunction. Car manufacturers do not necessarily use electronic controls in the same ways or for the same operations. Examples of vehicle functions which may involve electronic controls include fuel delivery systems, engine timing, brakes, emission control and cruise control. Definite information regarding the type of electronic controls in your car can only be obtained from the manufacturer. Consult vour **NISSAN/DATSUN** dealer regarding the need for modifications to your car's electronic controls before installation or use of a transmitter.

### RELAY

### E.F.I. relay

The E.F.I. relay serves to activate the electronic fuel injection system through the ignition switch.



# HIGH ALTITUDE EMISSION CONTROL

### DESCRIPTION

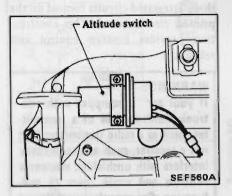
In cars operating at high altitudes

where the air is thinner, the mixture ratio varies and exhaust emission increases. In order to decrease exhaust emission, an altitude switch has to be added.

#### INSTALLATION AND MODIFICATION PROCEDURE

- (1) Be sure to turn ignition switch off.
- (2) Remove instrument lower cover.

(3) Attach altitude switch assembly to instrument member by tapping screws.



(4) Connect harness connector of altitude switch to E.F.I. harness con-

nector.

(5) Install instrument lower cover.(6) Check idle speed. (Refer to MA section.) Adjust as necessary.

(7) Finally, put a new emission information label on the former one.

# ALTITUDE SWITCH

This switch is attached to the stay on the left side of the instrument panel in the driver's compartment. Consisting of a bellows and a microswitch, the switch transmits an ON or OFF signal to the control unit according to change in atmospheric pressure. 4. After the engine stalls, crank the engine two or three times.

- 5. Turn the ignition switch "OFF".
- 6. Connect fuel pump connector.

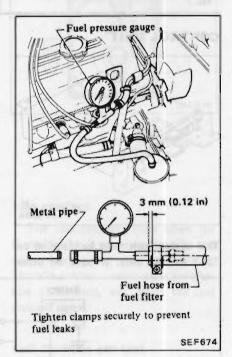
If engine does not start, remove fuel pump connector and crank the engine for about 5 seconds.

### FUEL PRESSURE CHECK

When reconnecting the lines, always use new clamps and be sure to position them correctly.

Use a torque driver to tighten clamps.

1. Install Pressure Gauge (J 25400-34) between fuel filter hose and metal pipe at point shown. For convenience in later tests, position gauge so that it can be read from driver's seat.



# FUEL SYSTEM PRESSURE CHECK

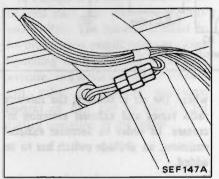
Before disconnecting fuel hose, release fuel pressure from fuel line for safety reasons.

# **RELEASING FUEL PRESSURE**

1. Start the engine.

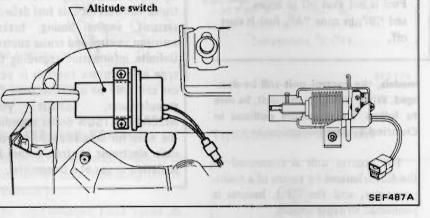
2. Open back door and remove center tonneau cover.

3. Disconnect fuel pump connector.



2. Start engine and read fuel pressure gauge.

At idling: Approximately 206 kPa (2.1 kg/cm<sup>2</sup>, 30 psi) The moment accelerator pedal is fully depressed: Approximately 255 kPa (2.6 kg/cm<sup>2</sup>, 37 psi)



Classification	Atmospheric pressure	Altitude switch
"Low altitude [Approx. 1,370 m (4,500 ft) or lower]	Approx. 86.6 kPa (650 mmHg, 25.59 inHg) or above	OFF
"High" altitude [Approx. 1,370 m (4,500 ft) or higher]	Approx. 86.6 kPa (650 mmHg, 25.59 inHg) or below	ON

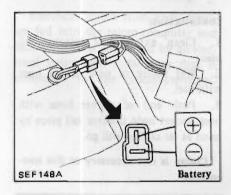
# ENGINE FUEL & EMISSION CONTROL SYSTEM - E.F.

3. If fuel pressure is not as specified, replace pressure regulator, and repeat fuel pressure check.

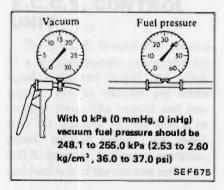
If below the specified value, check for clogged or deformed fuel lines, and if necessary, replace fuel pump as an assembly or check valve.

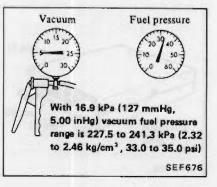
4. Connect variable vacuum source, J 23738 or equivalent to fuel regulator. Disconnect fuel pressure regulator vacuum hose from intake manifold and attach hose to variable vacuum source.

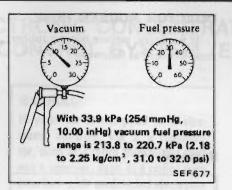
5. Disconnect fuel pump connector and apply battery voltage when checking the following.

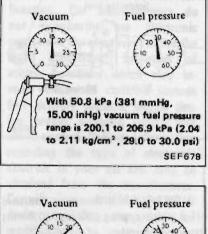


6. Observe fuel pressure readings as vacuum is changed.









With 67.7 kPa (508 mmHg, 20.00 inHg) vacuum fuel pressure range is 179,5 to 193.2 kPa (1.83 to 1.97 kg/cm<sup>2</sup>, 26.0 to 28.0 psi) SEF679

Fuel pressure must decrease as vacuum increases. If results are unsatisfactory, replace pressure regulator.

Reconnect fuel pump connector. 7 8. Disconnect variable vacuum source and connect fuel pressure regulator vacuum hose to intake manifold.

# REPLACEMENT

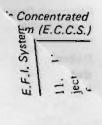
1. Lower fuel pressure.

PRESSURE Refer FUEL. to CHECK.

2. Disconnect electric connector from injector.

3. Disengage harness from fuel pipe wire clamp.

4. Disconnect rocker cover side. 5. Disconnect va necting pressure re manifold) from press 6.

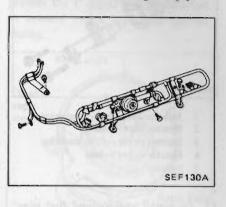


Remove air regu, upe.

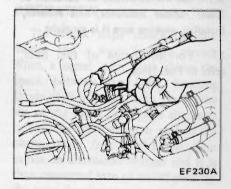
Disconnect fuel feed hose and 7. fuel return hose from fuel pipe.

Place a rag under fuel pipe to prevent splashing of fuel.

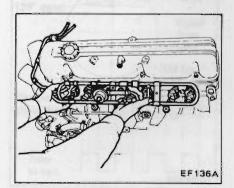
Remove bolts securing fuel pipe. 8.



9 Remove screws securing fuel injectors.



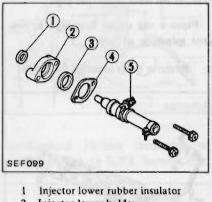
10. Remove fuel pipe assembly by pulling out fuel pipe, injector and pressure regulator as an assembly.



# E.F.I. Syster Operation - ENGINE FUEL & EMISSION CONTROL SYSTEM

(3) Aunfasten hose clamp on fuel into or and remove fuel injector from uel pipe.

Place a rag under injector when disconnecting fuel pipe to prevent splashing of fuel.



- Injector lower holder 2
- Injector upper rubber insulator 3
- Injector upper holder 4
- 5 Injector

12. To install injector and fuel pipe, reverse the order of removal.

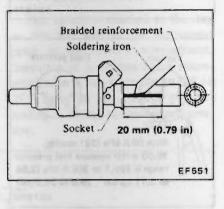
When installing injector, check that there are no scratches or abrasion at lower rubber insulator, and securely install it, making sure it is air-tight.

13. For installation of fuel hose, refer to Fuel Hose.

INJECTOR RUBBER HOSE

If necessary, replace injector rubber hose Proceed as follows:

Removal



On injector rubber hose, measure 1. off a point approx. 20 mm (0.79 in) from socket end.

Heat soldering iron (150 watt) for 2 15 minutes. Cut hose into braided reinforcement from mark to socket end.

Do not feed soldering iron until it touches injector tail piece.

#### CAUTION:

- a. Be careful not to damage socket, plastic connector, etc. with soldering iron.
- b. Never place injector in a vise when disconnecting rubber hose.

3. Then pull rubber hose out with hand.

#### Installation

1. Clean exterior of injector tail piece.

2. Wet inside of new rubber hose with fuel.

3. Push end of rubber hose with hose socket onto injector tail piece by hand as far as they will go.

Clamp is not necessary at this connection.

### CAUTION:

After properly connecting fuel hose to injector, check connection for fuel leakage.



# ELECTRONIC CONCENTRATED ENGINE CONTROL SYSTEM (E.C.C.S.)

# OUTLINE

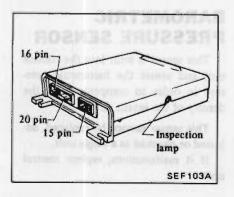
In the Electronic Concentrated Engine Control System (E.C.C.S.), the control unit employs a micro-computer. This micro-computer controls fuel injection, spark timing, exhaust gas recirculation (E.G.R.), idle speed, fuel pump operation and mixture ratio feedback.

It is unnecessary to adjust idle CO%, idle rpm and ignition timing.

Electrical signals from each sensor are fed into the micro-computer and each actuator is controlled by an electrical pulse with a duration that is computed in the micro-computer.

# E.C.C.S. CONTROL UNIT

The E.C.C.S. control unit consists of a micro-computer, connectors for signal input and output and power supply, and an exhaust gas sensor monitor lamp. The control unit controls the quantity of fuel that is injected, ignition timing, idle speed, E.G.R. quantity, fuel pump operation, and feedback of the mixture ratio.

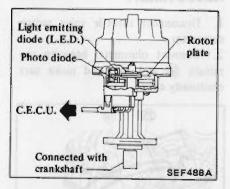


### WARNING:

If your car is equipped with electronic controls, use of a transmitter. such as a radio transmitter (but not a receiver, such as a radio) may interfere with unshielded electronic controls and cause them to malfunction. Car manufacturers do not necessarily use electronic controls in the same ways or for the same operations. Examples of vehicle functions which may involve electronic controls include fuel delivery systems, engine timing, brakes, emission control and cruise control. Definite information regarding the type of electronic controls in your car can only be obtained from the manufacturer. Consult your NISSAN/DATSUN dealer regarding the need for modifications to your car's electronic controls before installation or use of a transmitter.

# CRANK ANGLE SENSOR

The crank angle sensor detects engine rpms and the crank angle (piston position). It also sends a signal to the control unit to control various operations. This sensor is built into the distributor.

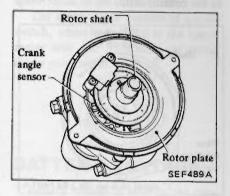


Use care when installing, the crank sensor built in to the distributor as the position of matching mark is different from former model. (Refer to Section EM.)

# SIGNAL ROTOR PLATE

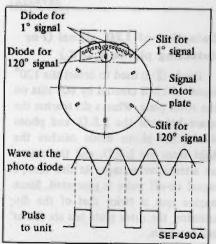
The signal rotor plate has 360 slits at 1° intervals on its outer periphery. It also has six slits at 60° intervals,

These six slits are used to detect the crank angle, that is, the position of each piston. The teeth are used to provide the 1° signal that is necessary to control engine rpms and ignition timing.



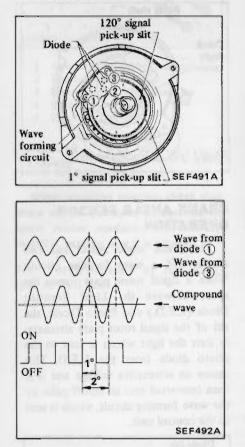
# CRANK ANGLE SENSOR OPERATION

The crank angle sensor has two diodes and a wave forming circuit. When a signal rotor plate passes the space between the Light Emitting Diode (L.E.D.) and Photo Diode, the slit of the signal rotor plate alternately cuts the light which is sent to the photo diode from the L.E.D. This causes an alternative voltage and it is then converted into an on-off pulse by the wave forming circuit, which is sent to the control unit.



### Detection of 1° signal (For detecting of engine rpms and ignition timing control)

Diodes (1) and (3) are used to detect the  $1^{\circ}$  signal which is created by 360 slits on the rotor plate. When a slit reaches the space between the L.E.D. and photo diode, the photo diode receives the light from the L.E.D. and this causes an alternative voltage. Thus, each wave from each diode is compounded. Then, the compound wave is converted into an onoff pulse. This  $1^{\circ}$  on-off signal is sent to the control unit.



# Detection of 120° signal (For detecting piston T.D.C.)

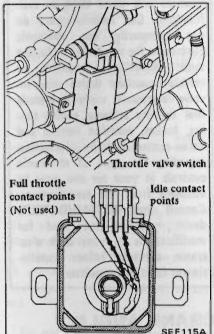
Diode (2) is used to detect the  $120^{\circ}$  signal which is created by  $60^{\circ}$  slits on the rotor plate. When a slit reaches the space between the L.E.D. and photo diode, the photo diode catches the light from the L.E.D. and this causes an alternative voltage. At this time, a signal on-off pulse is generated. Since engine rpm is twice that of the distributor, the rotor plate has six dits at  $60^{\circ}$  intervals.

# THROTTLE VALVE SWITCH

The throttle valve switch is attached to the throttle chamber and actuates in response to accelerator pedal movement.

This switch has the idle contact.

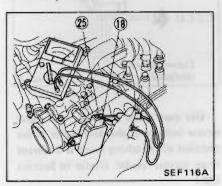
The idle contact closes when the throttle valve is positioned at idle and opens when it is at any other position.



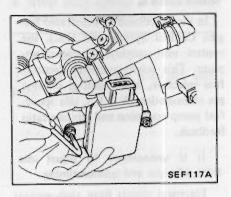
# ADJUSTMENT

1. Disconnect throttle valve switch connector.

2. Connect ohmmeter between terminals (18) and (25), and make sure continuity exists.



3. Adjust throttle valve switch position, with retaining screw, so that idle switch may be changed from "ON" to "OFF" when engine speed is about 900 rpm under no load.



# AIR FLOW METER Refer to E.F.I. system operation.

# CYLINDER HEAD TEMPERATURE SENSOR

Refer to E.F.I. system operation.

# AIR TEMPERATURE SENSOR

Refer to E.F.I. system operation.

# BAROMETRIC PRESSURE SENSOR

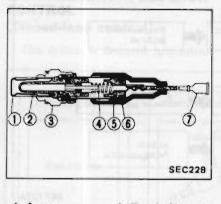
This sensor is built into the control unit and senses the barometric pressure in order to compensate for the density of the intake air.

This sensor cannot be replaced, adjusted or checked as a single unit.

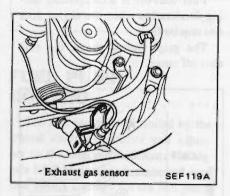
If it malfunctions, replace control unit.

# EXHAUST GAS SENSOR

The exhaust gas sensor, which is built into the exhaust manifold, monitors the density of oxygen in the exhaust gas. It consists of a closed-end tube made of ceramic zirconia and other components. Porous platinum electrodes cover the tubes inner and outer surfaces. The closed-end of the tube is exposed to the exhaust gas in the exhaust manifold. The tubes outer surface contacts the exhaust gas while the inner surface contacts the air.

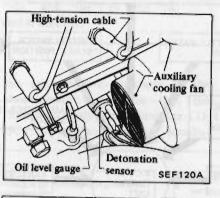


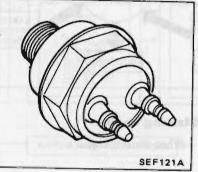
- 1Louver5Terminal support2Zirconia tube6Boots3Holder7Connector
- 4 Spring



# DETONATION SENSOR

The detonation sensor is attached to the cylinder block and senses engine knocking conditions. The sensor monitors the knocking from each combustion chamber and sends an electric signal to the control unit where it is changed to a knocking signal.





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# Existent gas senary time

- When an epitatest gas entered manitrees a task sight clear/little for second then 6.8 primetal.
- When an infants go which most tree a stat law cobilition for artery them 10 promute.

# PARK/NEUTRAL SWITCH

The park/neutral switch detects the transmission gear selector's position and transmits an electric signal to the control unit.

# CAR SPEED SENSOR

The car speed sensor provides a car speed signal to the control unit.

The speed sensor consists of a reed switch, which is installed in the speed meter unit and transforms car speed into a pulse signal.

# **BATTERY VOLTAGE**

Battery voltage is sent to the control unit, which then function to compensate the variability in it.

# INTRO CONTROL

For contrast, dependency, from a position of multiplied by open-loop entries when the matter is cold, as a first of this base should be formed by the operation (With specific press) for the operation (With specific press) by the observation of alternation by the observation of alternation of the formation and another the matter agent, matter and and another multiplie would be

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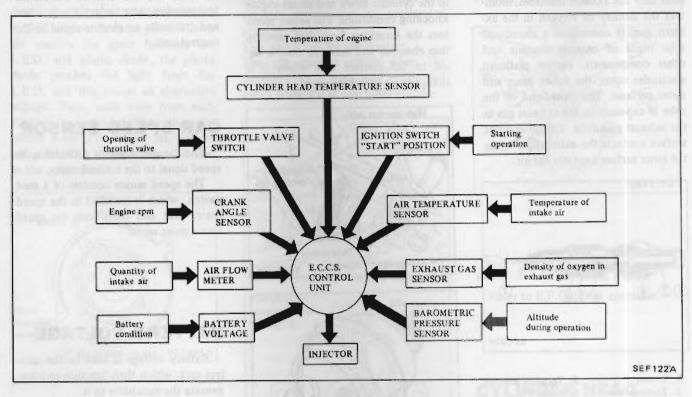
When a remonstron over the "B" or "T" (A/T) and "B'schol" (D/T) performs, or a should be coprised, the extremation over an approxim

# FUEL INJECTION CONTROL

There are two ways to control fuel injection: open-loop control and

closed-loop control. Which one is used depends on the cylinder head tempera-

ture, engine rpm, engine load, exhaust gas sensor signal and so forth.



The control unit determines the proper quantity of fuel to be injected from each signal input and then operates the injector. Injections are timed for each rotation of the engine by the crank angle sensor signal and are made simultaneously in every cylinder.

# **OPEN-LOOP CONTROL**

For improved driveability, fuel injection is controlled by open-loop control when the engine is cold, when driving at high speeds or under heavy load and when the fuel shut-off system is in operation. With open-loop control, the mixture ratio is determined by the Central Electronic Control Unit (C.E.C.U.) to correspond to the engine rpm, engine load and engine warm-up conditions.

Open-loop control will activate under the following conditions:

In the following instances, the control unit emits a signal that will return mixture ratio to the best point which will keep a good driving condition.

#### Starting engine

When starting engine.

#### **Cold engine**

Cylinder head temperature is below 40°C (104°F).

### **Driving condition**

When driving at high speeds (about 3,600 rpm) or under heavy load.

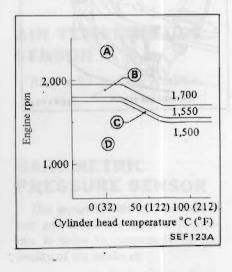
### Exhaust gas sensor time monitor

- When an exhaust gas sensor monitors a too rich condition for more than 6.4 seconds.
- When an exhaust gas sensor monitors a too lean condition for more than 10 seconds.

# Fuel shut-off operation

Fuel shut-off is accomplished during deceleration when the engine does not require fuel.

The graph below shows the fuel shut off range.



When a transmission gear is in "N" or "P" (A/T) and "Neutral" (M/T) position, or a clutch is depressed, this system does not operate.

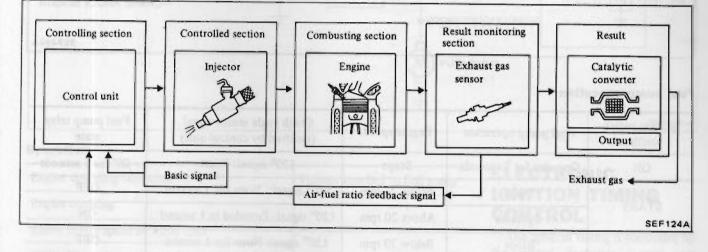
#### - Electronic Concentrated ENGINE FUEL & EMISSION CONTROL SYSTEM Engine Control System (E.C.C.S.)

Deceleration from zone "(A)"	Fuel is shut off; and fuel is injected again in zone "D".
Deceleration from zone "(B)"	Fuel is shut off; and fuel is injected again in zone "O".
Deceleration from zone "©" and " <sup>®</sup> "	Fuel is not shut off.
Engine rpm increased in the order of "D", "C", "B" and "A". (Idle switch ON, downhill driving, etc.)	Fuel is not shut off in zones "①", "②" and "⑧"; in zone "④", fuel is shut off.

### MIXTURE RATIO FEEDBACK CONTROL (Closed-loop control)

This system is designed to control

the mixture ratio precisely to the stoichiometric point so that the three-way catalyst can minimize CO, HC and NOx emissions simultaneously. The system uses the oxygen sensor located in the exhaust manifold to give an indication of whether the inlet mixture ratio is richer or leaner than the stoichiometric point. The sensor transmits a nonlinear voltage to the electronic control unit. The control unit adjusts the injection pulse width according to the sensor voltage so the mixture ratio will be within the narrow window of the three-way catalyst. During engine warm-up period, however, this system becomes open until the sensor reaches the operating temperature.



# FUEL PUMP CONTROL

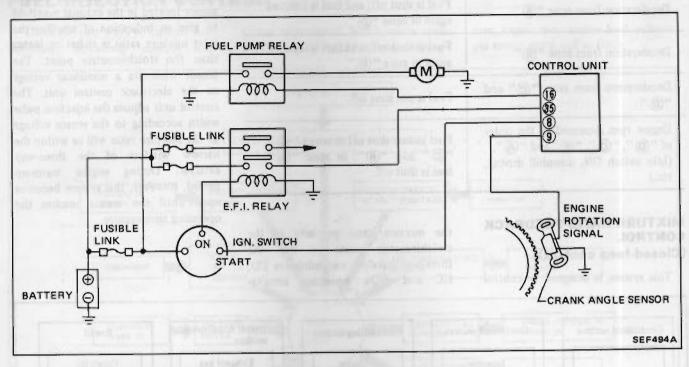
The fuel pump is controlled by the central electronic control unit adjusting to the engine conditions. The signals from engine crank angle and ignition switch are used for the fuel pump operation.

### FUEL PUMP

A relief value in the pump is designed to open when the pressure in the fuel line rises over 422 to 490 kPa  $(4.3 \text{ to } 5.0 \text{ kg/cm}^2, 61 \text{ to } 71 \text{ psi})$  due to malfunction in the pressure system.

The check valve prevents abrupt drop of pressure in the fuel pipe when stopping the engine.

# FUEL PUMP ELECTRICAL CIRCUIT

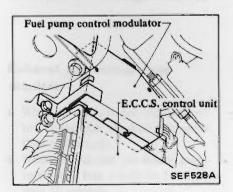


### Fuel pump operation

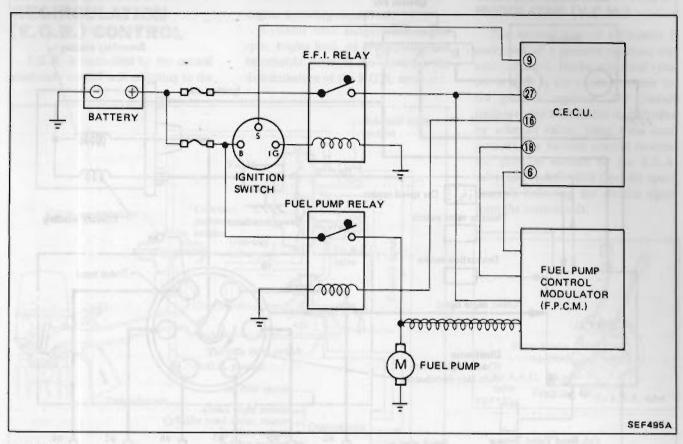
Ignition switch position	Fuel pump operation	Engine speed	Crank angle sensor signal (received by control unit)	Fuel pump relay state
ON	Operates for 5 seconds	Stops	120° signal: None	ON for 5 seconds
START	Stops	Below 20 rpm	120° signal: None for 1 second	OFF
	Operates	Above 20 rpm	120° signal: Provided in 1 second	ON
	Stops	Below 20 rpm	120° signal: None for 1 second	OFF
ON Operat	Operates	Above 20 rpm	120° signal: Provided in 1 second	ON

# FUEL PUMP CONTROL MODULATOR

This modulator monitors engine conditions (engine rpm, cylinder head temperature, injector operating pulse width, etc.) and controls the voltage supplied to fuel pump. As a result of this operation, the fuel pump operation is controlled in order to reduce fuel pump noise and the power consumption of the fuel pump.



### **Operating circuit**



#### Operation

Engine operating condition	Voltage supplied to fuel pump
Engine cranking	'과 '과
Above engine speed of 3,200 rpm	and the second second second
Above injector operating pulse width of 3.5 m sec	Battery voltage
Above cylinder head temperature of 100°C (212°F)	all al forg a store grand
Below battery voltage of 9.8V	
Except the above conditions	9.8 V

For other part descriptions and inspections, and fuel pressure check for Fuel Flow System, see E.F.I. System Operation.

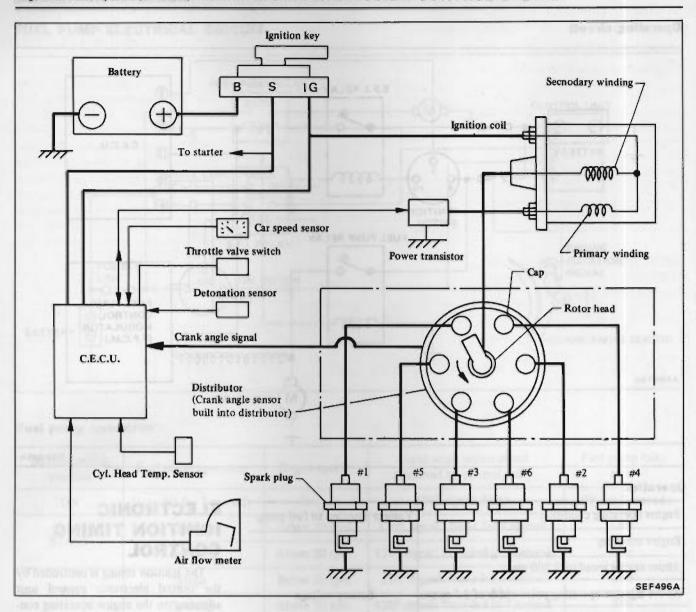
# ELECTRONIC IGNITION TIMING CONTROL

The ignition timing is controlled by the central electronic control unit adjusting to the engine operating conditions: that is, as the best ignition timing in each driving condition has been memorized in the unit, the ignition timing is determined by the electric signal calculated in the unit.

The signals used for the determination of ignition timing are cylinder head temperature, engine rpm, engine load, engine crank angle, detonation sensor and so forth.

Then, the signal from the central electronic control unit is transmitted to the power transistor of the ignition coil, and controls the ignition timing. If there is engine knocking, a detonation sensor monitors its condition and the signal is transmitted to the central electronic control unit. After receiving it, the control unit controls the ignition timing to avoid the knocking condition.

#### Electronic Concentrated Engine Control System (E.C.C.S.) – ENGINE FUEL & EMISSION CONTROL SYSTEM

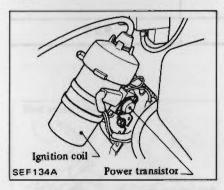


### ADJUSTMENT

Ignition timing is automatically controlled by the control unit, and it is usually unnecessary to adjust it. However, the ignition timing can go wrong if the crank angle sensor mounting position gets out of alignment. When this happens, the crank angle sensor must be adjusted.

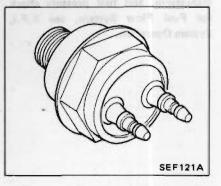
# **IGNITION COIL**

The ignition coil has a built-in power transistor. The signal from the control unit is amplified by the power transistor. This amplified signal is used to connect and disconnect the ignition coil's primary current to generate high voltage across the secondary coil, and thereby create a spark in the spark plug.



# DETONATION SENSOR

The detonation sensor is installed in the side face of the cylinder block. It converts the vibrations caused by pressure in the combustion chamber into electrical signals. If the engine knocks while operating, the abnormal vibration will be detected by the detonation sensor. This signal is then sent to the control unit to retard the ignition timing to prevent further knocking.

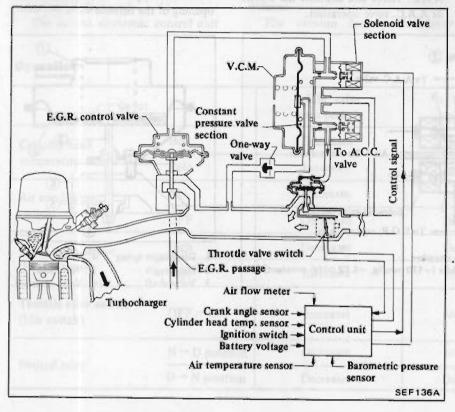


# EXHAUST GAS RECIRCULATION (E.G.R.) CONTROL

E.G.R. is controlled by the central electronic control unit adjusting to the

engine operating conditions.

Cylinder head temperature, engine rpm, engine load, air temperature and barometric pressure are used for the determination of the E.G.R. amount.



These signals are transmitted to the control unit where optimum E.G.R. quantities are recorded. To obtain the optimum E.G.R. quantity that corresponds to the engine operating conditions at the time, an electric signal is

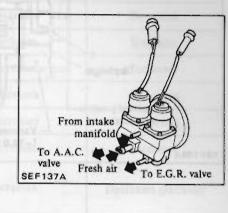
OPERATION

sent to the vacuum control modulator (V.C.M.). The vacuum control modulator transforms the electric signal to a vacuum signal, which in turn controls the E.G.R. valve.

Cylinder head temperature °C (°F)	Throttle valve switch	Starter switch	V.C.M. valve solenoid valve	E.G.R. control valve	E.G.R.
Below 57 (135)	ON	ON	A CONTRACTOR		Not actuated
	OFF	OFF	ON	Closed	
57 - 115 (135 - 239)	ON	ON	ON	Closed	Not actuated
	OFF	OFF	ON-OFF (control vacuum)	Open	Actuated
Above 115 (239)	ON	ON			Not
	OFF	OFF	ON	Closed	actuated

## VACUUM CONTROL MODULATOR (V.C.M.)

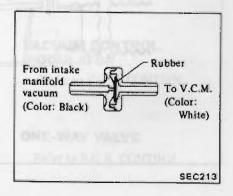
The vacuum control modulator is composed of a pressure regulator and solenoid valve. Intake manifold vacuum is used as the vacuum source for the pressure regulator. The passage leading to the atmosphere is controlled by solenoid valves. Using these components, the vacuum control modulator provides vacuum to the E.G.R. valve and A.A.C. valve (for idle speed control) following the electric signal from the control unit.



# ONE-WAY VALVE

The one-way valve is utilized for the purpose of preventing the V.C.M. from applying positive pressure in high speed conditions.

This value is installed in the vacuum line leading to V.C.M.



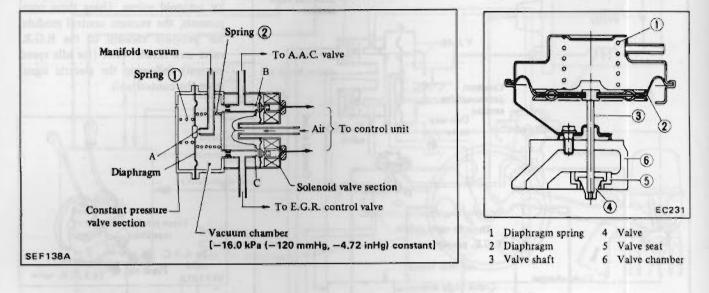
#### Operation

If the intake manifold vacuum exceeds -16.0 kPa (-120 mmHg, -4.72 inHg), portion A of the vacuum chamber is closed, and the vacuum in the chamber is kept at a constant -16.0 kPa (-120 mmHg, -4.72 inHg). As the solenoid value is turned on or off

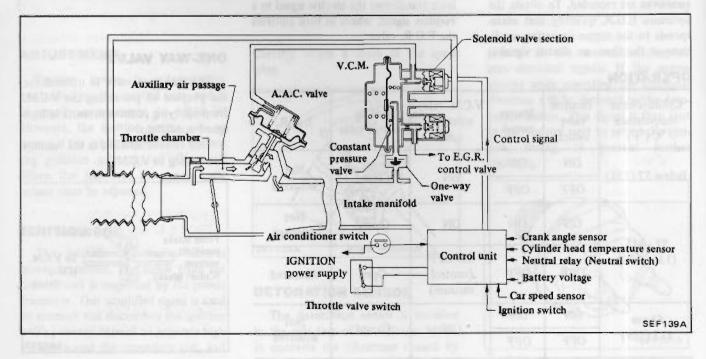
by the signal from the control unit, portion B or C opens or closes to allow a controlled amount of air to enter the -16.0 kPa (-120 mmHg, -4.72 inHg) vacuum passage. A properly controlled vacuum is thus sent to the E.G.R. or A.A.C. valves and controls the E.G.R. or A.A.C. valve operation.

# E.G.R. CONTROL VALVE

The E.G.R. control valve controls the quantity of exhaust gas to be led to the intake manifold through vertical movement of the taper valve connected to the diaphragm, to which vacuum is applied in response to the opening of the throttle valve.



# IDLE SPEED CONTROL



The idle speed is controlled by the central electronic control unit adjusting to the engine operating conditions.

Cylinder head temperature, engine rpm, engine load, throttle valve and gear positions are used for the determination of idle speed.

The central electronic control unit

# Operation

senses the idle conditions, and determines the appropriate idle speed at each gear position and cylinder head temperature, and sends the electric signal corresponding to the difference of the best idle speed and actual idle speed to the vacuum control modulator.

The vacuum control modulator

transforms the electric signal into a vacuum signal and transmits it to the A.A.C. valve

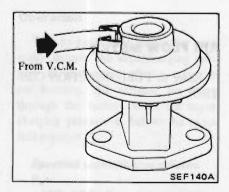
The A.A.C. valve has a feedback control system which controls the idle speed by the vacuum signal.

It is unnecessary to adjust the idle speed because of the idle speed feedback control.

Inpu		V.C.M. valve open period	A.A.C. valve open angle	Idle rpm
Cylinder head	Hot	Decreases	Decreases	Decreases
temperature sensor	Cold	Increases	Increases	Increases
Air conditioner switch	ON	Increases	Increases	Increases
	OFF	Decreases	Decreases	Decreases
Crank angle sensor	High	Decreases	Decreases	Decreases
(Engine rpm)	Low	Increases	Increases	Increases
Throttle valve switch (Idle switch)	OFF → ON	Increases	Increases	Decreases gradually
Neutral relay	$N \rightarrow D$ position	Increases	Increases	Constant
	$D \rightarrow N$ position	Decreases	Decreases	Constant

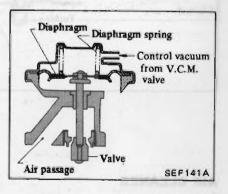
# A.A.C. VALVE

The A.A.C. valve is attached to the intake manifold. It controls the quantity of air that flows through the bypass port of the throttle chamber in response to the control vacuum from the V.C.M. valve.



# Operation

Control vacuum from V.C.M. valve kPa (mmHg, inHg)	Opening of A.A.C. valve's air passage
0 (0, 0)	Fully open
$0(0, 0) \rightarrow$ -16.0 (-120, -4.72)	Open to close
-16.0 (-120, -4.72)	Fully closed



VACUUM CONTROL MODULATOR

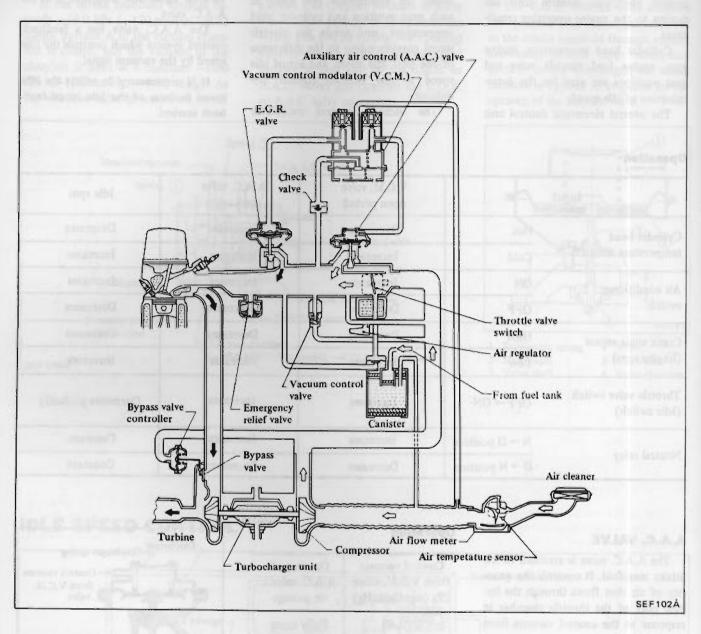
Refer to E.G.R. CONTROL.

# **ONE-WAY VALVE**

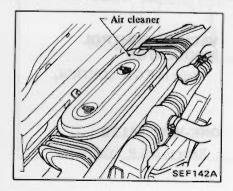
Refer to E.G.R. CONTROL.

Electronic Concentrated Engine Control System (E.C.C.S.) – ENGINE FUEL & EMISSION CONTROL SYSTEM

# AIR FLOW SYSTEM



# **AIR CLEANER**



### Inspection

Replace filter more frequently under dusty driving conditions.

### AIR FLOW METER

Refer to FUEL INJECTION CON-TROL.

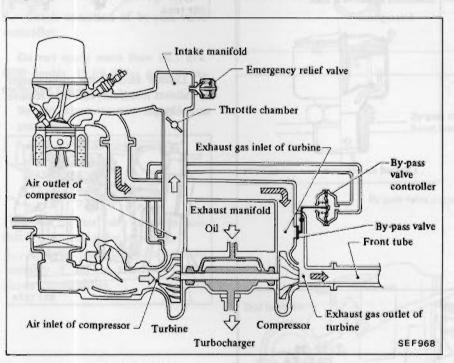
#### TURBOCHARGER

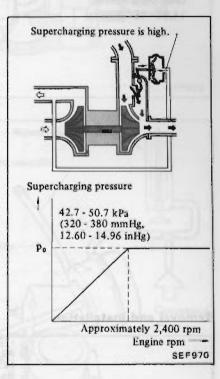
The turbocharger is installed on the exhaust manifold. This system utilizes exhaust gas energy to rotate the turbine wheel which drives the compressor turbine installed on the other end of the turbine wheel shaft. The compressor supplies compressed air to the engine to increase the charging efficiency so as to improve engine output and torque.

To prevent an excessive rise in the supercharging pressure, a system is adopted which maintains the turbine speed within a certain range by controlling the quantity of exhaust gas that passes through the turbine. This system consists of a by-pass valve controller which detects the supercharged pressure and activates a bypass valve that allows a part of exhaust gas to be discharged without passing through the turbine.

To prevent an abnormal rise in supercharging pressure and possible engine damage in case of a malfunction, an emergency relief valve is provided as a safety device in the intake manifold. As the engine speed increases and the supercharging pressure approaches the specified pressure value  $P_0$ , it exerts a force on the diaphragm of the by-pass valve controller, thereby opening the by-pass valve.

As the valve opens, part of the exhaust gas by-passes the turbine and goes directly to the exhaust tube. As a result, the turbine speed is kept constant and the supercharging pressure maintained at the specified pressure level.



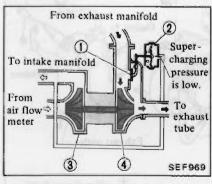


#### Operation

The by-pass valve controller normally detects the supercharging pressure at the outlet of the compressor housing. All exhaust gas flows through the turbine when the supercharging pressure is below the specified pressure  $P_0$ .

Specified supercharging pressure P<sub>0</sub>: 42.7 - 50.7 kPa (320 - 380 mmHg.

12.60 - 14.96 inHg)



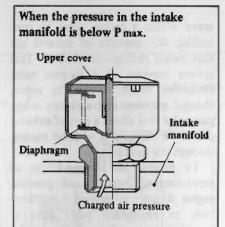
- 1 By-pass valve
- 2 By-pass valve controller
- 3 Turbine
- 4 Compressor

#### Electronic Concentrated Engine Control System (E.C.C.S.) – ENGINE FUEL & EMISSION CONTROL SYSTEM

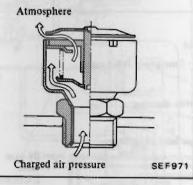
The emergency relief valve operates as follows:

When the pressure in the intake manifold exceeds Pmax, it exerts a force on diaphragm. Then the upper cover, connected to the diaphragm by a shaft, is pushed open, and the excess pressure in the intake manifold is released into the atmosphere.

Pmax: 50.7 - 53.3 kPa (380 - 400 mmHg, 14.96 - 15.75 inHg)

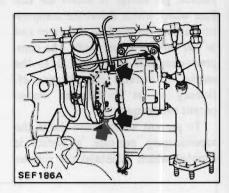


When the pressure in the intake manifold is above P max.

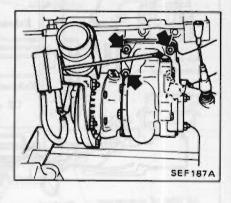


1. Remove heat insulator, inlet tube, air duct hose and suction air pipe.

2. Disconnect exhaust gas sensor harness connector, front tube, oil delivery tube and oil drain pipe.

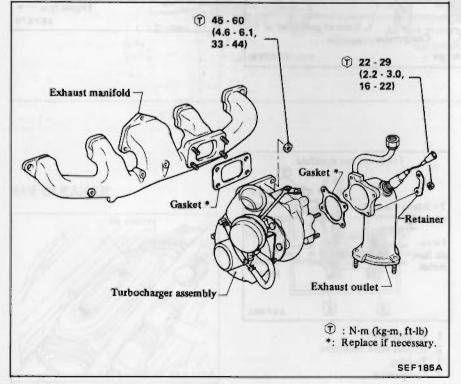


3. Loosen nuts fixing turbocharger to exhaust manifold, and then remove turbocharger.



4. Install in the reverse order of removal.

#### **Removal and installation**



**Disassembly and assembly** 

white clearly produced to

Turbocharger should not be disassembled.

#### - Electronic Concentrated ENGINE FUEL & EMISSION CONTROL SYSTEM Engine Control System (E.C.C.S.)

#### Inspection

1. Inspect turbine and compressor wheels for cracks, clogging, deformity or other damage.

2. Revolve wheels to make sure that they turn freely without any abnormal noise.

3. Measure play in axial direction.

Play (Axial direction): 0.013 - 0.091 mm (0.0005 - 0.0036 in)

Do not allow wheels to turn when axial play is being measured.

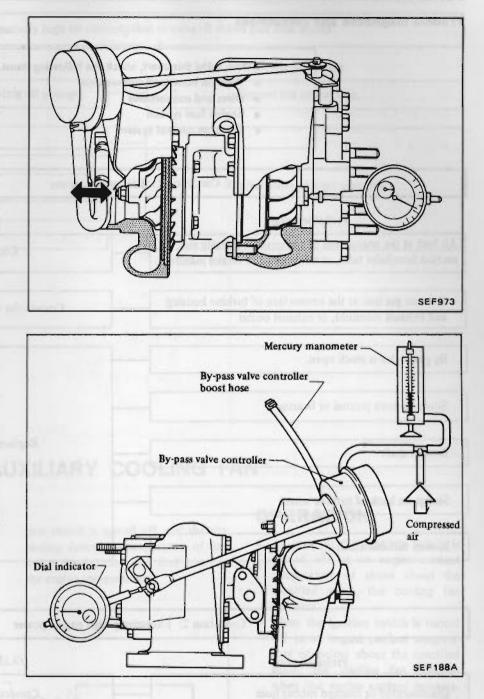
4. Check operation of by-pass valve controller.

Do not apply more than 66.7 kPa (500 mmHg, 19.69 inHg) pressure to controller diaphragm.

By-pass valve controller stroke/ pressure:

0.38 mm (0.0150 in)/ 41.9 - 47.2 kPa (314 - 354 mmHg, 12.36 - 13.94 inHg)

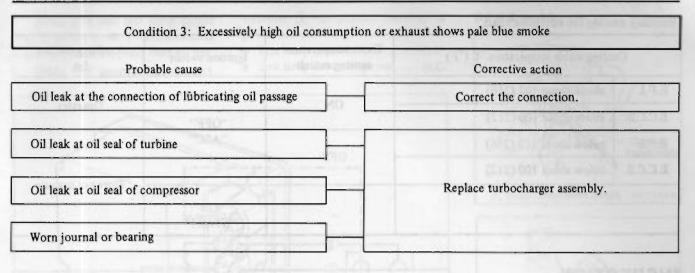
Move by-pass valve to make sure that it is not sticked or scratched.
 Always replace turbocharger as an assembly if any of the above items shows abnormalities.



rouble diagnoses and corrections		
Before using this chart, chec • Vacuum hoses and conne • Wires and connections • Engine fuel system • Emission control system		
Condition 1: Low e	ngine power	
Probable cause	Corrective action	
Air leak at the connection of compressor housing and suction hose/inlet tube, or inlet tube and intake manifold.	Correct the connection.	
Exhaust gas leak at the connection of turbine housing and exhaust manifold, or exhaust outlet	Correct the connection or replace gasket	
By-pass valve is stuck open.	to kninet position	
Stuck or worn journal or bearing		
Broken shaft	Replace turbocharger assembly.	
Sludge on back of turbine wheel		
Broken turbine wheel		
	Contraction of the second seco	
Condition 2: Excessively	high engine power	
Probable cause	Corrective action	
Disconnected or cracked rubber hose	Correct or replace rubber hose.	
By-pass valve is stuck closed.		
Controller diaphragm is broken.	Replace turbocharger assembly.	

•

#### ENGINE FUEL & EMISSION CONTROL SYSTEM - Auxiliary Cooling Fan



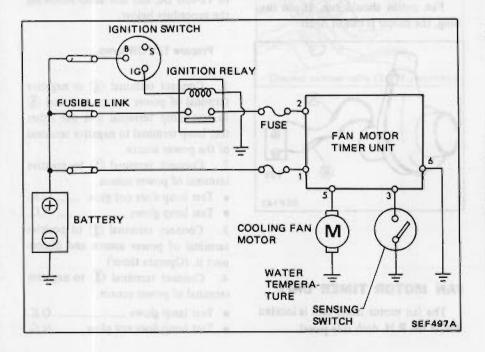
## AUXILIARY COOLING FAN

#### DESCRIPTION

The auxiliary cooling fan is located in the engine compartment.

The cooling fan operates after igni-

tion switch is turned off, and thereby cooling down the temperature of fuel inside the injector and fuel hoses in the engine compartment.



## **OPERATION**

- As soon as the ignition switch is turned off at an engine coolant temperature of above about the specified value, the cooling fan operates.
- When the ignition switch is turned off at an engine coolant temperature of below about the specified value, the cooling fan operates when the engine coolant temperature rises above about the specified value.
- a. The cooling fan operates for about
   17 minutes after the ignition switch is turned off.
- b. When the ignition switch is turned to the "ON" or "START" position, the cooling fan will stop even though it is in operation.

Cooling water temperature °C (°F)		Cooling water temperature °C (°F) Water temperature sensing switch		Auxíliary cooling fan
E.F.I.	above about 102 (216)			0
E.C.C.S.	above about 100 (212)	ON	"OFF" "ACC"	Operates
E.F.I.	below about 102 (216)	OFF		The face fire as from the
E.C.C.S.	below about 100 (212)	OFF		Deserves
		-	"ON" "START"	<ul> <li>Does not operate</li> </ul>

### INSPECTION

#### ENTIRE CHECK

This check can be made at water temperatures below the specified value.

Annulling and the feature state should

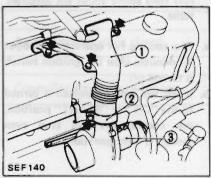
1. After turning ignition switch "ON", set it at "OFF" position and operate timer.

2. Disconnect harness connector of water temperature sensing switch and make a signal which indicates that water temperature has exceeded the specified value, by grounding connector terminal at harness side.

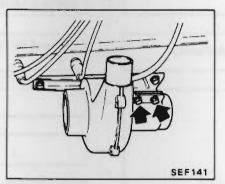
- Cooling fan operates .....O.K.

3. If cooling fan does not operate, check fan motor timer unit and fan motor as a part.





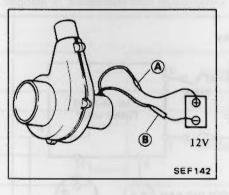
- 1 Air duct
- 2 Clamp
- 3 Cooling fan



1. Make sure continuity exists between connector terminals (A) and (B).

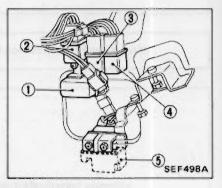
2. Then securely connect positive terminal of a 12-volt d.c. power supply to terminal (A), and ground terminal (B).

Fan motor should run. If not running, the motor is out of order.



#### FAN MOTOR TIMER UNIT

The fan motor timer unit is located inside the R.H. dash side panel.



- 1 Seat belt warning
- timer unit
- 2 Fuel pump relay
- 3 Ignition relay
- 4 Accessory relay
- 5 Fan motor timer unit

Test timer unit with a power source of 12-volt DC and test lamp following the procedure below.

#### Prepare 12V-3W lamp.

1. Connect terminal (6) to negative terminal of power source, terminal (5) to test lamp terminal and the other test lamp terminal to negative terminal of the power source.

2. Connect terminal (1) to positive terminal of power source.

• Test lamp does not glow .......O.K.

• Test lamp glows ...... N.G. 3. Connect terminal (2) to positive terminal of power source and disconnect it. (Operate timer)

4. Connect terminal (3) to negative terminal of power source.

- Test lamp glows .....O.K.
- Test lamp does not glow ...... N.G.

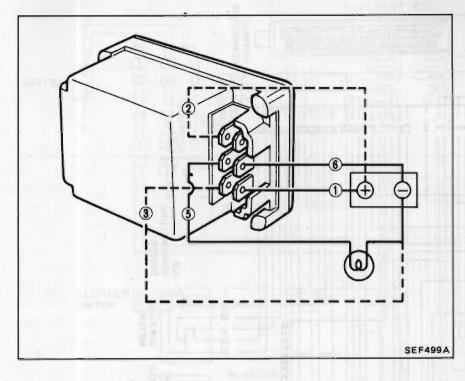
ENGINE FUEL & EMISSION CONTROL SYSTEM - Auxiliary Cooling Fan

5. Make sure that test lamp should remain on for about 17 minutes after step 3 is performed, and then go out.

6. While test lamp is on, connect

terminal (2) to positive terminal of power source.

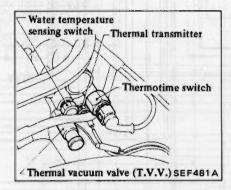
- Test lamp goes out ..... O.K.
- Test lamp does not go out ...... N.G.

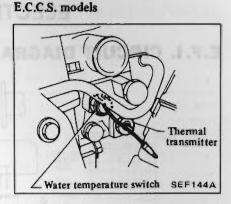


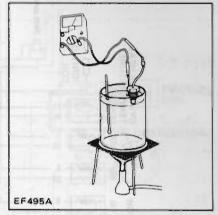
#### WATER TEMPERATURE SENSING SWITCH

The water temperature sensing switch is located in the thermostat housing.

#### E.F.I. models







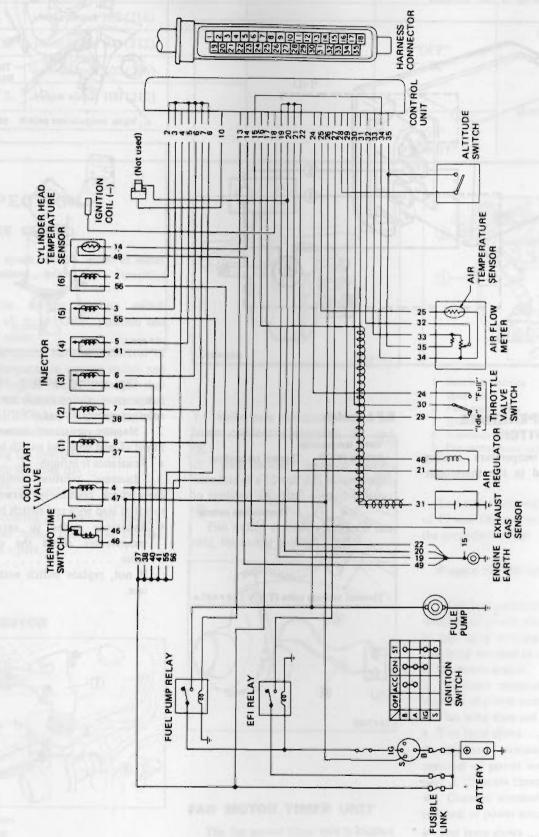
 Dip sensing portion of water temperature sensing switch into proper solution maintained at 80°C (176°F).
 Measure resistance between terminal of lead wire and switch body.

• Resistance is infinite .....O.K. 3. Increase solution temperature, then check continuity between terminal of lead wire and switch body.

• Resistance varies to zero at a temperature about the specified value ..... O.K. If not, replace switch with a new one.

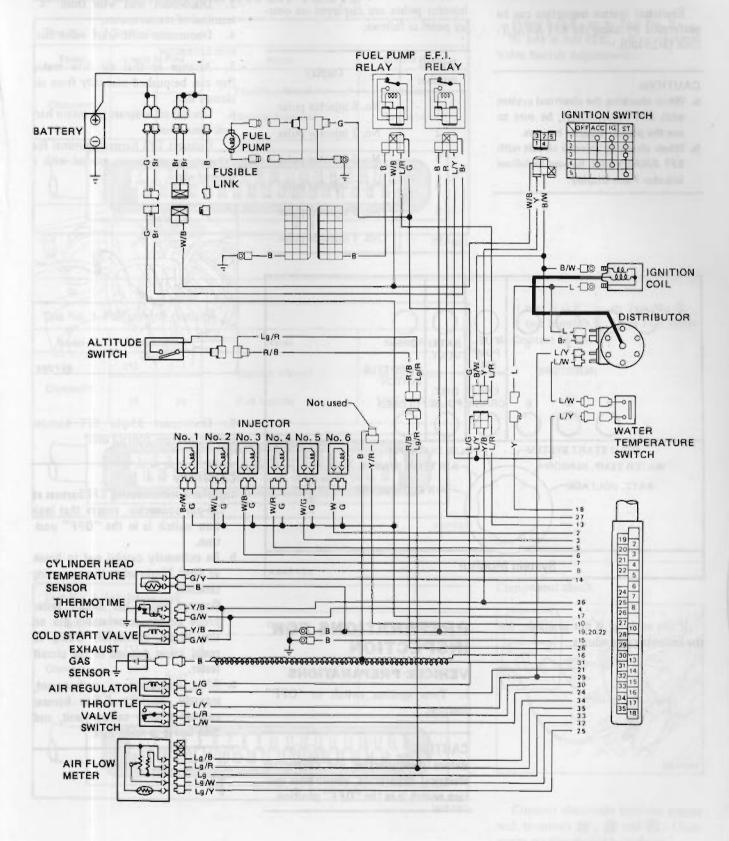
## **ELECTRICAL SYSTEM INSPECTION**

## E.F.I. CIRCUIT DIAGRAM



ENGINE FUEL & EMISSION CONTROL SYSTEM - Electrical System Inspection

### E.F.I. WIRING DIAGRAM



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SEF750A

#### DESCRIPTION

Electrical system inspection can be performed by using the EFI ANALY-ZER (J-25400).

#### CAUTION:

- a. When checking the electrical system with EFI ANALYZER, be sure to use the proper adapter harness.
- b. When checking injector circuit with EFI ANALYZER, be sure to follow Injector Pulse Display.

#### **INJECTOR PULSE DISPLAY**

Injector pulses are displayed on overlay panel as follows:

Printed	Display
number	
1	No. 6 injector pulse
2	No. 3 injector pulse
3	No. 4 injector pulse
4	No. 2 injector pulse
5	No. 5 injector pulse
6	No. 1 injector pulse

2. Disconnect battery ground cable.

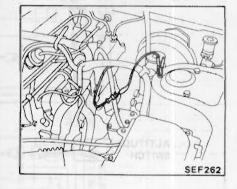
3. Disconnect lead wire from "S" terminal of starter motor.

4. Disconnect cold start valve harness connector.

5. Arrange so that air flow meter flap can be pushed manually from air cleaner side.

6. Disconnect exhaust gas sensor harness connector.

7. Connect EFI harness terminal for exhaust gas sensor to ground with a jumper wire.



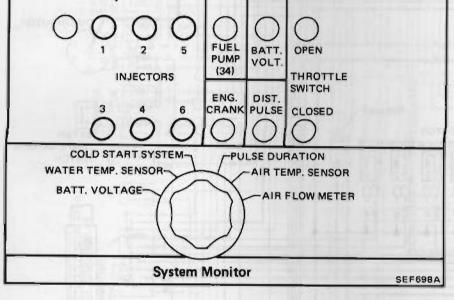
8. Disconnect 35-pin EFI harness connector from control unit.

#### CAUTION:

- a. Before disconnecting EFI harness at 35-pin connector, ensure that ignition switch is in the "OFF" position.
- Be extremely careful not to break or bend 35-pin when disconnecting terminal.

Do not touch the circuit tester probe to any unnecessary pin on the 35-pin connector. Doing so could cause damage to the circuit tester.

c. After inspection or replacement, securely connect E.F.I. harness connector with control unit, and then test it to make sure.



If the analyzer is not available, use the following procedures.

#### PREPARATIONS FOR INSPECTION

#### VEHICLE PREPARATIONS

1. Turn ignition switch to "OFF" position.

#### CAUTION:

Before disconnecting and connecting electrical connectors, ensure that ignition switch is in the "OFF" position.

## **THROTTLE VALVE SWITCH TESTS**

Tester	Leads	to Pins	Notes	Should Read
Ohmmeter	(+)	(-)	Throttle released	Continuity
	29	30	Throttle depressed	No continuity
-				
	1	2 3 4 5	6 7 8 9 10 11 12 13 14 1 1 24 25 26 21 28 (29)(30) 31 32	5 <u>16 17 18</u> 33 34 35

If test is O.K., go to Test No. 2. If test is not O.K., go to Throttle Valve Switch Adjustment.

If test is O.K., go to Test No. 3. If test is not O.K., go to Full Throttle Contact Check.

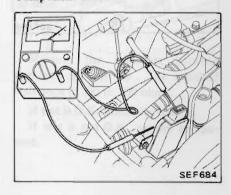
Tester	Leads	to Pins	Notes	Should Read
E.	(+)	()		
Ohmmeter	24 29 30	Body ground		∞Ω

SEF 683

If test is O.K., go to Throttle Valve Switch Adjustment.

If test is not O.K., go to Component Check.

**Component** check



Connect ohmmeter between engine and terminals (2), (2) and (30). Ohmmeter reading should be infinite.

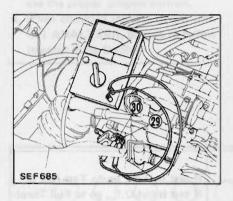
If test is O.K., check harness. If test is not O.K., replace component and retest.

#### THROTTLE VALVE SWITCH ADJUSTMENT

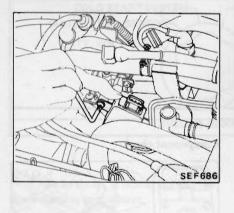
#### **Ohmmeter** method

1. Disconnect throttle valve switch connector.

2. Connect ohmmeter between terminals (29) and (30), and make sure continuity exists.



3. Adjust throttle valve switch position, with retaining screw, so that idle switch may be changed from "ON" to "OFF" when engine speed is about 900 rpm under no load.

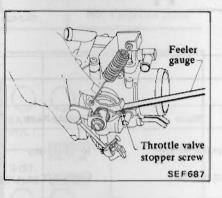


#### Feeler gauge method

To adjust position of throttle valve switch with engine off, proceed as follows:

When clearance "A" between throttle valve stopper screw and throttle valve shaft lever is 0.3 mm (0.012 in), adjust throttle valve switch position so that idle switch is changed from "ON" to "OFF".

If clearance between throttle valve stopper screw and throttle valve shaft lever is 0.3 mm (0.012 in), engine speed will become about 900 rpm.



Changing idle switch from "ON" to "OFF" corresponds to change from 0 to  $\infty$  (infinite) ohms in resistance between terminals (2) and (3).

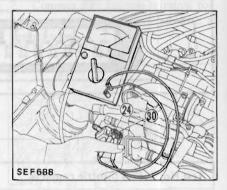
After the adjustment is complete, proceed to Full Throttle Contact Check.

#### FULL THROTTLE CONTACT CHECK

1. Disconnect ground cable from battery.

2. Remove throttle valve switch connector.

3. Connect ohmmeter between terminals (2) and (30), and make sure continuity does not exist.



4. Depress accelerator pedal to floor. If continuity exists between terminals (3) and (3), full throttle contact is functioning properly.

If test is O.K., go to Insulation Test.

Connect channels between matter and transmite (§ . (§ and (§ . Genmater surfag brough its infinite it and the state of the second state.

If not is suit 0.12, volues compa

## **AIR FLOW METER TESTS**

If test is O.K., go to Test No. 2.

Tester	Leads	to Pins	*	Notes	Should Read
	(+)	(-)		totala in Imperiate	
Ohmmeter	33	34	2		100 to 400Ω
		0 1 4	5 6	<b>7 8 4 10 11 10 13 1</b> 4	15 18 17 18
	19	20 21 2	2 23 24	25 26 27 28 29 30 31	12 (38) (8() 35

nent check.

Component check

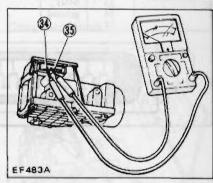
Measure the resistance between terminals (3) and (3). The standard resistance is 100 to 400 ohms.

If test is O.K., check harness.

If test is not O.K., replace component.

Tester	Leads	to Pins	Notes	Should Read
	(+)	(-)		
Ohmmeter	34	35		200 to 500 Ω
5		2 3 4 5 6	7 8 9 10 11 12 13 14 25 26 27 28 29 30 31	

**Component check** 



Measure the resistance between terminals 39 and 39. The standard resistance is 200 to 500 ohms.

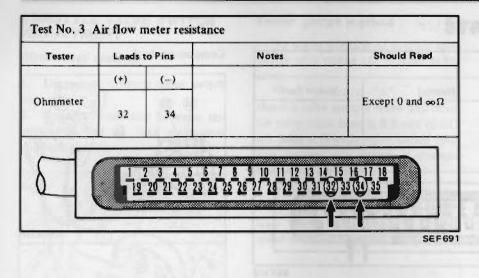
If test is O.K., check harness. If test is not O.K., replace component.

If test is O.K., go to Test No. 3.

If test is not O.K., perform component check.

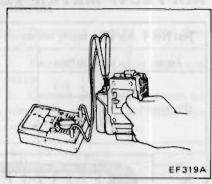
if new work, so liew mer li

If test is not O.K., perform compo-



If test is O.K., go to Test No. 4.

If test is not O.K., perform component check. **Component check** 

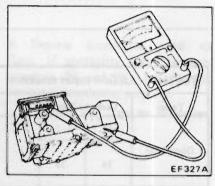


While sliding flap, measure resistance between terminals  $\mathfrak{D}$  and  $\mathfrak{B}$ . If resistance is at any value other than 0 and  $\infty$  ohm, air flow meter is normal.

If test is O.K., check harness. If test is not O.K., replace component.

#### Test No. 4 Insulation resistance Tester Leads to Pins Notes Should Read (+) (-) 32 Ohmmeter 200 33 Body . 34 ground 35 **SEE692** If test is not O.K., perform compo-If test is O.K., go to Test No. 5. nent check.

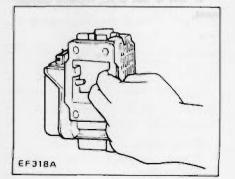
**Component** check



Check insulation resistance between the air flow meter body and any one of the terminals (2), (3), (3) and (3). If continuity exists, the air flow meter is out of order.

If test is O.K., check harness. If test is not O.K., replace component.

Test No. 5 air flow meter flap.



Fully open the flap by hand to check that it opens smoothly without binding. If it doesn't, it is out of order.

If test is O.K., air flow meter is O.K.

If test is not O.K., replace air flow meter.

## AIR TEMPERATURE SENSOR TESTS

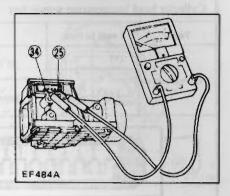
Tester	Leads	to Pins	Notes	Should Read	
	(+)	(-)	Intake air temperature		
Ohmmeter			20°C (68°F) or above	Below 2.9 kΩ	
	25 34	Below 20°C (68°F)	2.1 kn or above		
		A CONTRACT OF A	6 7 8 9 10 11 12 13 14 15 13 24 (2) 26 27 28 29 30 31 32 1	100000	

**SEF772** 

**SEF773** 

If test is O.K., go to Test No. 2.

If test is not O.K., perform component check. Component check

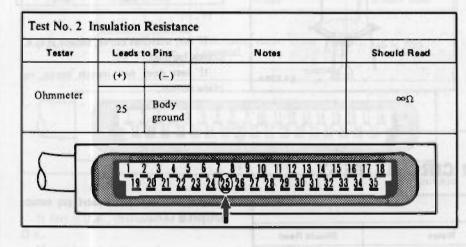


1. Measure the outside air temperature.

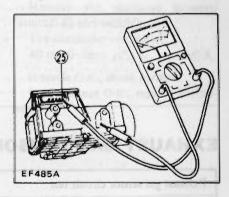
2. Measure resistance between terminals (2) and (2) of the air flow meter connector.

If test is O.K., check harness.

If test is not O.K., replace component.



**Component check** 



Check insulation resistance between terminal (2) and air flow meter body.

If test is O.K., air temperature sensor is O.K. If test is not O.K., perform component check. If test is O.K., check harness. If test is not O.K., replace component.

#### CYLINDER HEAD TEMPERATURE SENSOR TEST

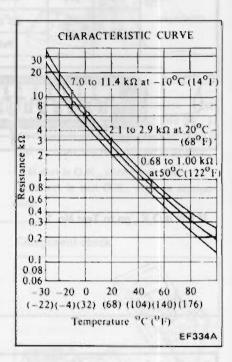
Tester	Leads	to Pins	Notes	Should Read	
	(+)	()	$20^{\circ}$ C (68°F) or above	Below 2.9 kΩ	
Ohmmeter	14	Body ground	Below 20 <sup>0</sup> C (68 <sup>0</sup> F)	2.1 kΩ or above	
		2 3 4 5 20 21 22 23	6 7 8 9 10 11 12 13 (14) 15 24 25 26 77 28 29 30 31 32 3	<u>16 17 18</u> 3 34 35	

If test is O.K., test is complete. If test is not O.K., perform component check.

Component check



Dip the sensor into water maintained at a temperature of  $20^{\circ}$ C ( $68^{\circ}$ F),  $80^{\circ}$ C ( $176^{\circ}$ F), etc., and read its resistance.



If test matches curve, sensor is O.K. Check harness.

If test does not match 'curve, replace sensor.

## **EXHAUST GAS SENSOR CIRCUIT TEST**

Tester	Leads	to Pins	Notes	Should Read	
	(+) (-) Disconnect exhaust gas sensor harness connector, and con-				
Ohmmeter	31	Body ground	nert E.F.I. harness terminal for exhaust gas sensor to ground with a jumper wire.	Ω0	
5		2 3 4 5 20 21 22	6 7 8 9 10 11 12 13 14 15 16 23 24 25 26 27 28 29 30(3) 32 33 3	17 18 4 35	

If test is O.K., exhaust gas sensor circuit is O.K.

SEF 695

## THERMOTIME SWITCH TESTS

Disconnect cold start valve harness connector.

Tester	Leads to Pins	Notes	Should Read
Ohmmeter 4	(+) (-)	Water temperature	
		25°C (77°F) or above	Ω∞
		14 to 25°C (57 to 77°F)	Ω ∞ 10 0
	ground	Below 14°C (57°F)	0.02
610	ground		16 17 18

**Component** check

Measure the resistance between terminal (6) and switch body.

46 EF335

- The resistance is zero when the cooling water temperature is less than 14°C (57°F). .... O.K.
- The resistance is infinite when the cooling water temperature is more than 25°C (77°F). . . . . O.K.

The resistance is zero or infinite when the cooling water temperature is between 14 to  $25^{\circ}$ C (57 to  $77^{\circ}$ F).

Measure the resistance between terminal (15) and switch body. The ohmmeter reading is 40 to 70 ohms ..... O.K.

If test is O.K., check harness. If test is not O.K., replace component.

If test is	D.K., go to Test No. 2.
If test is	not O.K., perform compo-
nent check.	

Tester	Leads	to Pins	Notes	Should Read
	(+)	(-)	s la la contra	
Ohmmeter	26	Body ground	Disconnect starter motor "S" terminal.	40 το 70Ω
5		2 3 4 5	<u>6 7 8 9 10 11 12 13 14 15 16</u>	12 18
		- 00 01 00 0	23 24 25 (26) 27 28 29 30 31 32 33 3	

If test is O.K., thermotime switch is O.K.

If test is not O.K., perform component check,

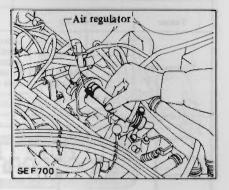
## CONTROL UNIT GROUND CIRCUIT TESTS

-	ground circuit tests			O.K.
Tester	Leads to Pins	Notes	Should Read	If tests are not O.K., check wirin diagram and harness.
Ohmmeter	(*) (_) 15		Continuity	Preserve Lands of Party States
ommatesor	19 Body 20 ground 22		Continuity	12 2000
-	22			to a la companya da seria da
	123456	7 8 9 10 11 12 13 14	(15) 16 17 18	1-out-1
	19 20 21 22 23 2	<u>4 25 26 27 28 29 30 31 3</u>	273 31 35	
$\frown$				I I I I I I I I I I I I I I I I I I I
0 1	123456 (19) 20 21 22 23 2	7 8 9 10 11 12 13 14 25 26 27 28 29 30 31 3	<u>15 16 17 18</u> 32 33 34 35	
				Bank and an and a factor
	ntereal same commente			American antipute a company and a second a sec
	123456	7 8 9 10 11 12 13 14	15 16 17 18	
	19 20 21 22 23 2		2 33 34 35	20.00 1 1 1 10 10
L				Test No. 2 Houles out of themotime part
~	ten the profiling wetter	1		The
8	1 2 3 4 5 6 18 20 21 (22) 23 2			01
	I T T T T T T	4 25 26 27 28 29 30 31	2 20 24 22	Canigana, and the state of the
			SEF 697	I see and here have been a

## **AIR REGULATOR CIRCUIT TESTS**

Tester	Leads	to Pins	Notes	Should Read
	(+)	(-)		
Ohmmeter	21	Body ground		25 to 90Ω
5	Ľ.	2 3 4 5 6	<u>8 9 10 11 12 13 14</u> 25 26 27 28 29 30 31 3	15 16 17 18
		जिति स छ स	20 20 21 20 23 30 31 3	2 33 34 33

CHECKING AIR REGULATOR



If test is O.K., go to Test No. 2.

If test is not O.K., check air regulator or fuel pump.

Test No. 2 Air regulator and fuel power circuit

1. Connect E.F.I. harness connector to E.C.U.

2. Turn ignition switch to "ON".

3. Listen for fuel pump operating sound for a few seconds.

4. If no sound is heard, check fuel pump relay.

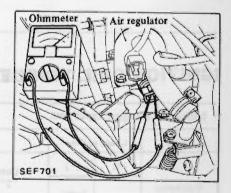
If fuel pump operates, check air regulator.

1. Starting engine, and pinch rubber hose between throttle chamber and air regulator.

- Engine speed decreases during warm-up. .... O.K.
- Engine speed remains unchanged after warm-up. ..... O.K.

2. Disconnect hoses from both ends of air regulator, and visually check to see if air regulator shutter opens.

3. Disconnect electric connector of air regulator, and check continuity. Continuity should exist. If not, air regulator is faulty.



4. Pry air regulator shutter to open with a flat-blade screwdriver, then close. If shutter opens and closes smoothly, it is operating properly.

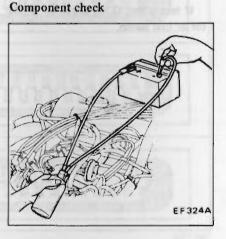
If test is O.K., check harness. If test is not O.K., replace component and retest.

## COLD START VALVE TEST

Tester	Leads	to Pins	Notes	Should Read
3-0	(+)	(-)	1. Disconnect starter motor "S" terminal and thermotime	
Voltmeter 4		Body ground	<ul> <li>switch harness connector.</li> <li>Connect cold start valve harness connector and battery ground cable.</li> <li>Ignition "START".</li> </ul>	Battery voltage
		2 3 (4) 1	5 6 7 8 9 10 11 12 13 14 15 1 23 24 25 26 71 28 29 30 31 32 33	

If test is O.K., cold start value is O.K.

If test is not O.K., perform component check.



1. Disconnect ground cable from battery.

2. Remove two screws securing cold start valve to intake manifold, and extract cold start valve.

3. Put cold start valve into a transparent glass container, plug the transparent glass container opening with a clean rag.

4. Using two jumper wires, connect each terminal to cold start valve connector.

5. Connect other terminals of jumper wire to battery positive and negative terminals.

• Fuel is injected. ..... O.K.

• Fuel is not injected. ..... N.G.

#### CAUTION:

Be careful to keep both terminals separate in order to avoid short circuit.

If test is O.K., check harness. If test is not O.K., replace component and retest.

## **IGNITION COIL TRIGGER INPUT TEST**

Tester	Leads	to Pins	Notes	Should Read	
	(+)	(-)	1. Connect starter motor		
Voltmeter	18	Body ground	"S" terminal and battery ground cable. 2. Ignition "START".	Pointer deflects.	
		2 3 4 5 20 21 22 3	6 7 8 9 10 11 12 13 14 15 1 23 24 25 26 27 28 29 30 31 32 33		

If test is O.K., trigger input to control unit is O.K.

If test is not O.K., check ignition coil and wire harness.

## **INJECTOR CIRCUIT TESTS**

CAUTION:

Never turn the selecting switch of the tester to the "Ohmmeter" or "Ammeter" position during these tests as it may burn out the injectors and circuit.

Tester	Leads	to Pins	Notes	Should Read	
	(+)	(-)		nnnne	
Voltmeter	8	Body ground	Connect battery ground cable.	Battery voltage	
oltmeter	8			Battery volta	

If test is O.K., go to Test No. 2.

**SEF712** 

If test is not O.K., go to Component Check.

Tester	Leads	to Pins	Notes	Should Read
	(+)	(-)	65	
Voltmeter	7	Body ground -		Battery voltage
C C		0 2 1 5 5 5		
		20171797372	) <u>8 9 10 11 12 13 14</u> <u>25 26 27 28 29 30 31</u>	32 33 34 35

**SEF709** 

If test is O.K., go to Test No. 3.

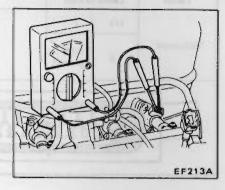
If test is not O.K., perform component check.

Tester	Leads	to Pins	Notes	Should Read
	(+)	(-)		
Voltmeter	6	Body ground		Battery voltage
5		2 3 4 5 (6) 20 21 22 23 4	7 6 9 10 11 12 13 1 75 26 21 28 29 30 31	15 16 17 18 37 33 34 35

If test is O.K., go to Test No. 4.

If test is not O.K., go to Component Check.

**Component** check



1. Disconnect ground cable from battery.

2. Disconnect electric connectors from injectors.

3. Check continuity between the two terminals. Continuity should exist. If not, injector(s) are faulty.



Tester	Leads	to Pins	Notes	Should Read
	(+)	()		COLO-31-25 GINS IT
Voltmeter	5	Body ground		Battery voltage
-L				
0		2 3 6 3 6	25 26 21 28 29 30 31	32 33 34 35
	<u> </u>			

If test is O.K., go to Test No. 5.

If test is not O.K., go to Component Check.

Tester	Leads	to Pins	Notes	Should Read
	(+)	(-)		Part of the All Means
Voltmeter	3	Body ground		Battery voltage
5	<b>L</b>	2 (3) 4 5 6 20 21 22 23 24	7 8 9 10 11 12 13 1 25 26 27 28 29 30 31	1 15 16 17 18 37 33 34 35

If test is O.K., go to Test No. 6.

If test is not O.K., go to Component Check.

Tester	Leads	to Pins	Notes	Should Read
	(+)	(-)		
oltmeter	2	Body ground		Battery voltage
5	Ę	2) 3 4 5 6 20 21 22 23 24	7 8 9 10 11 12 13 1 25 26 27 28 29 30 31	4 15 16 17 18 32 33 34 35

If test is O.K., all injectors are O.K.

If test is not O.K., perform component check.

## E.F.I. RELAY AND FUEL PUMP RELAY TESTS

Tester	Leads to Pins		Notes	Should Read
Voltmeter	(+)	(-)		Battery voltage
	27	Body ground	<ol> <li>Connect battery ground cable.</li> <li>Ignition "ON".</li> </ol>	
		<u>2 3 4 5</u> 20 <u>21 22 2</u>	6 7 8 9 10 11 12 13 14 15 3 24 25 26 (21) 28 29 30 31 32 33	6 17 18 34 35

3.

Go to Test No. 2.

relay.

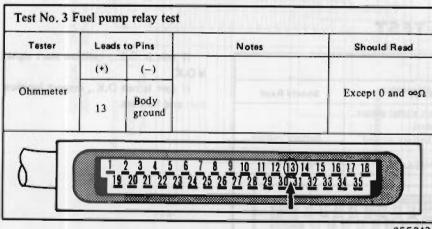
If no sound is heard, go to test No.

#### Test No. 2 fuel pump relay

1. Connect E.F.I. harness connector to E.C.U.

2. Turn ignition switch to "IG".

3. Listen for fuel pump operating sound for a few seconds after turning ignition switch to "IG".



SEF343A

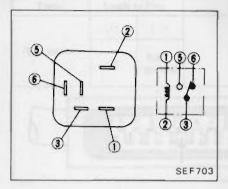
If test No. 3 is O.K., check fuel pump and circuit. If fuel pump is O.K., check com-

If test No. 3 is not O.K., go to component check.

ponent check.

EF & EC-95

#### CHECKING E.F.I. RELAY AND FUEL PUMP RELAY



Check terminals	Normal condition	12V direct current is applied between terminals $\textcircled{1}$ and $\textcircled{2}$
1 - 2	Continuity	-
3.5	No continuity	Continuity
3 - 6	Continuity	No continuity

If E.F.I. relay and fuel pump relay are O.K., check harness. If fuel pump and harness are O.K., replace control unit.

## **IGNITION START SIGNAL TEST**

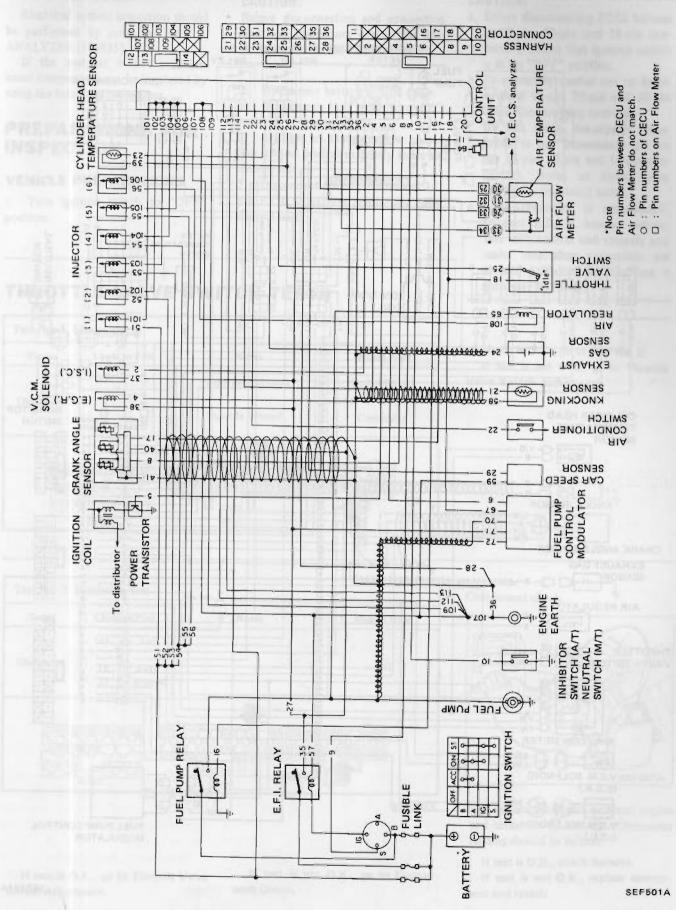
Tester	Leads	to Pins	Notes	Should Read
Voltmeter	(+)	()	1. Disconnect starter motor "S" terminal.	
	26	Body ground	<ol> <li>Connect battery ground cable.</li> <li>Ignition "START".</li> </ol>	Battery voltage
5		2 3 4 5	<u>6 7 8 9 10 11 12 13 14 15 ;</u>	16 17 18
			23 21 25 (26) 21 26 29 30 31 32 33	34 35

If test is O.K., ignition start signal is O.K.

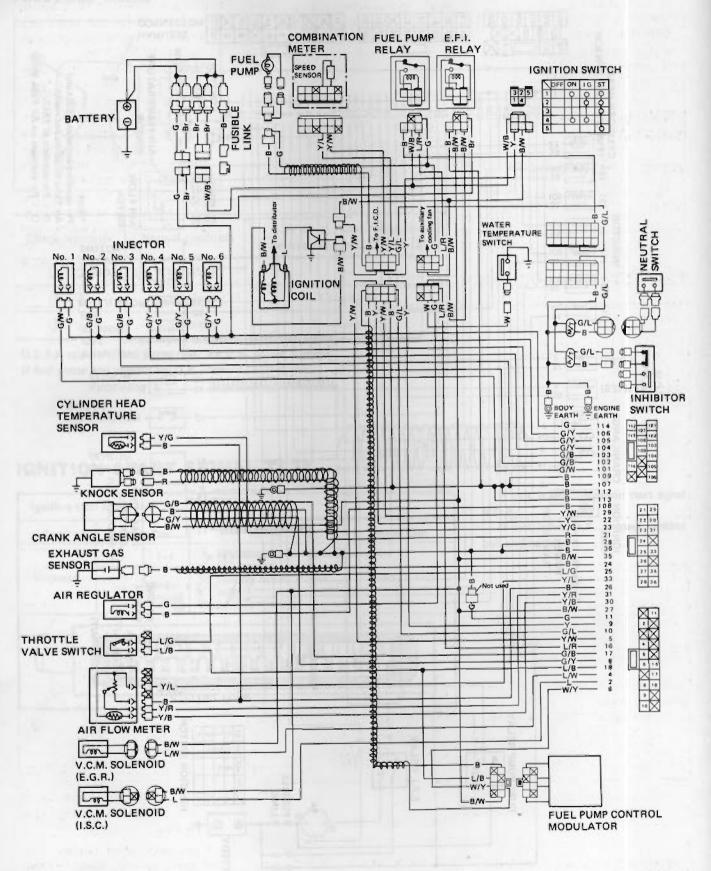
If test is not O.K., inspect ignition coil and harness.

ENGINE FUEL & EMISSION CONTROL SYSTEM - Electrical System Inspection

## E.C.C.S. CIRCUIT DIAGRAM



## E.C.C.S. WIRING DIAGRAM



## DESCRIPTION

Electrical system inspection should be performed by using the E.C.C.S. ANALYZER (J28835).

If the analyzer is not available, some components can be inspected by using the following procedures.

# PREPARATIONS FOR

#### VEHICLE PREPARATIONS

1. Turn ignition switch to "OFF" position.

#### CAUTION:

Before disconnecting and connecting electrical connectors, ensure that ignition switch is in the "OFF" position.

2. Disconnect battery ground cable.

3. Disconnect lead wire from "S" terminal of starter motor.

4. Arrange so that air flow meter flap can be pushed manually from air cleaner side.

5. Disconnect 15-pin, 20-pin and 16pin E.C.C.S. harness connectors from control unit.

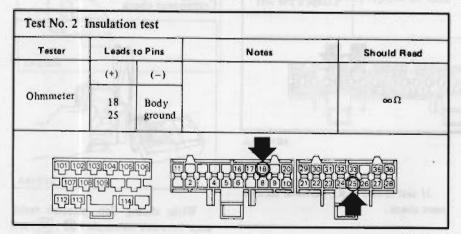
#### CAUTION:

- a. Before disconnecting ECCS harness at 15-pin, 20-pin and 16-pin connectors, ensure that ignition switch is in the "OFF" position.
- b. Be extremely careful not to break or bend 15-pin, 20-pin and 16-pin when disconnecting terminal.
   Do not touch the circuit tester probe to any unnecessary pin on the 15-pin, 20-pin and 16-pin connectors. Doing so could cause damage to the circuit tester.
- c. After inspection or replacement, connect E.C.C.S. harness connectors with control unit securely and make sure that connectors are secured properly. (At this time, a click may be heard.)

## THROTTLE VALVE SWITCH TESTS

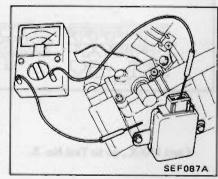
Test No. 1 Idle contacts Tester Leads to Pins Notes Should Read (+) (-)Throttle depressed No continuity Ohmmeter 18 25 Throttle released Continuity 101 102 103 104 105 106 SEF502A

If test is O.K., go to Test No. 2. If test is not O.K., go to Throttle Valve Switch Adjustment.



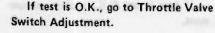
SEF502A

## Component check



Connect ohmmeter between engine and terminals (1) and (2). Ohmmeter reading should be infinite.

If test is O.K., check harness. If test is not O.K., replace component and retest.

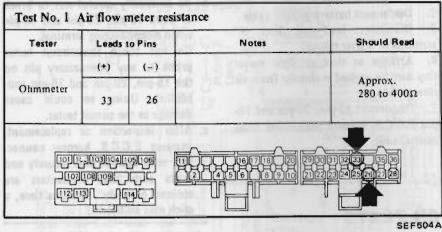


If test is not O.K., go to Component Check.

#### ADJUSTMENT

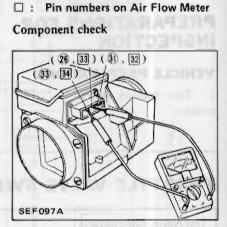
Refer to THROTTLE VALVE SWITCH.

## **AIR FLOW METER TESTS**



If test is O.K., go to Test No. 2.

If test is not O.K., perform component check.

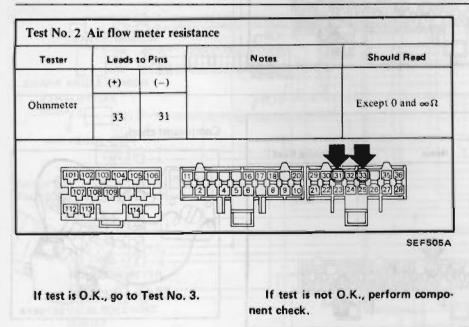


Pin numbers between CECU and Air Flow Meter do not match.

O: Pin numbers of CECU

Measure the resistance between terminals (26, 33) and (33, 34). The standard resistance is approximately 280 to 400 ohm.

If test is O.K., check harness. If test is not O.K., replace component.



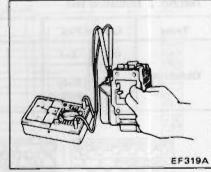
\*Note

\*Note

Pin numbers between CECU and

Air Flow Meter do not match.

- O: Pin numbers of CECU
- : Pin numbers on Air Flow Meter
- **Component** check



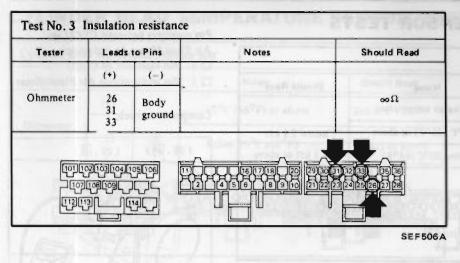
While sliding flap, measure resistance between terminals (33, 34) and (3), 32). If resistance is at any value ohter than 0 and ∞ ohm, air flow meter is normal.

If test is O.K., check harness. If test is not O.K., replace component.

ENGINE FUEL & EMISSION CONTROL SYSTEM - Electrical System Inspection

\*Note

EF485A



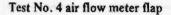
If test is not O.K., perform component check.

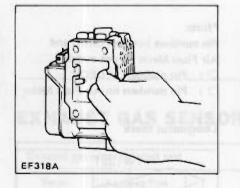
# Air Flow Meter do not match. O : Pin numbers of CECU Component check Component check

Pin numbers between CECU and

Check insulation resistance between the air flow meter body and any one of the terminals (20, 33), (30, 32)and (33, 34). If continuity exists, the air flow meter is out of order.

If test is O.K., check harness. If test is not O.K., replace component.





If test is O.K., go to Test No. 4.

Fully open the flap by hand to check that it opens smoothly without binding. If it doesn't, it is out of order.

If test is O.K., air flow meter is O.K.

If test is not O.K., replace air flow meter.

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## **AIR TEMPERATURE SENSOR TESTS**

Tester	Leads	to Pins	Notes	Should Read
	(+)	(-)	Intake air temperature	
Ohmmeter	33 30	20	20°C (68°F) or above	Below 2.9 kΩ
		30	Below 20°C (68°F)	2.1 kΩ or above

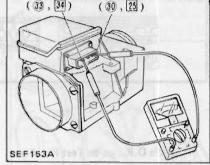
If test is O.K., go to Test No. 2.

If test is not O.K., perform component check. \*Note

Pin numbers between CECU and

- Air Flow Meter do not match.
- O: Pin numbers of CECU
- □ : Pin numbers on Air Flow Meter

# Component check

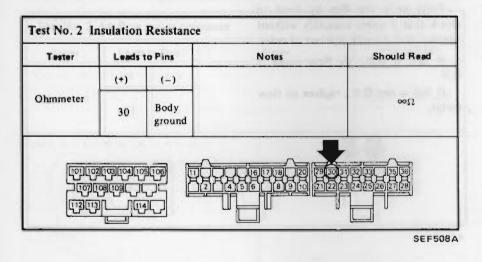


1. Measure the outside air temperature.

2. Measure resistance between terminals (33, 34) and (30, 25) of the air flow meter connector.

If test is O.K., check harness.

If test is not O.K., replace component.



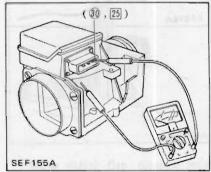
If test is O.K., air temperature sensor is O.K. If test is not O.K., perform component check.

#### \*Note

Pin numbers between CECU and

- Air Flow Meter do not match.
- O: Pin numbers of CECU
- □ : Pin numbers on Air Flow Meter

#### Component check



Check insulation resistance between terminal ((30, 25)) and air flow meter body.

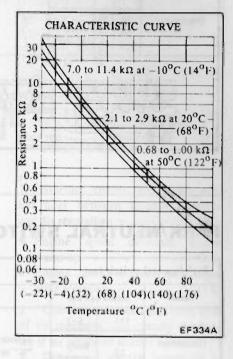
If test is O.K., check harness. If test is not O.K., replace component.

SEF509A

## CYLINDER HEAD TEMPERATURE SENSOR TEST

Tester	Leads	to Pins	Notes	Should Read
	(+)	(-)	20°C (68°F) or above	Below 2.9 ks
Ohmmeter	23	23 26 Below 20°C (68°F)		2.1 kΩ or above

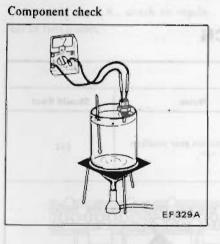
Dip the sensor into water maintained at a temperature of  $20^{\circ}$ C ( $68^{\circ}$ F),  $80^{\circ}$ C ( $176^{\circ}$ F), etc., and read its resistance.



If test matches curve, sensor is O.K. Check harness.

If test does not match 'curve, replace sensor.

#### If test is O.K., test is complete. If test is not O.K., perform component check.



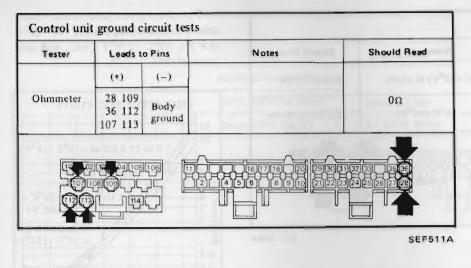
## EXHAUST GAS SENSOR CIRCUIT TEST

Tester	Leads	to Pins	Notes	Should Read
Ohmmeter	(+)	(-)	Disconnect exhaust gas sensor harness connector, and con- nect E.F.I. harness terminal for exhaust gas sensor to ground with a jumper wire.	0Ω
	24	Body ground		
ത്രി പര സ്ത്രി				

If test is O.K., exhaust gas sensor circuit is O.K.

SEF510A

## CONTROL UNIT GROUND CIRCUIT TESTS



PARK/NEUTRAL SWITCH

Tester	Leads	to Pins	Notes	Should Read
	(+)	(-)		
Ohmmeter	10	Body ground	Transmission gear position "N" or "P".	Ω0
[1]][1] [1]][1] [1]][1]				

If test is O.K., the park/neutral switch is O.K.

If tests are O.K., ground circuits are

If tests are not O.K., check wiring

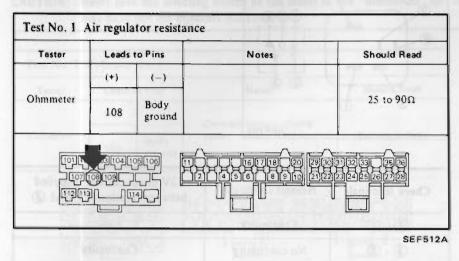
O.K.

diagram and harness.

If test is not O.K., check harness and/or inhibitor switch. (Refer to AT section.)

SEF526A

# AIR REGULATOR AND FUEL PUMP RELAY TESTS



If test is O.K., go to Test No. 2.

If test is not O.K., check air regulator or fuel pump.

## Test No. 2 Air regulator and fuel pump circuit

1. Connect E.C.C.S. harness connectors to C.E.C.U.

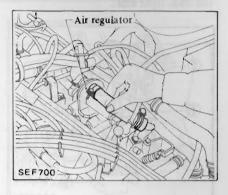
2. Turn ignition switch to "ON".

3. Listen for fuel pump operating sounds for about 5 seconds.

4. If no sound is heard, check fuel pump relay.

If fuel pump operates, check air regulator.

#### CHECKING AIR REGULATOR

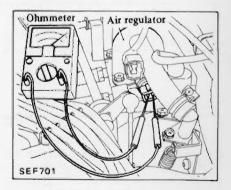


1. Starting engine, and pinch rubber hose between throttle chamber and air regulator.

- Engine speed decreases during warm-up. .... O.K.
- Engine speed remains unchanged after warm-up. .... O.K.

2. Disconnect hoses from both ends of air regulator, and visually check to see if air regulator shutter opens.

3. Disconnect electric connector of air regulator, and check continuity. Continuity should exist. If not, air regulator is faulty.



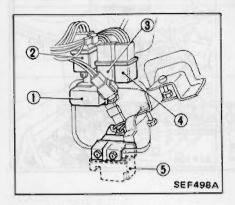
4. Pry air regulator shutter to open with a flat-blade screwdriver, then close. If shutter opens and closes smoothly, it is operating properly.

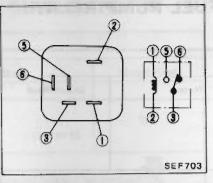
If test is O.K., check harness.

If test is not O.K., replace component and retest.

#### CHECKING FUEL PUMP RELAY

The fuel pump relay is installed on the dash right side.





Check terminals	Normal condition	12V direct current is applied between terminals (1) and (2)
1) - 2	Continuity	-
3 - 5	No continuity	Continuity
3.6	Continuity	No continuity

- 1 Seat belt warning timer unit
- 2 Fuel pump relay
- 3 Ignition relay
- 4 Accessory relay
- 5 Fan motor timer unit

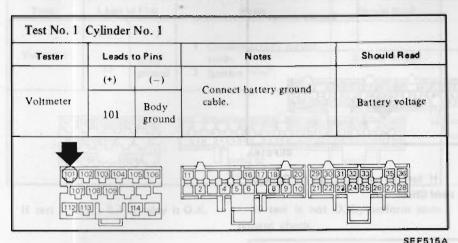
If test is O.K., check harness. If test is not O.K., replace relay and retest.

 Fry nie zegulowe identicie to open with a Uni-black superscherery, then cities II shutter contact and closes man-black is a specialize processiry.

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## INJECTOR CIRCUIT TESTS

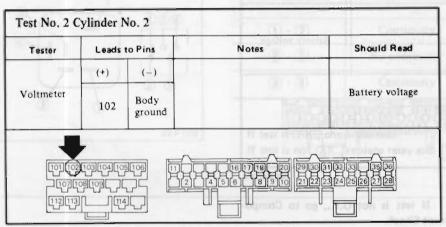
CAUTION: Never turn the selecting switch of the tester to the "Ohmmeter" or "Ammeter" position during these tests as it may burn out the injectors and circuit.



If test is O.K., go to Test No. 2.

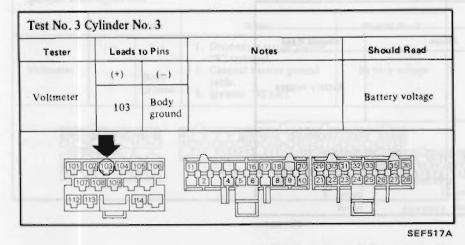
If test is O.K., go to Test No. 3.

If test is not O.K., go to Component Check.



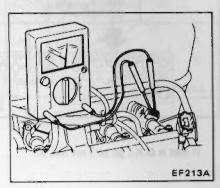
SEF516A

If test is not O.K., perform component check.



If test is O.K., go to Test No. 4.

If test is not O.K., go to Component Check. **Component check** 



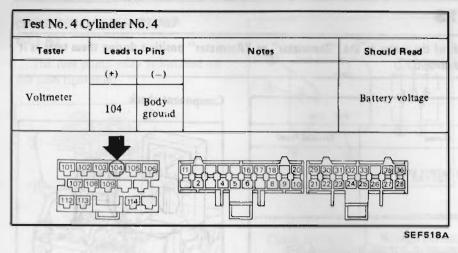
1. Disconnect ground cable from battery.

2. Disconnect electric connectors from injectors.

3. Check continuity between the two terminals. Continuity should exist. If not, injector(s) are faulty.

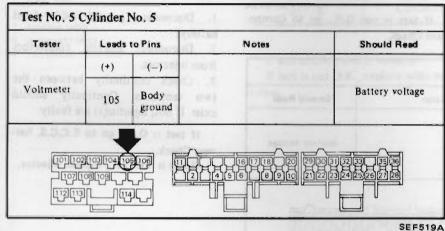
If test is O.K., go to E.C.C.S. harness Check.

If test is not O.K., replace injector.



If test is O.K., go to Test No. 5.

If test is not O.K., go to Component Check.



SEFSISA

If test is O.K., go to Test No. 6.

If test is not O.K., go to Component Check.

Test No. 6 Cylinder No. 6 Tester Leads to Pins Notes Should Read (+) (-) Voltmeter Battery voltage Body 106 ground 101102103104105106 2930313233 [12][13] JU14)



If test is O.K., all injectors are O.K.

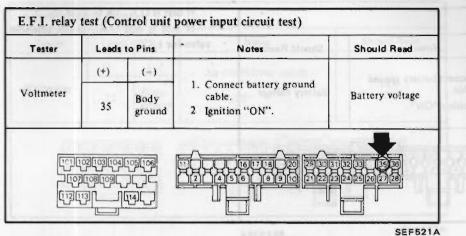
If test is not O.K., perform E.C.C.S. harness check.

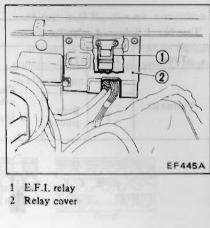
Test No. 2 Collector No. 2 Caso Vice Control ( Ca



# E.F.I. RELAY

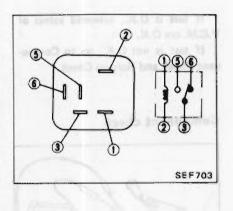
**Component check** 





If test is O.K., E.F.I. relay is O.K.

If test is not O.K., perform component check.



Check terminals	Normal condition	12V direct current is applied between terminals (1) and (2)
1.2	Continuity	
3.5	No continuity	Continuity
3 - 6	Continuity	No continuity

If test is O.K., check harness. If test is not O.K., replace relay and retest.

# **IGNITION START SIGNAL TEST**

Tester	Leads	to Pins	Notes	Should Read
	(+)	(-)	1. Disconnect starter motor "S" terminal.	
Voltmeter	9	Body ground	<ol> <li>Connect battery ground cable.</li> <li>Ignition "START".</li> </ol>	Battery voltage

If test is O.K., ignition start signal is O.K.

If test is not O.K., inspect ignition coil and harness.

SEF523A

# Electrical System Inspection - ENGINE FUEL & EMISSION CONTROL SYSTEM

# VACUUM CONTROL MODULATOR (V.C.M.) TEST

Fest No. 1 Se	olenoid	valve for I	.S.C.	Designation of the		, go to Test No. 2. O.K., check solenoid
Tester	Leads	to Pins	Notes	Should Read	valve for I.S.C.	
181	(+)	(-)	1. Connect battery ground			
Voltmeter	2	Body ground	cable. 2. Ignition "ON".	Battery voltage		
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		_	and 2 the	SEF524A		

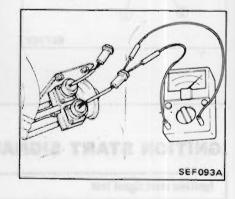
Tester	Leads	to Pins	Notes	Should Read
	(+)	(-)	1. Connect battery ground	
Voltmeter 4 Body ground			cable. 2. Ignition "ON".	Battery voltage

If test is O.K., solenoid valves of V.C.M. are O.K.

If test is not O.K., go to Component Check and Harness Check.

#### **Component** check

SEF525A

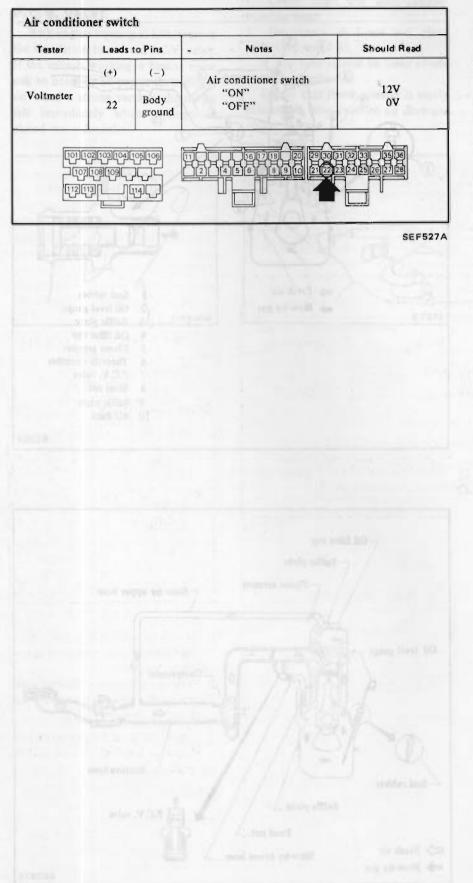


1. Disconnect two electric connectors from V.C.M.

2. Check resistance between two terminals, Resistance should be approximately 40 ohms. ... O.K.

If test is O.K., go to Harness Check. If test is not O.K., replace V.C.M. assembly.

# AIR CONDITIONER SWITCH



If test is O.K., the air conditioner switch is O.K.

If test is not O.K., check harness and/or air conditioner switch. (Refer to HA section.)

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# CRANKCASE EMISSION CONTROL SYSTEM

# DESCRIPTION MODEL NOT EQUIPPED WITH TURBOCHARGER

This system returns blow-by gas to both the intake manifold and air duct.

The positive crankcase ventilation (P.C.V.) valve is provided to conduct crankcase blow-by gas to the intake manifold.

During partial throttle operation of the engine, the intake manifold sucks the blow-by gas through the P.C.V. valve.

Normally, the capacity of the valve is sufficient to handle any blow-by and a small amount of ventilating air.

The ventilating air is then drawn from the air duct, through the tube connecting air duct to the rocker cover, into the crankcase.

Under full-throttle condition, the manifold vacuum is insufficient to draw the blow-by flow through the valve, and its flow goes through the tube connection in the reverse direction.

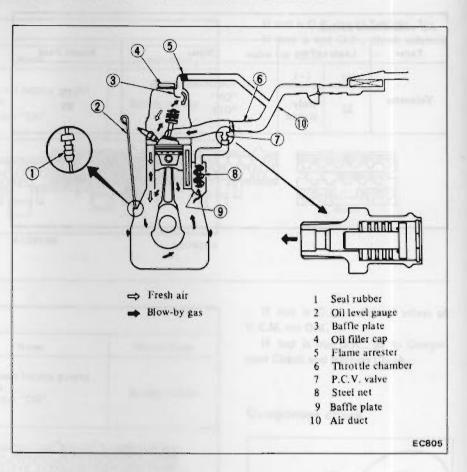
On cars with an excessively high blow-by, some of the flow will go through the tube connection to air duct under all conditions.

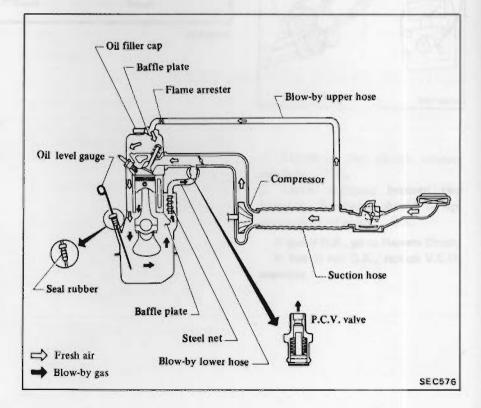
## MODEL EQUIPPED WITH TURBOCHARGER

This system returns blow-by gas to both the suction hose and the intake manifold.

Since a vacuum is normally kept in the portion between the air cleaner and suction hose, blow-by gas in the rocker cover is sucked into the turbocharger from the suction hose, and is then sent into the intake manifold through the throttle chamber where it is burnt in the engine.

Blow-by gas located in the crankcase flows into the intake manifold through the positive crankcase ventilation (P.C.V.) valve in the blow-by lower hose when vacuum is maintained in the intake manifold. If positive pressure exists in the intake manifold, any blow-by gas in the crankcase is led to the blow-by upper hose, which prevents an abnormal rise in crankcase pressure.



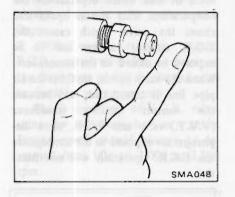


# ENGINE FUEL & EMISSION CONTROL SYSTEM - Crankcase Emission Control System

# INSPECTION

## P.C.V. VALVE

With engine running at idle, remove the ventilation hose from P.C.V<sub>7</sub> valve. If the valve is working, a hissing noise will be heard as air passes through the valve and a strong vacuum should be felt immediately when a finger is placed over valve inlet.





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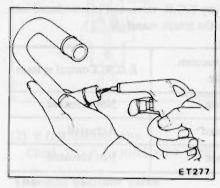
## VENTILATION HOSES

1. Check hoses and hose connections for leaks.

2. Disconnect all hoses and clean with compressed air.

If any hose cannot be freed of obstructions, replace.

Ensure that flame arrester is surely inserted in hose between air duct and rocker cover.



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# EXHAUST EMISSION CONTROL SYSTEM

# EXHAUST GAS RECIRCULATION (E.G.R.) SYSTEM

#### **OPERATION**

In the exhaust gas recirculation system, some of the exhaust gas is returned to the combustion chamber to lower the spark flame temperature during combustion. This results in a reduction of the nitrogen oxide content in the exhaust gas.

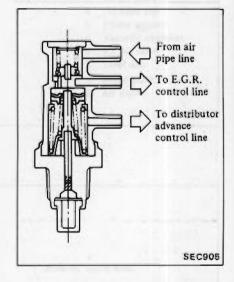
When the E.G.R. control valve is open, some of the exhaust gas is led from the exhaust manifold to the chamber.

The exhaust gas is then regulated by E.G.R. valve, and is introduced into the intake manifold.

Water temperature °C (°F)	Thermal vacuum valve	E.G.R. Control system
Below 55 (131)	Open	Not actuated
55 - 95 (131 - 203)	Closed	Actuated
Above 95 (203)	Open	Not actuated

#### Thermal vacuum valve (3-port wax type)

The thermal vacuum valve, which is attached to the thermostat housing, monitors the temperature of the engine cooling water. The valve shaft is propelled by the thermal expansion force of wax which depends on the temperature. This action opens and closes the valve, which causes the E.G.R. control vacuum line to be exposed or closed to the atmosphere. When the valve opens, air from the air pipe line is introduced, and because the venturi vacuum transducer (V.V.T.) valve and E.G.R. valve diaphragm are exposed to the atmosphere the E.G.R. operation will not function



- Be sure to apply sealer to threads of the valve prior to installing a new valve.
- b. When installing a new thermal vacuum valve, be sure that color and shape are correct.

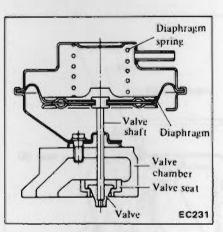
With the engine at idle or at full throttle, the E.G.R. control valve closes to deactivate the E.G.R. system regardless of water temperature.

#### E.G.R. control valve

The E.G.R. control valve controls the quantity of exhaust gas to be led to the intake manifold through vertical movement of the taper valve connected to the diaphragm, to which vacuum is applied in response to the opening of the throttle valve.

When replacing the E.G.R. valve with a new one, verify that the type

number on the new part is the same as that on the former one.



## INSPECTION

#### **Entire** system

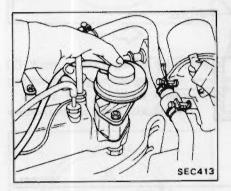
1. Make a thorough visual check of E.G.R. control system. If necessary, wipe away oil to facilitate inspection.

If any hoses are cracked or broken, replace.

2. With engine stopped, inspect E.G.R. control valve for any indication of binding or sticking by moving diaphragm of control valve upwards with finger.

3. With engine running, inspect E.G.R. control valve. Place a finger on the diaphragm of E.G.R. control valve to check for valve operation.

Check operation of E.G.R. valve, using the following chart as a guide. Engine speed should always be increased from idle to 3,000 to 3,500 rpm.

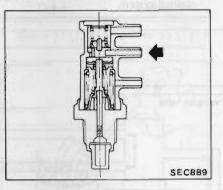


Engine coolant temperature °C (°F)	E.G.R. control valve operation
Below 55 (131) or above 95 (203)	Not actuated
55 - 95 (131 - 203)	Actuated

4. If E.G.R. control valve does not operate as indicated above, check as follows:

- Engine coolant temperature is between 55 and 95°C (131 and 203°F)
- Increase engine speed from idle to 3,000 to 3,500 rpm.
- (1) Thermal vacuum valve.
- Disconnect one end of vacuum gallery.

- Make sure that thermal vacuum valve is closed, and that throttle chamber vacuum is not present at end of vacuum tube.
- If vacuum is present, check thermal vacuum valve itself.



(2) E.G.R. control valve. Check E.G.R. control valve itself.

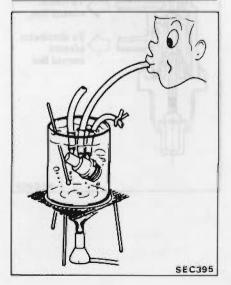
## Thermal vacuum valve

Remove thermal vacuum valve from engine. Inhale air from port of spark timing control system and check to be sure that thermal vacuum valve opens or closes in response to its temperature.

Thermal vacuum valve operating temperature:

°C (°F)
---------

Open	Closed
Below 55 (131)	55 - 95
Above 95 (203)	(131 - 203)



### CAUTION: Do not allow water to get inside the thermal vacuum valve.

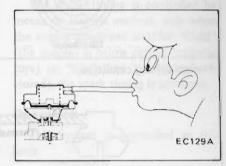
### E.G.R. control valve

Dismount E.G.R. control valve from engine.

1. Apply vacuum to E.G.R. control valve, referring to the following figure. If the valve moves to full position, it is normal.

Plug hose with vacuum applied.

E.G.R. control valve will remain open for more than 30 seconds after vacuum has cut off.



2. Visually check E.G.R. control valve for damage, wrinkle or deformation.

# SPARK TIMING CONTROL SYSTEM

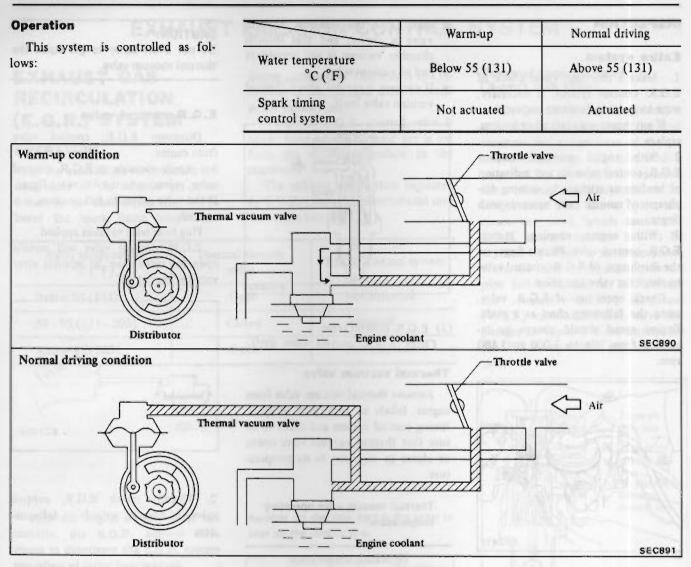
## VACUUM ADVANCE MECHANISM

#### Description

The spark timing is controlled in two stages, WARM-UP and NORMAL DRIVING to obtain good fuel economy and quick warm-up of the catalyst.

This system is designed so that the engine coolant temperature is monitored by the T.V.V. to control the distributor vacuum and provide correct advance timing.

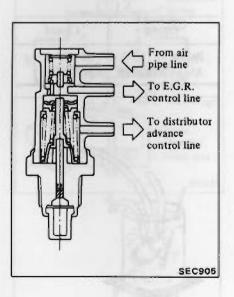
# Exhaust Emission Control System - ENGINE FUEL & EMISSION CONTROL SYSTEM



#### Thermal vacuum valve

The thermal vacuum valve designs are exactly the same as those used in the E.G.R. control system. This action opens and closes the valve, which causes the spark timing control vacuum line to be exposed or closed to the atmosphere.

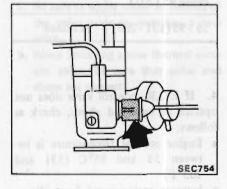
The thermal valve opens and closes to either permit or obstruct external air passing to the distributor vacuum line. When the valve opens, the vacuum signal line will allow external air to enter, thereby stopping the distributor vacuum from advancing.



#### Inspection

#### Entire system

1. Disconnect harness connector (Color: Gray) from distributor.



# ENGINE FUEL & EMISSION CONTROL SYSTEM - Exhaust Emission Control System

 Ensure that vacuum hoses are properly connected to their positions.
 Ensure that distributor vacuum

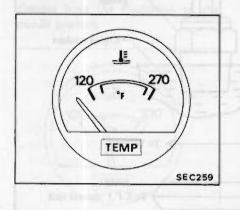
controller properly functions.

4. Set timing light.

5. Check thermal vacuum valve as follows:

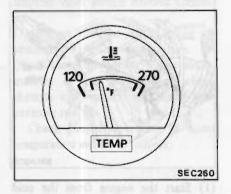
Start the engine from the cold condition.

(1) Using timing light, check the spark timing when the temperature gauge is in the C-position.

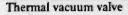


(2) Warm up the engine to the middle position of temperature gauge.

Ensure that the spark timing advances from the former condition.

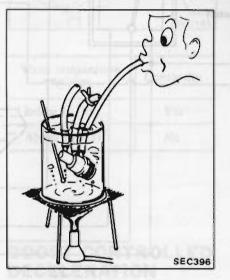


If the spark timing does not change, check thermal vacuum valve. Check proper operation of thermal vacuum valve as follows:



Thermal vacuum valve operating temperature:

Operating temp	erature °C (°F)
Open	Closed
Below 55 (131)	Above 55 (131



CAUTION: Do not allow water to get inside the thermal vacuum valve.

## ELECTRIC ADVANCE SYSTEM

#### Description

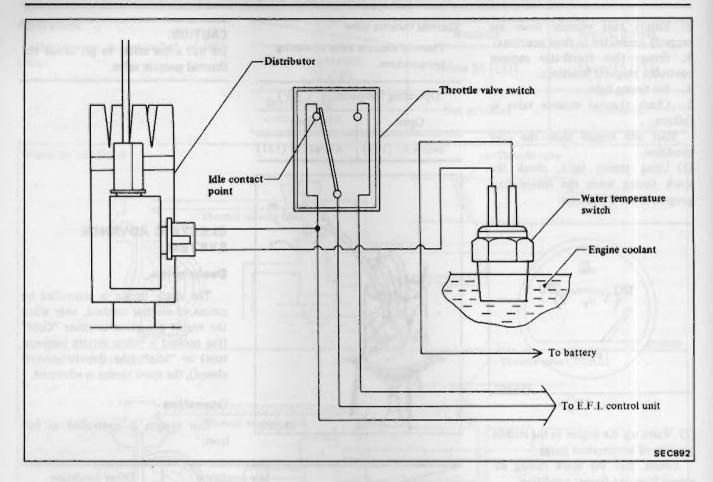
The spark timing is controlled by means of electric method, only when the engine condition is either "Cold" (the coolant is below certain temperature) or "Idle" (the throttle valve is closed), the spark timing is advanced.

## Operation

This system is controlled as follows:

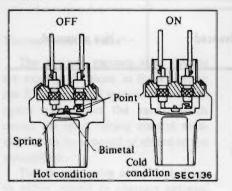
	Idle condition (Idle switch: ON)	Other condition (Idle switch: OFF)
Cold condition (Water temperature switch: ON)	Advanced	Advanced
Normal condition (Water temperature switch: OFF)	Advanced	Not advanced

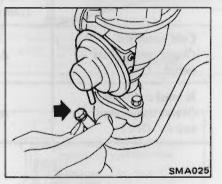
# Exhaust Emission Control System - ENGINE FUEL & EMISSION CONTROL SYSTEM

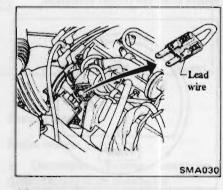


#### Water temperature switch

Water temperature switch is operated by coolant temperature as shown below.







(1) Start the engine from the cold condition.

(2) Using timing light, check the spark timing when the temperature gauge is in the C-position.

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#### Entire system

1. Disconnect distributor vacuum hose from distributor vacuum controller, and plug hose with proper plug.

2. Ensure that harness connectors are properly connected to their positions.

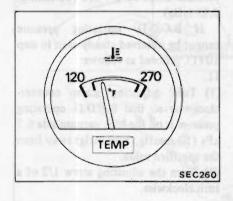
3. Set timing light.

4. Check the system operation as follows:

(3) Stop the engine and disconnect the lead wire between terminals No. 24 and No. 30 of throttle valve switch harness connector.

(4) Using timing light, recheck the spark timing when the temperature gauge is in the C-position. Make sure that it indicates the same spark timing as that shown in step (2).

(5) Using timing light, ensure that the spark timing retards from the former condition when the temperature gauge changes from the C-position to the middle position.



(6) Stop the engine and connect throttle valve switch harness connector.

(7) Ensure that the spark timing advances from the former condition.

(8) If the spark timing shows abnormalities in the above steps, check throttle valve switch and water temperature switch.

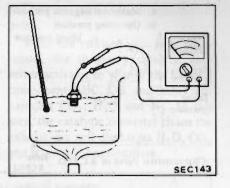
Check proper operation of water temperature switch as follows.

#### Water temperature switch

1. Drain about one liter (1-1/8 US qt, 7/8 Imp qt) of engine coolant.

2. Disconnect wiring. Do not attach tool to the plastic portion of switch, because that could break the switch.

3. Dip the switch in a pan of water, and check its responses to changes in water temperature.



Water temperature °C (°F)	Continuity
Below 35 (95)	Yes
Above 35 (95)	No

# BOOST CONTROLLED DECELERATION DEVICE (B.C.D.D.)

#### DESCRIPTION

This system is designed to reduce the engine's lubricating oil consumption when the intake manifold vacuum increases to an extremely high level during deceleration. This system consists of two units as follows:

1. Boost Control Unit (Boost Control Valve and Diaphragm) as the manifold vacuum sensor.

2. By-pass Air Control Unit (By-pass Air Control Valve and Diaphragm) as actuator.

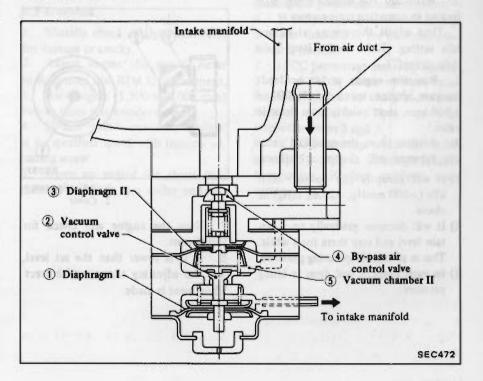
#### **OPERATION**

#### B.C.D.D.

Diaphragm I (1) monitors the manifold vacuum; when the vacuum exceeds a pre-determined value, it acts so as to open the vacuum control valve (2). This causes the manifold vacuum to be introduced into vacuum chamber II (3) and actuates diaphragm II (3).

When diaphragm II operates, the air control valve ④ opens the passage and introduces the additional air into the intake manifold.

The amount of air is controlled by the servo-action of the air control valve 4 and vacuum control valve 2so that the manifold vacuum may be kept at the pre-determined value.



## INSPECTION

#### Entire system

Generally, it is unnecessary to adjust the boost control valve. If it should become necessary to adjust it, the procedure is as follows:

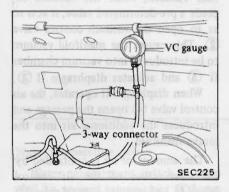
This adjustment should be carried out with the automatic transmission lever in the "N" position.

#### Prepare the following tools

(1) Tachometer to measure the engine speed while idling.

(2) A vacuum gauge and connecting pipe.

1. Connect rubber hose between vacuum gauge and intake manifold as shown.



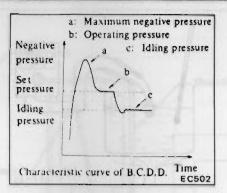
2. Warm up the engine until it is heated to operating temperature.

Then adjust the engine at normal idle setting. (Refer to the item "Idle Adjustment").

3. Run the engine under no load. Increase engine speed to 3,000 to 3,500 rpm, then quickly close throttle valve.

4. At that time, the manifold vacuum pressure will change as follows:

- It will abruptly rise up to -80.0 kPa (-600 mmHg, -23.62 inHg) or above.
- It will decrease gradually to a certain level and stay there for a while. This is so called operating pressure.
- In most cases, it will drop to idling pressure.



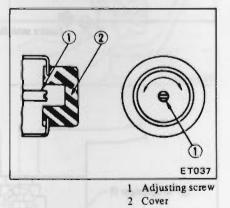
5. Check that the B.C.D.D. operating pressure is within the specified range.

#### Operating pressure:

Unit:	kPa (mmHg, inHg)
At atmospheric pressure	Operating pressure
101.3 (760, 29.92)	$\begin{array}{c} -76.0 \pm 2.7 \\ (-570 \pm 20, \\ -22.44 \pm 0.79) \end{array}$

6. If it is lower or higher than the specified level, turn the adjusting screw in the following direction until correct adjustment is made.

Adjusting screw: Lower condition Counterclockwise Higher condition Clockwise



7. Race the engine and check for adjustment.

8. If it is lower than the set level, turn the adjusting screw until correct adjustment is made. 9. Race the engine and check for adjustment.

If engine speed cannot be decreased to idling when checking B.C.D.D. operating pressure, proceed as follows. 10.

(1) Turn adjusting screw counterclockwise so that B.C.D.D. operating pressure is on high vacuum side, 2.7 kPa (20 mmHg, 0.79 inHg) away from the specified value.

(2) Turn adjusting screw 1/4 of a turn clockwise so that B.C.D.D. operating pressure drops by 2.7 kPa (20 mmHg, 0.79 inHg).

If B.C.D.D. operating pressure cannot be observed clearly even in step 10 (1), proceed as follows:

11.

(1) Turn adjusting screw counterclockwise so that B.C.D.D. operating pressure is on the high vacuum side 6.7 kPa (50 mmHg, 1.97 inHg) away from the specified value,

(2) Turn the adjusting screw 1/2 of a turn clockwise.

The B.C.D.D. operating pressure should be correctly set within the specified range after the above adjustments, even if the engine speed cannot be decreased to idling.

# CATALYTIC Converter System

### DESCRIPTION

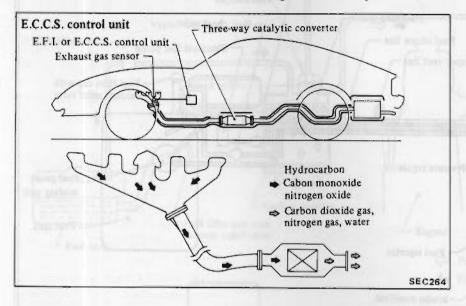
The three-way catalytic converter utilizes a catalyst to accelerate the recombustion of HC and CO and reduce NOx in the exhaust gas, changing them into harmless  $CO_2$ ,  $H_2O$  and  $N_2$ .

To accomplish the oxidization and reduction of such harmful contents, the exhaust gas sensor monitors  $O_2$ level, feeds it back to the EFI control unit and maintains the mixture ratio to the stoichiometric point at all times.

## OPERATION

The exhaust gas from the engine contains unburned, harmful components. The mixture ratio feedback system reduces such harmful components in the exhaust gas. In this system, an exhaust gas sensor monitors the contents of  $O_2$  density to determine the combustion condition and maintains the mixture ratio to the stoichiometric point.

While the mixture ratio is so maintained, the three-way catalytic converter activates to change the harmful components (HC, CO, and NOx) into harmless  $CO_2$ ,  $H_2O$  and  $N_2$ . In this way, the catalytic converter cleans the exhaust gas and discharges  $H_2O$ ,  $CO_2$ and  $N_2$  into the atmosphere.



#### INSPECTION

#### **Preliminary inspection**

Visually check condition of all component parts including hoses, tubes, and wires, replace if necessary. Refer to Mixture Ratio Feedback System for inspection.

#### **Catalytic converter**

Check whether catalytic converter is normal or not by observing variation in CO percentage. The checking procedure is as follows: Apply parking brake. Shift gears into "Neutral" (for manual transmission) and "N" or "P" (for automatic transmission) position.

#### E.F.I. models

1. Visually check catalytic converter for damage or cracks.

2. Adjust engine idle speed. Refer

to Adjusting Idle RPM for adjustment.

3. Race engine (1,500 to 2,000 rpm) two or three times under no load.

4. If idle speed increases, readjust it to specified speed with throttle adjusting screw.

5. Warm up engine for about four minutes at 2,000 rpm under no load.

6. Measure CO percentage at idle speed. After step 5 has been completed, wait for one minute before making CO percentage measurement.
7. If CO percentage measured in step 6 is less than 0.3%, the catalytic converter is normal.

8. If CO percentage measured in step 6 is over 0.3%, check mixture ratio feedback system to see if it is functioning properly. Then, perform inspection steps 5 and 6.

9. If CO percentage is still over 0.3% in step 8, catalytic converter is malfunctioning. Replace catalytic converter.

## E.C.C.S. models

Check whether catalytic converter in normal or not by observing variation in CO percentage. The checking procedure is as follows:

Apply parking brake. Shift gears into "N" or "P" position.

1. Visually check catalytic converter for damage or cracks.

2. Warm up engine for about four minutes at 2,000 rpm under no load.

3. Measure CO percentage at idle speed. After step 2 has been completed, wait for one minute before making CO percentage measurement.

4. If CO percentage measured in step 3 is less than 0.3%, the catalytic converter is normal.

5. If CO percentage measured in step 3 is over 0.3%, check mixture ratio feedback system to see if it is functioning properly. Then, perform inspection steps 2 and 3.

6. If CO percentage is still over 0.3% in step 5, catalytic converter is malfunctioning. Replace catalytic converter.

# EVAPORATIVE EMISSION CONTROL SYSTEM

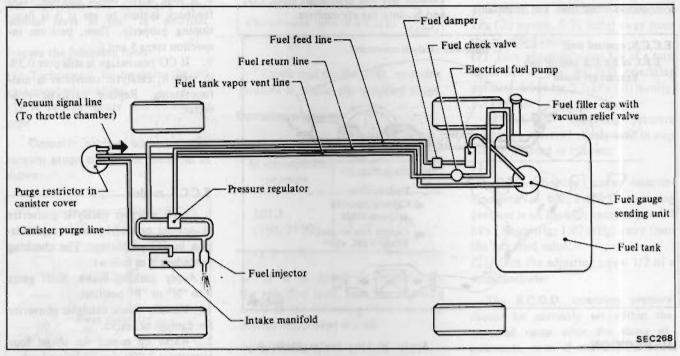
# DESCRIPTION

The evaporative emission control system is used to reduce hydrocarbons

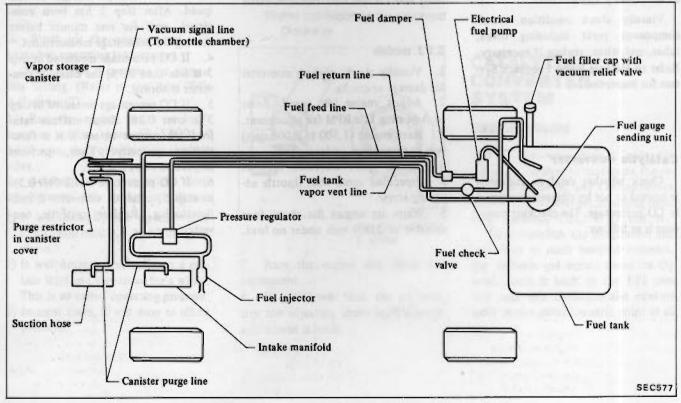
emitted to the atmosphere from the fuel system. This reduction of hydro-

carbons is accomplished by activated charcoals in the carbon canister.

## E.F.I. MODELS



# E.C.C.S. MODELS



# OPERATION

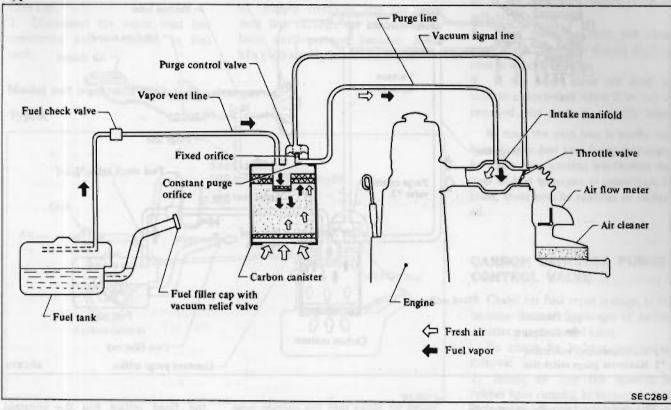
Fuel vapors from the sealed fuel

tank are led into the carbon canister, which is filled with activated char-

coals, and stored there when the engine is not running.

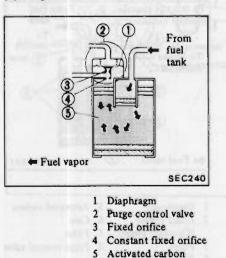
## MODEL NOT EQUIPPED WITH TURBOCHARGER

#### Type-A

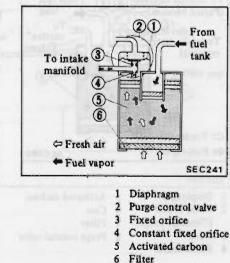


The canister retains the vapor until the canister is purged by the air drawn through the purge line to the intake manifold when the engine is operated. When the engine runs at idle, the purge control valve is closed. Only a small amount of purge air flows into the intake manifold through the constant purge orifice. As the engine speed increases, and the ported vacuum rises higher, the purge control valve opens and the vapor is sucked into the intake manifold through both the fixed orifice and the constant purge orifice.

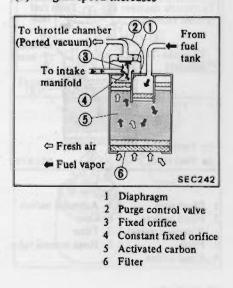
(1) Engine does not operate



(2) Engine operates at idle

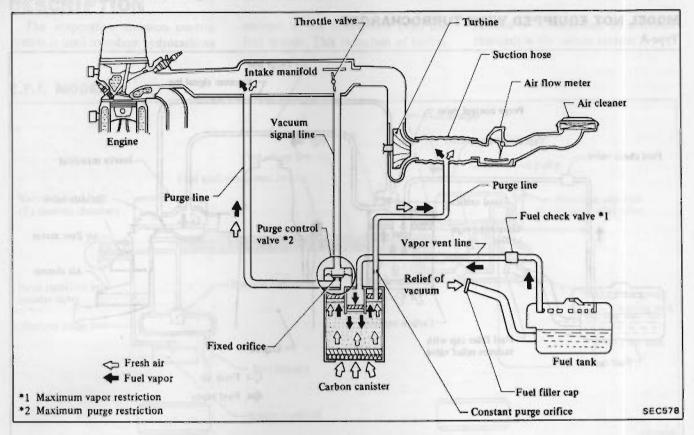


(3) Engine speed increases



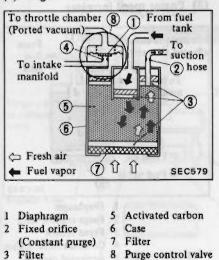
### MODEL EQUIPPED WITH TURBOCHARGER

#### Type-B



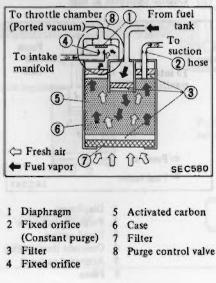
The canister retains the vapor until the canister is purged by the air drawn through the purge line to the intake manifold and the suction hose when the engine is operated. When the engine runs at idle, the purge control valve is closed. A small amount of purge air flows into the suction hose through the constant purge orifice. As the engine speed increases, and the ported vacuum rises higher, the purge control valve opens and the vapor is sucked into the intake manifold and the suction hose through respectively the fixed orifice and the constant purge orifice. When the engine stops and intake manifold pressure become atmospheric pressure, the purge control valve is closed, and the vapor is sucked only into the suction hose through the constant purge orifice.

#### (1) Engine runs at idle

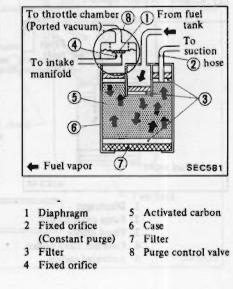


4 Fixed orifice

(2) Engine speed increases



(3) Engine stops



3. Connect a 3-way connector, a

manometer and a cock (or an equiva-

lent 3-way charge cock) to the end of

4. Supply fresh air into the vapor

vent line through the cock little by

little until pressure becomes 3.923

kPa (400 mmH<sub>2</sub>O, 15.75 inH<sub>2</sub>O).

the vent line.

# INSPECTION

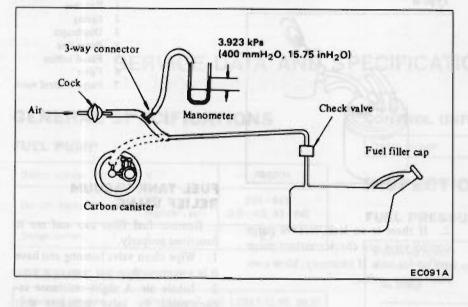
# FUEL TANK AND VAPOR VENT LINE

1. Check all hoses and fuel tank filler cap.

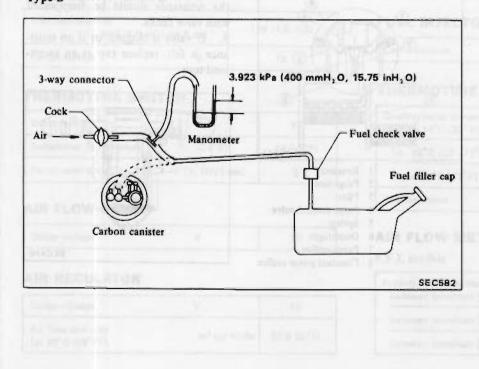
2. Disconnect the vapor vent line connecting carbon canister to fuel tank.

Model not equipped with turbocharger

#### Type-A



## Model equipped with turbocharger Type-B



5. Shut the cock completely and leave it unattended.

6. After 2.5 minutes, measure the height of the liquid in the manometer. 7. Variation in height should remain at 0.245 kPa (25 mmH<sub>2</sub>O, 0.98 inH<sub>2</sub>O).

8. When filler cap does not close completely, the height should drop to zero in a short time.

9. If the height does not drop to zero in a short time when filler cap is removed, the cause is a stuffy hose.

In case the vent line is stuffy the breathing in fuel tank is not thoroughly made thus causing ipsufficient deliver of fuel to engine or vapor lock. It must, therefore, be repaired or replaced.

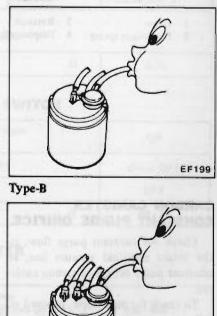
## CARBON CANISTER PURGE CONTROL VALVE

Check for fuel vapor leakage, in the vacuum line, at diaphragm of carbon canister purge control valve.

To check for leakage, proceed as follows:

1. Inhale air into the opening of rubber hose running to vacuum hole in carbon canister and ensure that there is no leak.



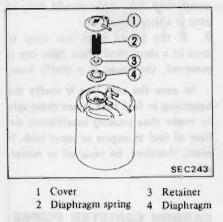


SEC583

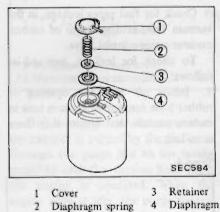
# Evaporative Emission Control System – ENGINE FUEL & EMISSION CONTROL SYSTEM

2. If there is a leak, remove top cover from purge control valve and check for dislocated or cracked diaphragm. If necessary, replace diaphragm kit (which is made up of a retainer, diaphragm and spring).

### Type-A



## Type-B

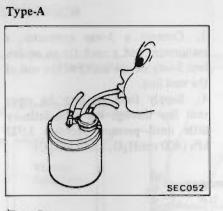


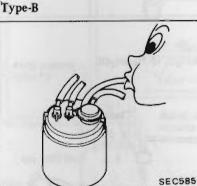
## CARBON CANISTER CONSTANT PURGE ORIFICE

Check for constant purge flow, in the intake manifold vacuum line, at constant purge orifice of carbon canister.

To check for purge flow, proceed as follows:

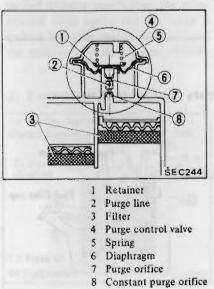
1. Inhale air into the opening of rubber hose running to carbon canister and ensure that there is a leak.

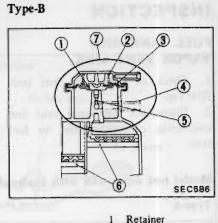




2. If there is no leak, remove purge control valve and check constant purge orifice for leak. If necessary, blow constant purge orifice.

#### Type-A





- Retainer
- Spring 2 3
- Diaphragm Purge line 4
- Fixed orifice 5
- Filter 6
  - Purge control valve

### FUEL TANK VACUUM RELIEF VALVE

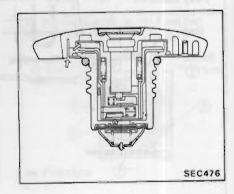
Remove fuel filler cap and see it functions properly.

7

1. Wipe clean valve housing and have it in your mouth.

2. Inhale air. A slight resistance accompanied by valve indicates that valve is in good mechanical condition. Note also that, by further inhaling air, the resistance should be disappeared with valve clicks.

3. If valve is clogged, or if no resistance is felt, replace cap as an assembled unit.



ENGINE FUEL & EMISSION CONTROL SYSTEM - Service Data and Specifications (S.D.S.)

### FUEL CHECK VALVE

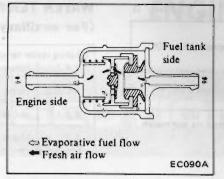
1. Blow air through connector on fuel tank side.

A considerable resistance should be felt at the mouth and a portion of air flow be directed toward the engine.

2. Blow air through connector on engine side.

Air flow should be smoothly directed toward fuel tank.

3. If fuel check valve is suspected of not being properly functioning in steps 1 and 2 above, replace.



# SERVICE DATA AND SPECIFICATIONS (S.D.S.)

# **GENERAL SPECIFICATIONS**

## FUEL PUMP

Design voltage	v	12
Cut-off discharge pressure	kPa (kg/cm² , psi)	294 - 441 (3.0 - 4.5, 43 - 64)
Design current	A	5.1

# PRESSURE REGULATOR

Regulated pressure kPa (kg/cm<sup>3</sup>, psi) 250.1 (2.55, 36.3)

## COLD START VALVE

Injection quantity mR(US fl oz, Imp fl oz)		135 (4.6, 4.8)
Design voltage	v	12

# THERMOTIME SWITCH

Design voltage	v	12
Switch-over temperature	°C (°F)	19.5 (67)
Switch-over time [at -20°C (-	-4° F), 10V] sec.	9

### **AIR FLOW METER**

Design voltage	v	12
		and the second se

### AIR REGULATOR

Design voltage	v	12
Air flow quantity [at 20°C (68°F)]	m³ (cu ft)/hr	27.5 (971)

#### CONTROL UNIT

Design voltage

# **INSPECTION AND ADJUSTMENT**

V

## **FUEL PRESSURE**

Unit: kPa (kg/cm<sup>2</sup>, psi)

12

Measuring point: between fuel filter and fuel pipe At idling	Approximately 206 (2.1, 30)
The moment accelerator pedal is fully depressed	Approximately 255 (2.6, 37)

## FUEL INJECTOR

Coil resistance	0	0.00
Conresistance	12	2.35

### THERMOTIME SWITCH

Cooling water temperature below 14°C (57°F)	LAN G	ON
14 - 25°C (57 - 77°F)		ON or OFF
above 25°C (77°F)		OFF
Coil resistance	Ω	40 - 70

#### **AIR FLOW METER**

E.F.I. models

Unit: D

Potentiometer resistance between terminals 🕄 and 🕄	100 - 400
between terminals 🛞 and 🕄	200 - 500
between terminals ${\mathfrak A}$ and ${\mathfrak A}$	Except 0 and

E.C.C.S. models	Unit: Ω
Potentiometer resistance between terminals ( 33 , 34 ) and ( 26 , 33 )	Approx. 280 - 400
between terminals ( 🕄 , 34 ) and ( 3) , 32 )	Except 0 and ∞

Pin numbers between CECU and Air Flow Meter do not match.

- O : Pin numbers of CECU
- Pin numbers on Air Flow Meter

## AIR TEMPERATURE SENSOR

Unit: kΩ

hermistor resistance at –10°C (14°F)	7.0 - 11.4
at 20°C (68°F)	2.1 - 2.9
at 50°C (122°F)	0.68 - 1.00

## THROTTLE VALVE SWITCH

#### E.F.I. models

Engine speed when idle switch is changed from "ON" to "OFF"	rpm	Approximately 900
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### E.C.C.S. models

Engine speed when idle switch is changed from "ON" to "OFF"	rpm	Approximately 750
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# CYLINDER HEAD TEMPERATURE SENSOR

Unit:  $k\Omega$ 

Thermistor resistance at -10°C (14°F)	7,0 - 11.4
at 20°C (68°F)	2.1 - 2.9
at 50° C (122° F)	0.68 - 1.0

## V.C.M. SOLENOID VALVE

Coil resistance	Ω	40

# WATER TEMPERATURE SENSING SWITCH (For auxiliary cooling fan)

Cooling water temperature E.F.I.   below about 102°C (216°F)		0.55	
E.C.C.S.	below about 100°C (212°F)	OFF	
E.F.1.	above about 102°C (216°F)		
E.C.C.S.	above about 100°C (212°F)		

# FAN MOTOR TIMER UNIT (For auxiliary cooling fan)

Operating period minutes	about 17
- person person	

# TIGHTENING TORQUE

Unit	N∙m	kg-m	ft-lb
Throttle chamber securing screw	15 - 20	1,5 - 2.0	11 - 14
Exhaust gas sensor	39 - 49	4.0 - 5.0	29 - 36
Fuel hose clamp	1.0 - 1.5	0.10 - 0.15	0.7 - 1.1

#### Fuel hose clamping position

